PHCbi

Operating Instructions

CO$_2$ Incubator

MCO-50AIC

Please read the operating instructions carefully before using this product, and keep the operating instructions for future use.

See page 88 for model number.

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CONTENTS

INTRODUCTION

■ Read the operating instructions carefully before using the product and follow the instructions for safe operation.

■ PHC Corporation takes no responsibility for safety if the product is not used as intended or is used with any procedures other than those given in the operating instructions.

■ Keep the operating instructions in a suitable place so that they can be referred to as necessary.

■ The operating instructions are subject to change without notice for improvement of performance or function.

■ Contact our sales representative or agent if any page of the operating instructions is lost or the page order is incorrect, or if the instructions are unclear or inaccurate.

■ No part of the operating instructions may be reproduced in any form without the express written permission of PHC Corporation.

IMPORTANT NOTICE

PHC Corporation guarantees this product under certain warranty conditions.   However, please note that PHC Corporation shall not be responsible for any loss or damage to the contents of the product.

<Intended Use>
This equipment is designed for cell and tissue culture.

PRECAUTIONS FOR SAFE OPERATION

It is imperative that the user complies with the operating instructions as they contain important safety advice.

Items and procedures are described so that this unit can be used correctly and safely. Following these precautions will prevent possible injury to the user and any other person.

Precautions are illustrated in the following way:

⚠WARNING

Warning indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death.

⚠CAUTION

Failure to observe CAUTION signs could result in injury to personnel and damage to the unit and associated property.

Symbols have the following meaning;

△ This symbol means caution.

⊘ This symbol means an action is prohibited.

⬤ This symbol means an instruction must be followed.

⚠**WARNING**

As with any equipment that uses CO_2 gas, there is a likelihood of oxygen depletion in the vicinity of the equipment. It is important that you assess the work site to ensure there is suitable and sufficient ventilation. If restricted ventilation is suspected, then other methods of ensuring a safe environment must be considered. These may include atmosphere monitoring and warning devices.

Be sure to keep the operating instructions in a place that is accessible to users of this unit.

PRECAUTIONS FOR SAFE OPERATION

⚠WARNING

🚫 **Do not use the unit outdoors.** Exposure to rain may cause leakage and/or electric shock.

❗ **Only qualified engineers or service personnel should install the unit.** The installation by unqualified personnel may cause electric shock or fire.

❗ **Install the unit in a location capable of bearing the total combined weight (product + optional accessories + stored items). After installing the unit, be absolutely sure to take precautions to prevent the unit from falling over.** If the unit is installed in a location which is not strong enough or if the proper precautions are not taken, the unit may fall over and cause injuries.

🚫 **Do not install the unit where there are high levels of moisture or where it may be splashed with water.** Installing the unit where there are high levels of moisture or where it may be splashed with water may cause the insulation to deteriorate and give rise to leakage and/or electric shock.

🚫 **Do not install the unit in a location where flammable or volatile substances are present.** Installing the unit in a location where flammable or volatile substances are present may cause explosions and/or a fire.

🚫 **Do not install the unit in a location where corrosive gases such as acids are present.** Installing the unit in a location where corrosive substances are present may cause electric components to corrode, leading to leakage and/or electric shock due to the deterioration of insulation resulting from corroded electrical components.

🚫 **Do not place this unit in a location where it is difficult to disconnect the power supply plug.** Failure to disconnect the power supply plug may cause fire in the event of a problem or malfunction.

⏚ **Be absolutely sure to earth (ground) the unit in order to prevent electric shock.** Failure to earth the product may give rise to electric shock. If necessary, ask a qualified contractor to do this work.

🚫 **Do not connect the earth wire to a gas pipe, water pipe, or lightning rod when earthing the unit.** Earthing the unit improperly may give rise to electric shock.

❗ **Connect the unit to a power source as indicated on the rating label attached to the unit.** Use of any other voltage or frequency other than that on the rating label may cause fire or electric shock.

🚫 **Never store volatile or flammable substances in this unit except in a sealed container.** Such substances may cause explosion or fire if they leak.

🚫 **Never insert metal objects such as pins and wires into any vent, gap or outlet on the unit.** This may cause electric shock or injury by accidental contact with moving parts.

❗ **When handling harmful samples (for example, those which consist of toxic, pathogenic, or radioactive substances), install the unit inside a designated isolation facility.** If the unit is installed in a location which is not an isolation facility, there may be detrimental effects on both people and the natural environment.

PRECAUTIONS FOR SAFE OPERATION

⚠WARNING

Before proceeding with maintenance or checking of the unit, set the power switch to OFF and disconnect the power supply plug. Performing the work while power is still flowing to the product or while the power-supply plug is still connected may give rise to electric shock and/or injury.

Do not touch any electrical parts (such as power supply plug) or operate switches with a wet hand. This may cause electric shock.

Wear protective gloves and mask during maintenance. Touching or inhaling chemicals or aerosols from around the unit may be detrimental to health.

Never splash water directly onto the unit as this may cause electric shock or short circuit.

Never put containers with liquid on top of the unit as this may cause electric shock or short circuit if the liquid is spilled.

Never damage the power supply cord or power supply plug (by breaking, adapting, placing near a source of heat, bending with force, twisting, pulling, adding weight, or binding). A damaged power supply cord or power supply plug may cause electric shock, short circuit, or fire.

Do not use the supplied power cord for other electrical equipment. Such power supply cord may cause fire or electric shock.

Never disassemble, repair, or modify the unit yourself. A high-voltage area is located inside the unit. Any work carried out by an unauthorized personnel may result in electric shock. Contact our sales representative or agent for maintenance or repair.

Make sure the power supply plug is pushed fully in. Faulty insertion of the power supply plug may cause electric shock or fire due to generation of heat. Never use a damaged power supply plug or loose power outlet.

Disconnect the power supply plug if there is anything wrong with the unit. Continued abnormal operation may cause electric shock or fire.

Grip the power supply plug when disconnecting the power supply cord from the outlet. Pulling the power supply cord may cause electric shock or short circuit.

Remove dust from the power supply plug periodically. Dust on the power supply plug may cause insulation failure due to moisture and thus cause a fire. Disconnect the power supply plug and wipe it with a dry cloth.

Disconnect the power supply plug before moving the unit. Take care not to damage the power supply cord. A damaged cord may cause electric shock or fire.

Disconnect the power supply cord when the unit is not in use for long periods. Keeping the unit connected may cause electric shock, leakage, or fire due to the deterioration of insulation.

PRECAUTIONS FOR SAFE OPERATION

⚠WARNING

If the unit is to be stored unused in an unsupervised area for a long period, **ensure that children do not have access and that doors cannot be closed completely.**

Ask a qualified contractor to carry out disassembly and disposal of the unit. Leaving the unit in a location that can be accessed by third parties may result in unexpected accidents (e.g. the unit may be used for unintended purposes).

Do not leave the plastic bags used for packing in a place where they can be reached by small children as this may result in unexpected accidents such as suffocation.

Use the reagent specified by our company for H_2O_2 decontamination. Using a different H_2O_2 solution may result in explosion or damage to the incubator.

When performing H_2O_2 decontamination, **securely close the internal and external doors**. Failure to do so may be harmful to health due to leakage of H_2O_2 gas.

During H_2O_2 decontamination**, plug the access hole with the silicon cap that is provided.** Failure to do so may be harmful to health due to leakage of H_2O_2 gas.

Always use the removal power supply cord that is provided. Other power supply cord may cause electric shock or fire.

When using CO_2 gas for control, **make sure that there is adequate ventilation**. Using CO_2 gas in a small room without adequate ventilation may cause gas poisoning or oxygen deprivation. In addition, when opening the incubator doors, do not directly inhale the air in the chamber.

When connecting a gas cylinder to the incubator, **confirm the gas type**. **Confirm that the connections are secure and that no gas will leak**. **Be sure to use the specified pressure**. Using an incorrect gas or pressure may result in explosion or fire, or in gas poisoning or oxygen deprivation due to gas leak.

Install the incubator in a location with adequate ventilation. If adequate ventilation cannot be provided, then install an alarm system using CO_2 and O_2 densitometers.

Do not look directly at UV light. UV light is harmful to the eyes.

Never start H_2O_2 decontamination when "Warning: UV Bulb Life" is displayed in the message display area. The UV resolve is not sufficient.

Do not use the unlock key to unlock the outer door during H_2O_2 decontamination or during H_2O_2 gas resolve by UV. Doing so may cause harm to health from H_2O_2 gas leakage.

PRECAUTIONS FOR SAFE OPERATION

⚠CAUTION

❗ This unit must be plugged into a dedicated circuit protected by branch circuit breaker.

❗ Use a dedicated power source as indicated on the rating label attached to the unit.   A multiple-tap may cause fire resulting from abnormal heating.

🚫 **Never store corrosive substances such as acid or alkali** in this unit if the container cannot be sealed.   These may cause corrosion of inner components or electric parts.

❗ **Check the setting when starting up of operation after power failure or turning off of power switch.**   The stored items may be damaged due to the change of setting.

❗ **Be careful not to tip over the unit** during movement to prevent damage or injury.

❗ **Prepare a safety check sheet** (copy the last page) when you request any repair or maintenance for the safety of service personnel.

❗ **Wear rubber gloves when handling the H_2O_2 reagent**. Direct contact with the H_2O_2 reagent may result in inflammation of the skin.

❗ H_2O_2 decontamination can be performed only for the chamber and chamber attachments with standard specifications, and not for any other objects.

❗ **Perform H_2O_2 decontamination with the chamber attachments arranged as specified by our company.** Arranging them in a different way may result in insufficient decontamination.

❗ After H_2O_2 decontamination has been completed, **wear rubber gloves and use a non-woven cloth to wipe off the residual H_2O_2 fluid from the bottom of the chamber, any objects that were decontaminated, and the bottoms of ducts.**

🚫 **Do not climb on top of the incubator or place any object on it.** By doing so you may damage the incubator or knock it over, which may result in injury.

❗ **Wear rubber gloves when performing maintenance on the chamber.** Failure to wear gloves may result in cuts or abrasions from sharp edges or corners.

🚫 **Do not damage the glass or give it a shock.** The Inner door in the CO_2 Incubator are tempered glass, but they can be broken or cause injury if they are used incorrectly.

SYMBOLS ON INCUBATOR

The following symbols are attached to the incubator:

⚡	Attached to covers that access high-voltage electrical components to prevent electric shock. Only a qualified engineer or service personnel should be allowed to open these covers.
☢	Indicates an ultraviolet light (UV) caution.
⚠	Indicates that caution is required. Refer to precautions for safe operation for details.
♨	Indicates a hot surface.
⏚	Indicates an earthing.
I	Indicates "ON" for a power switch.
O	Indicates "OFF" for a power switch.

ENVIRONMENTAL CONDITIONS

This equipment is designed to be safe at least under the following conditions (based on the IEC 61010-1):

■ Indoor use;

■ Altitude up to 2,000 m;

■ Temperature 5 °C to 40 °C;

■ Maximum relative humidity 80 % for temperature up to 31 °C decreasing linearly to 50 % relative humidity at 40 °C;

■ Mains supply voltage fluctuations up to ±10 % of the nominal voltage;

■ Transient overvoltages up to the levels of OVERVOLTAGE CATEGORY II;

■ Temporary OVERVOLTAGES occurring on the mains supply;

■ Applicable pollution degree of the intended environment (POLLUTION DEGREE 2 in most cases);

INCUBATOR COMPONENTS

Unit

Appearance

Control Panel
(⇒P14、
P28–29)

Handle

USB port
(⇒P38–40、
P44 –45)

Leveling feet (⇒P17)

Back side

Interface board (Option)
mounting location

Hooks (⇒P18)

1

2

3   4   5

Tray (⇒P17)

Inner door latch

6

7

11   10   9   8

Inside

Fan cover

Duct

Humidifying pan

【With fan cover and duct】

1   Fan

12

13

14

15

【Without fan cover and duct】

Lower right side

Removable power
supply cord port

20

16   17   18   19
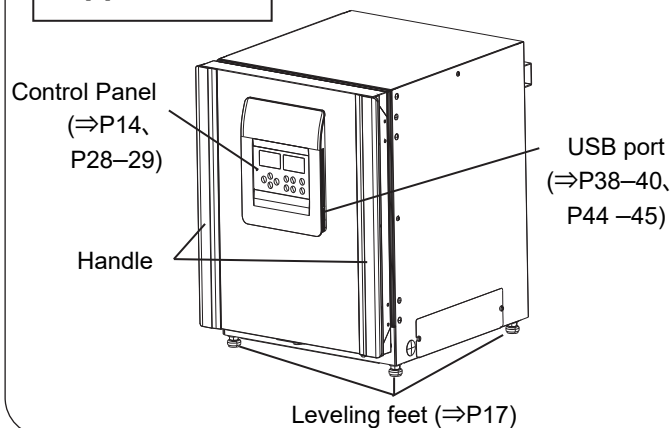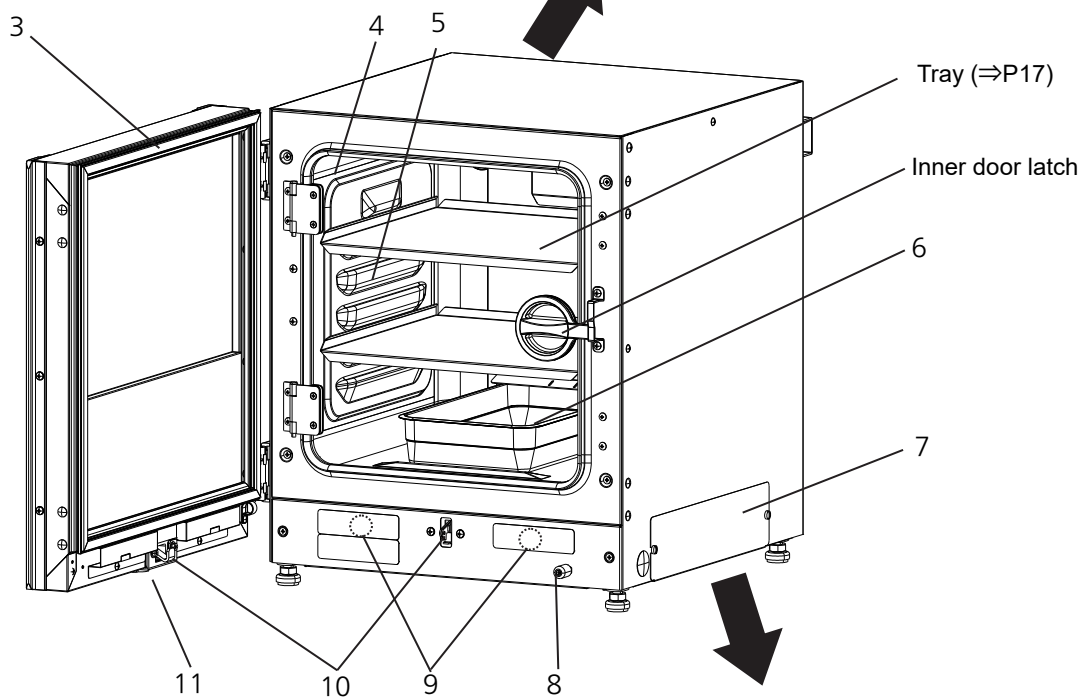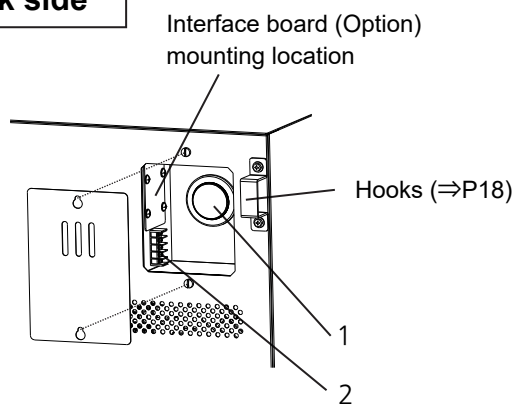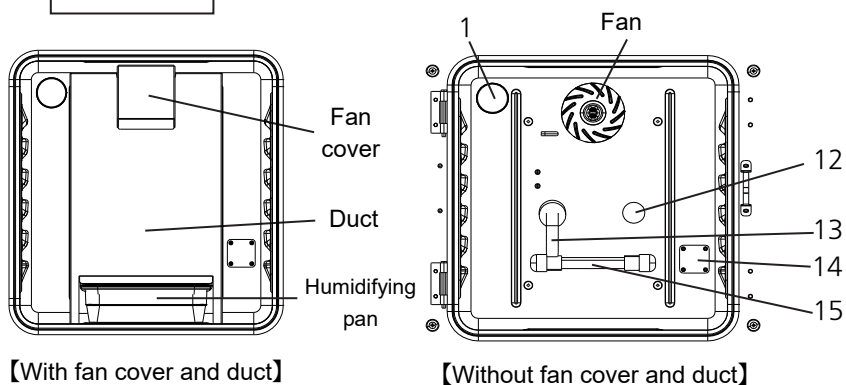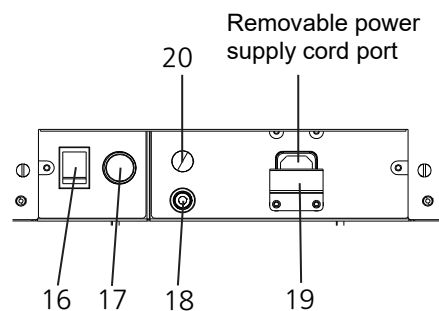
INCUBATOR COMPONENTS

1. Access port: Used when routing cables such as the sensor cable of a measurement instrument into the chamber. Place the silicon caps on both the outside and inside of the port when the port is not used.

2. Remote alarm terminal: An external alarm unit is connected to this terminal for transferring the alarm to a remote location. Refer to page 15.

3. Outer door: The outer door is held to the frame with the magnetic seal. The door heater is installed in the door panel. The direction of the door opening is reversible. Contact our sales representative or agent to change the door hinge from left to right or vice versa.

4. Inner door: The inner door is made of tempered glass. Do not subject the glass to excessive impact.

5. Tray catches: Trays are inserted to fit these concave parts on the chamber walls.

6. Humidifying pan (Accessory): Fill with sterile distilled water.

7. Switch cover: Prevents shutting down of the unit in case of accidental pressing of the main power switch.

8. Sample air outlet: This also functions as an internal gas outlet. In normal use, cover this outlet with the sample air outlet cap.

9. Door switch (Beneath the label): Detects the opening/closing status of the outer door. When the door is open, the electromagnetic valve for CO_2 is closed, the fan is stopped, and the UV lamp[1] is turned off.

10. Electric lock [2]**:** Electric lock is the lock function that automatically locks the outer door when a set amount of time has elapsed after closing the outer door. Refer to pages 48-54.

11. Key hole [2]**:** Hole for the key to unlock the outer door when locked by the electric lock.

12. CO_2 sensor: This sensor measures the CO_2 density. Handle with care. Refer to page 21.

13. Humidity control bar: Reduces condensation in the unit caused by the external environment and frequent door openings.

14. Position to mount the H_2O_2 decontamination connector: Position to mount the optional H_2O_2 decontamination connector. Refer to page 74.

15. UV lamp [1]**:** This UV lamp does not generate ozone. For replacement, contact our sales representative or agent.

16. Power switch: Main switch for the incubator (ON-"I", OFF-"O"). It also functions as an overcurrent breaker.

17. Glow starter[1]**:** Starts the glow for the UV lamp.

18. Connecting port A for CO_2 gas pipe: Refer to pages 19 - 20 for gas cylinder connection.

19. Power supply cord cover plate (Accessory): Prevents the power supply cord from being disconnected.

20. Connecting port B for CO_2 gas pipe: When the optional MCO-50GC gas auto-changer is installed, both ports A and B are available. Refer to pages 67 – 69.

[1]: When an optional UV system set MCO-170UVS is installed.
[2]: When an optional Electric lock MCO-170EL is installed.

INCUBATOR COMPONENTS

Control panel

⚠️ When sterilizing and cleaning the control panel, follow the precautions below.
(1) Do not spray liquid on the control panel directly.
(2) When sterilizing and cleaning, wipe the surface using a piece of gauze moistened with a proper amount of disinfectant (the amount that cannot form droplets).
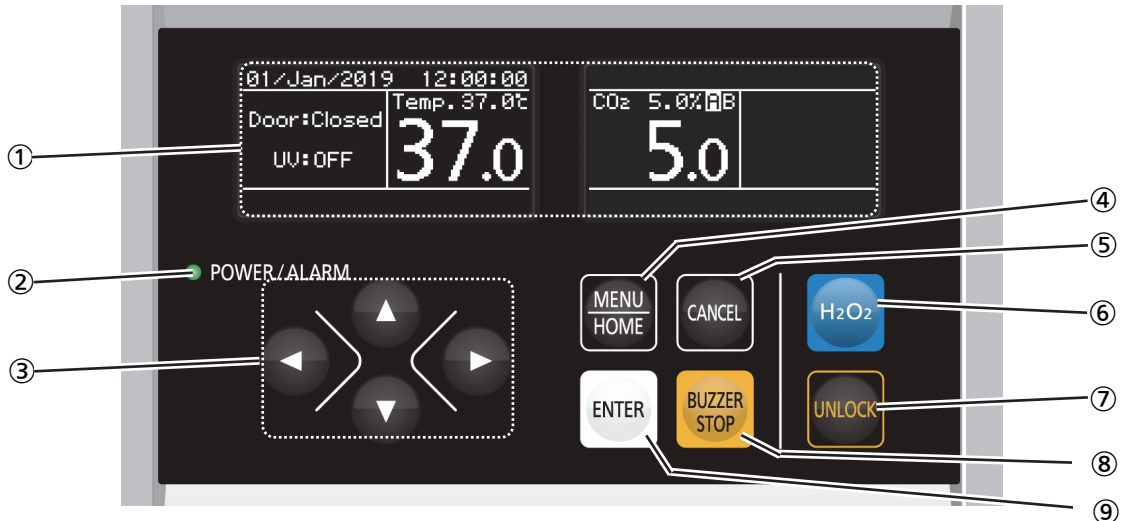
① **OLED (Organic Light Emitting Diode) display**
Current chamber temperature and CO_2 density, as well as menu screen and input screens etc. are displayed.

② **POWER/ALARM indicator**
In normal operation, the green LED lamp lights up, and during alarm condition, the red LED lamp blinks to indicate alarm.

③ **Up/down/left/right keys ($\triangle \triangledown \triangleleft \triangleright$)**
These keys can move the cursor in the screens other than the home screen.

④ **Menu key (MENU/HOME)**
On the "home screen": pressing this key leads the menu screen. It is possible to set various setting on the menu screen.
On the screen "other than the home screen": pressing this key leads the home screen.

⑤ **Cancel key (CANCEL)**
On the setting screen, pressing this key switches to the screen of one level up.

⑥ **H_2O_2 key (H_2O_2)** [*1]
This key initiates H_2O_2 decontamination (refer to pages 74–77).

⑦ **Unlock key (UNLOCK)** [*2]
This key can unlock the outer door when it is auto-locked by the electric lock (refer to pages 50–51).

⑧ **Buzzer stop key (BUZZER STOP)**
The buzzer is silenced by pressing this key when the buzzer sounds.
Pressing this key stops the buzzer.
However, when the ring back is ON, the buzzer will sound again if the alarm state still continues and preset amount of time has elapsed after the BUZZER STOP key was pressed. Refer to pages 60 and 78–82.
Note: You cannot silence the buzzer for the high limit temperature alarm.

⑨ **Enter key (ENTER)**
Press this key to select the menu item or to accept the values set during the setting procedures.

*1: When the optional UV system set MCO-170UVS, H_2O_2 generator MCO-50HP, H_2O_2 decon kit MCO-50HB and electric lock MCO-170EL are all installed.
*2: When the optional Electric lock MCO-170EL is installed.

INCUBATOR COMPONENTS

Remote alarm terminal

The alarm of this product can be transferred to a remote location by connecting the external alarm unit to the remote alarm terminal. For the behaviour of remote alarm output, refer to pages 78–82.

The terminal of the remote alarm is provided at the back upper right of the unit (see the right figure). The alarm is output from this terminal. Contact capacity is DC 30 V, 2 A.

Table 1 shows the behaviour of the remote alarm when the BUZZER STOP key is pressed.

Notes:

• The door alarm does not work remotely. Refer to pages 81 and 82.

• Wiring of the remote alarm should be performed by qualified service personnel.

• It is recommended to use standard signal and interface cables with a maximum length of 30 meters.
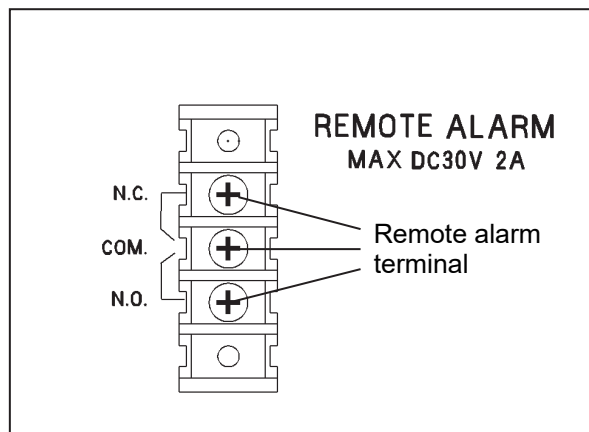
Table 1 Behaviour of remote alarm when pressing BUZZER STOP key

Remote Alarm setting (Refer to pages 55-61)	Connecting terminal	Normal condition	Abnormal condition (Including during the power outage and when power supply cord is disconnected)	
				When pressing the BUZZER STOP key
ON: Remote alarm setting not linked with BUZZER STOP key	COM.-N.C.	Close	Open	Open (still abnormal) [1]
	COM.-N.O.	Open	Close	Close (still abnormal) [1]
OFF: Remote alarm setting linked with BUZZER STOP key	COM.-N.C.	Close	Open	Close (Return to normal)
	COM.-N.O.	Open	Close	Open (Return to normal)

[1]: In the case of Err01 (CO_2 gas empty), Err11, Err12 (CO_2 sensor error), and Err18 (UV Lamp Abnormal), the condition returns to normal.

INSTALLATION

Installation site

For correct operation of the incubator, install it in a location with the following conditions.

● **Normal air environment**
Install the incubator in an environment with normal air.

● **Do not expose to direct sunlight**
Do not install the incubator in a location where it will be exposed to direct sunlight. If the incubator is operated in direct sunlight, performance will be adversely affected.

● **Separate from heat sources**
Do not install the incubator near significant heat sources, such as heaters, boilers, ovens, or autoclaves. Heat will adversely affect the performance of the incubator.

● **Ambient temperature at least 5 °C lower than set temperature**
The control temperature of the incubator is at least 5 °C higher than the ambient temperature. For example, if the chamber is controlled at 37 °C, the ambient temperature must be 32 °C or less. Do not allow the ambient temperature to become too high.

● **Strong and level floor**
Select a site with a strong and level floor. If the floor is uneven or the installation is not level, the incubator will be unstable and this may cause accident or injury. To avoid vibration and noise, always make sure that the installation is stable. An unstable surface may result in vibration or noise.

● **Separate from vibration products**
Do not install the incubator near vibration products. Vibration may cause culture failure.

● **Low humidity**
Select a site with a relative humidity of 80 %R.H. or lower. Using the incubator in high humidity may result in current leakage or electric shock.

● **No inflammable or corrosive gas**
Never install the incubator in a location where it will be exposed to inflammable or corrosive gas. Doing so may result in explosion or fire. In addition, insulation may deteriorate due to corrosion of protective casing, resulting in current leakage or electric shock.

● **No falling objects**
Do not install the incubator in a location where there is the possibility of objects falling from above. Doing so may result in damage or accident.

INSTALLATION

Installation

1. Remove the packing tape and clean up.
Remove all the tapes securing the doors and the inner attachments. Open the doors to ventilate the chamber for a while. If the outer panels are dirty, use a cloth to wipe them with a diluted neutral detergent (Undiluted detergent can damage the plastic components. For the dilution, refer to the instructions on the detergent).
Wipe off the residual detergent with a piece of gauze moistened with water and then wipe off any moisture with a dry cloth.
Note: Remove the cable tie around the power supply cord to prevent corrosion of the cord coating.

2. Set up the humidifying pan (Fig. 1).

Humidifying pan

Fig.1
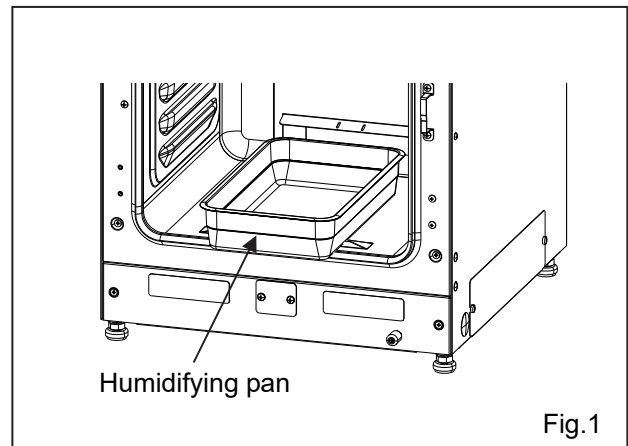
3. Install 2 trays (Fig. 2).
Note: Position the trays with the front edge bent down.

2 Trays

Fig. 2
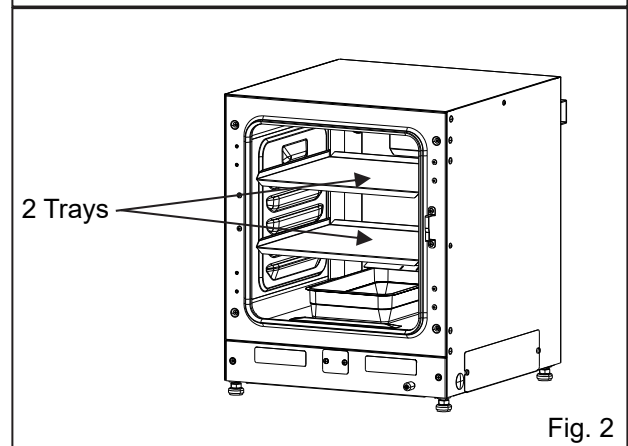
4. Adjust the leveling feet.
Adjust the leveling feet by turning them anticlockwise until the incubator is level (Fig. 3).
Note: Incubating on a sloping tray may adversely affect the cultivation.

Shrink

Stretch

Leveling feet

Fig. 3
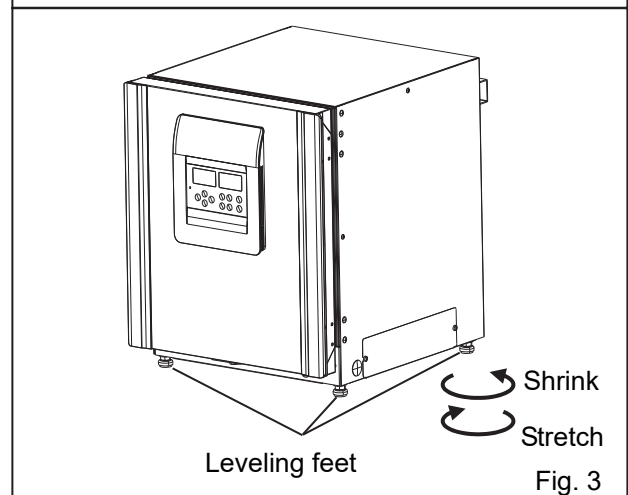
INSTALLATION

5. Earth the incubator.

Earth the incubator during installation to prevent electric shock. If there is no earth wire at the location, consult with qualified service personnel.

Notes:

• When an earth must be installed

If an earthed 3-pole outlet is not available, then an earth must be installed. Consult with qualified service personnel.

• Installing an earth fault circuit breaker

If you must use the incubator in a moist or humid location, then it is recommended that an earth fault circuit breaker be installed in the power supply circuit (i.e., the power supply at the incubator). Have the circuit breaker installed by qualified service personnel.

6. In case of double stack or triple stack

For stacking the incubators surely, refer to the procedure included with the optional double stacking bracket MCO-170PS or the stacking plate MCO-50SB.

Notes:

• When stacking incubators, fix the upper incubator to the wall by passing a wire or chain through the hooks on the back side of the unit to prevent falling over (Fig. 4).

• When stacking our other CO_2 incubator or O_2/CO_2 incubator with this product (double-stacking or triple-stacking), the brackets/plates to be used vary depending on the combination. Refer to table 8,9 on page 87.

Hooks

Wire

Fig. 4

Notes:

• When the incubator is not in use

Empty the water from the humidifying pan and remove moisture from the chamber. Make sure that the chamber is completely dry before closing the doors. Failure to do so may result in damage.

• Before moving the incubator

Before moving the incubator, empty the water from the humidifying pan, disconnect the power supply plug from the outlet, and make sure that the power supply cord will not be damaged. Failure to do so may result in electric shock or fire.
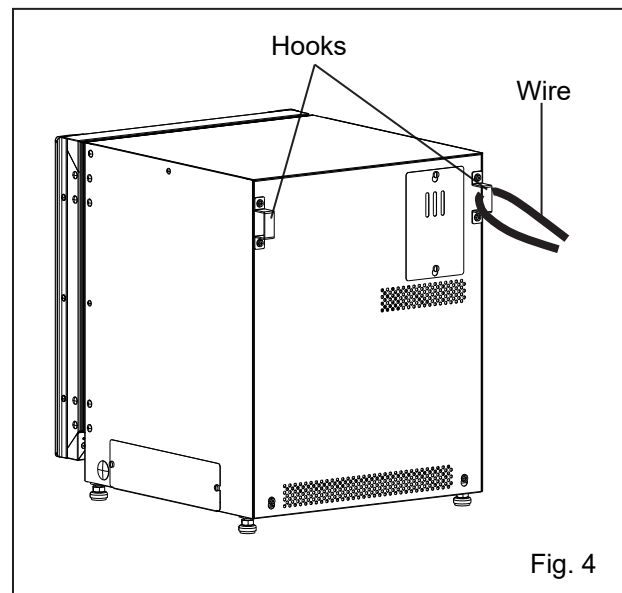
INSTALLATION

Note: Before connecting a CO_2 gas cylinder, read the precautions for safe operation on pages 5–9.

Connecting a CO_2 gas cylinder

1. Prepare a CO_2 gas cylinder and attach the optional gas regulator MCO-010R.
Notes:
• Use a liquefied-CO_2 gas cylinder (at least 99.5 % pure). The siphon (dip tube) type cannot be used.
• When MCO-010R is not available, attach a gas regulator rated at 25 MPa(G) (250 kgf/cm^2(G), 3,600 psi(G)) for the primary side, and 0.25 MPa(G) (2.5 kgf/cm^2(G), 36 psi(G)) for the secondary side.

2. Connect the connecting port A for the CO_2 gas pipe and the gas regulator for the CO_2 gas cylinder using the included gas tube. When CO_2 gas auto-changer MCO-50GC (optional) is installed, refer to page 67 for the connection.

| **Lower right side of unit** | Release ring |

Connecting port A for CO_2 gas pipe
Push ⇔ Pull
Connecting port for GAS tube   Enlarged illustration of the port (tube fitting)
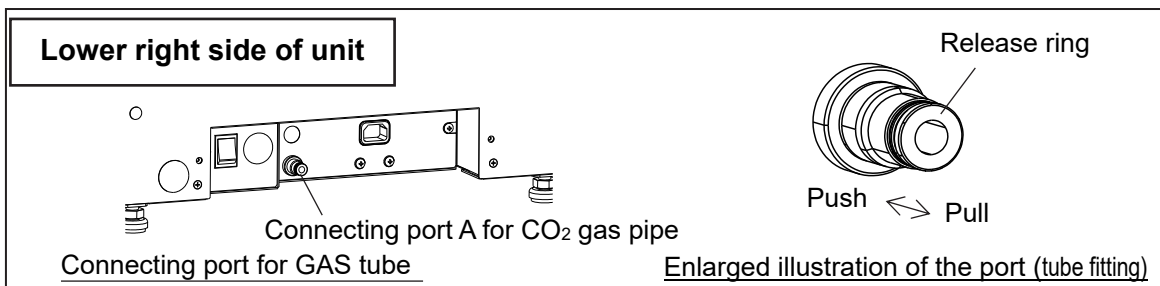
Notes:
• This product employs a tube fitting. Refer to the following steps to attach and remove the tube.
 (1) Attaching the tube
 Insert the tube all the way to the end so that the tube is secured by the inner locking hook and sealed with elastic sleeve around it.
 * In order to make sure that the tube is securely attached, pull the tube after connection. If the tube comes off, pull the release ring, and then reconnect the tube and check if it does not become detached.
 (2) Removing the tube
 Disconnect the tube while pressing on the release ring to remove the tube.

• Connecting to the gas regulator (MCO-010R)
  <When connecting to the joint for the gas regulator tube>
 (1) Attach the conversion joint that came with the incubator unit to the gas tube.
 (2) Connect between the joints using the connection tube, and then secure the connection with the tube bands.

Gas regulator
Connection tube
Tube bands
Conversion joint (included accessory)
Gas tube (included accessory)
Release ring
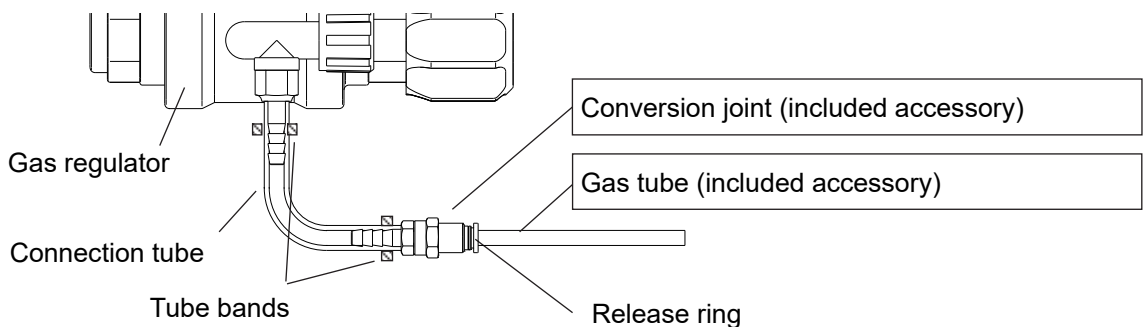
| Preparation of parts (Reference) | Connection tube: φ6 inner diameter/soft polyurethane tube
Tube bands |

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INSTALLATION

<When using the tube fitting>
    (1) Remove the hose joint from the gas regulator.
    (2) Attach the conversion bush using the packing or seal tape and then, attach the tube fitting.
    (3) Connect the gas regulator and the incubator using the gas tube that came with the incubator unit.
    Note: Wind the seal tape around the thread part only. Make sure that the seal tape does not stick out of the thread.

Packing

Conversion bush

Tube fitting

Release ring
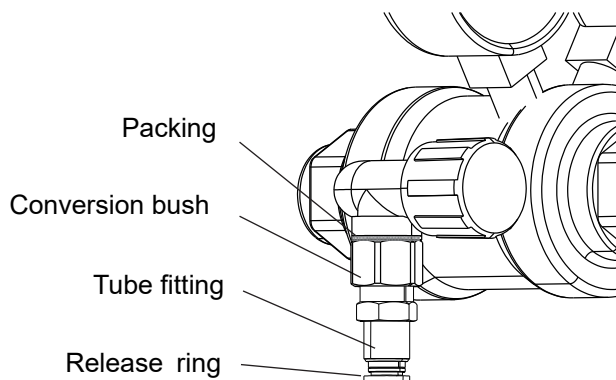
Preparation of parts (Reference)	Tube fitting: female straight, adaptive tube OD6mm, Rc1/8 Conversion bush: bush A M12x1, R1/8 Packing: 6A (ID13mm x OD18mm) or seal tape

Note:
• If the CO_2 gas is supplied to multiple CO_2 incubators from a single gas cylinder, a CO_2 solid will be formed in the gas regulator. Then, the gas regulator safety valve will actuate, and there may be an explosive sound.

3. After connecting the gas tube, make sure that no gas is leaking (ex. by using a gas leak detector spray).

4. Set the CO_2 gas on the secondary side to 0.03 MPa(G)–0.1 MPa(G) (0.3 kgf/cm^2(G)–1 kgf/cm^2(G), 4.4 psi(G)–14.5 psi(G)) for gas injection. Recommended pressure: 0.03 MPa(G) (0.3 kgf/cm^2(G), 4.4 psi(G)).
Note: Do not set the pressure on the secondary side too high. As the pressure increases, the CO_2 gas density will vary widely. Excessive pressure may cause gas supply lines inside the incubator to come loose, which may result in gas poisoning or oxygen deprivation due to leaking gas. If gas lines come loose, the incubator must be repaired.

5. When there is no CO_2 gas left and the CO_2 gas empty alarm is activated, replace the empty gas cylinder.
Note: When the optional gas auto-changer MCO-50GC is installed, it automatically switches the empty CO_2 gas supply line to the other. Refer to pages 67–68.

Notes:
・ The gas lines connected to the incubator will degrade over time. If any deterioration or abnormalities are found during inspection, replace the lines immediately.
・ Close the valve of the CO_2 gas cylinder when the CO_2 gas is not in use.

BEFORE STARTING OPERATION

Initial cleaning method

Before using the incubator for the first time, always thoroughly clean the chamber, inner attachments and humidifying pan (accessory) to remove dirt (tape residue, oil, etc.). Cleaning the chamber and humidifying pan is essential to ensure the utmost performance of the incubator. Use the following steps to properly clean the incubator.

1. Remove the inner attachments, referring to "Removing inner attachments" on page 22.

2. Put on rubber gloves, and then disinfect the surface of the rubber gloves with alcohol for disinfection.

3. Thoroughly wipe clean the inner walls of the chamber, the inner attachments, the temperature sensor, the humidity control bar, and the UV lamp using gauze moistened with a proper amount[*1] of alcohol for disinfection (Fig. 1). Make sure to take particular care in cleaning corners and joints of the product.

4. Thoroughly wipe clean the inner door, inner door packing, and handles using gauze moistened with a proper amount[*1] of alcohol for disinfection.

5. Thoroughly wipe clean the removed inner attachments using gauze moistened with a proper amount[*1] of alcohol for disinfection, and then reinstall the inner attachments correctly and securely, referring to "Installing inner attachments" on page 23.

6. Thoroughly wipe clean the surface of the humidifying pan (accessory) using gauze moistened with a proper amount[*1] of alcohol for disinfection.

[*1] The amount that cannot form droplets on the surface.

Note: The most effective procedure to prevent contamination is to clean each part with a cloth or sponge moistened with a neutral cleaning solvent diluted to 5% or less, and then wipe down each part with gauze moistened with distilled water. You can also use autoclave sterilization (121°C for 20 minutes) for the silicon caps of the measurement ports (2 pcs) and the fan.

Do not use acidic, alkaline or chlorine solvents or disinfectants. Use of these solutions may cause discoloration, corrosion or rust.
Be careful that solutions such as alcohol for disinfection do not come in contact with the ① CO_2 sensor, ② fan motor shaft bearing, ③ CO_2 gas injection port, ④ temperature sensor and ⑦ inner sample air access port. Furthermore, do not clean the ⑤ humidity control bar and the ⑥ UV lamp using cleaning solvents. Use of these solutions may cause damage. (Fig. 2)

Inner door packing

Silicon cap

Fig. 1

Fig. 2
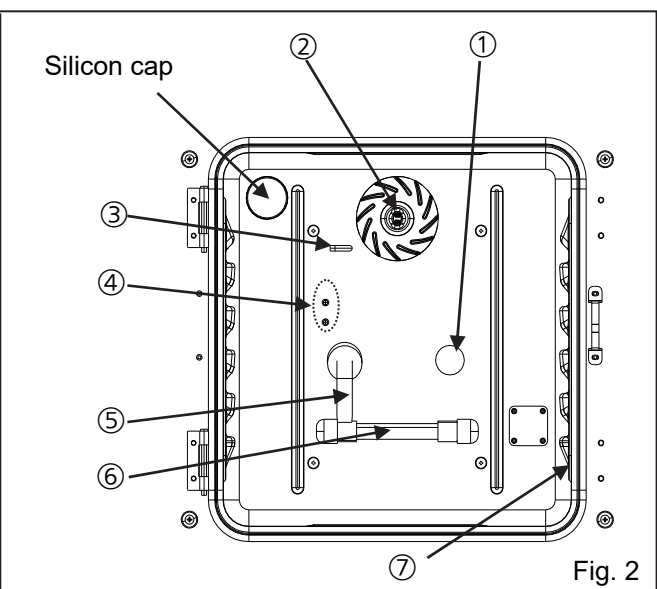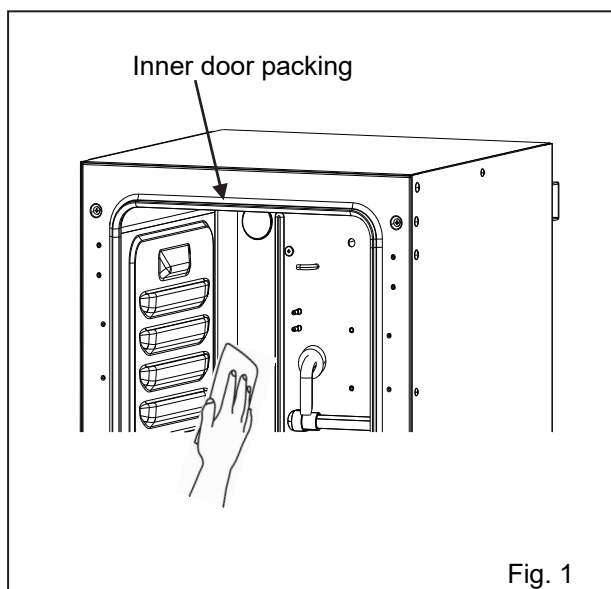
BEFORE STARTING OPERATION

Removing inner attachments

Remove the inner attachments through the following procedure.

Be careful not to damage the UV lamp in the duct (When an optional UV system set MCO-170UVS is installed).

1. Turn OFF the power to the incubator.

2. Open the outer and inner doors and pull out all the trays.

Tray
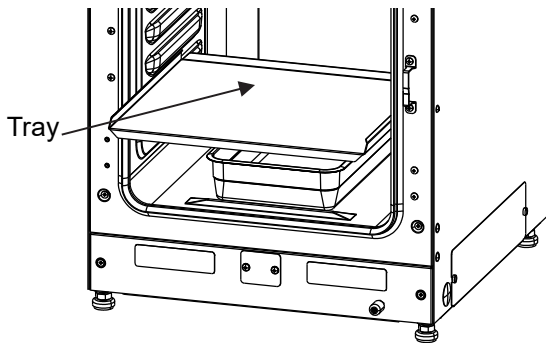
3. Pull out the humidifying pan.

Humidifying pan
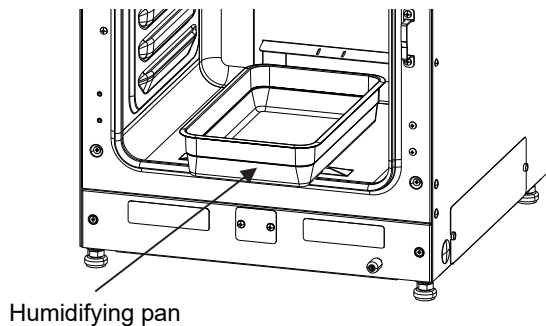
4. Lift up the fan cover and pull forward to remove it.

Fan cover
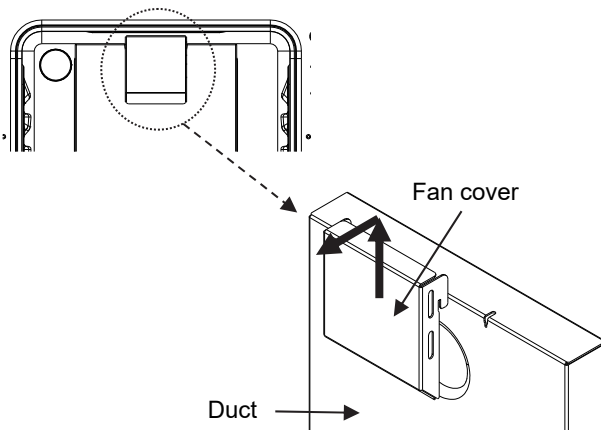
Duct

5. Lift the duct and remove it from the inner pins.

Duct
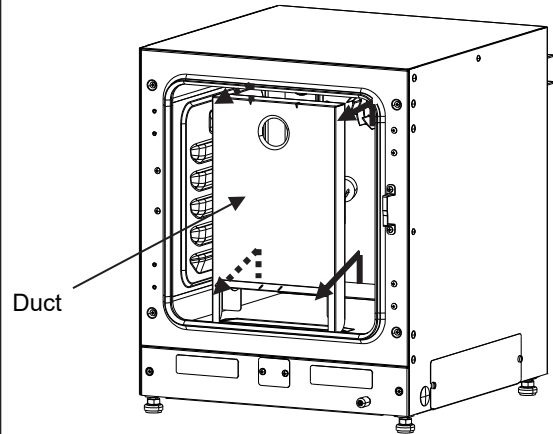
6. Pull out the fan.
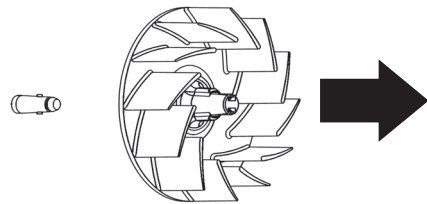
7. Remove the silicon caps for the access port from inside and back side of the unit.

[Back side]

Silicon cap

[Inside]

Silicon cap
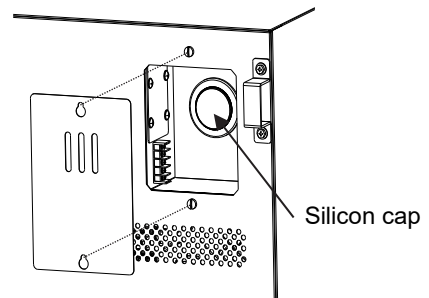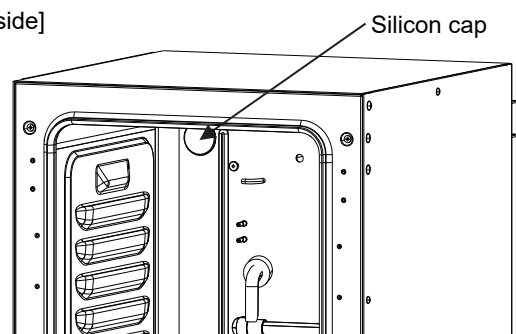
BEFORE STARTING OPERATION

Installing inner attachments

To reinstall all the attachments, perform the procedure in reverse order from step 7 on page 22.

If the attachments are not inserted deep enough, the intended wind velocity performance cannot be achieved, and it may cause culture failure or insufficient decontamination.

Note: When installing the fan, attach it to the motor shaft securely. Manually turn the fan lightly to check that it does not touch the rear wall and pull the fan lightly to check that it is firmly secured (Fig. 1).

Note: When installing the duct, check that 4 pins (Figure below ➡) are securely attached in the 4 holes of the duct (Fig. 2).
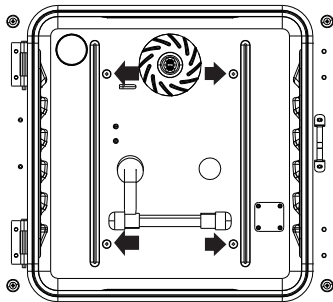
Note: When attaching the fan cover, check that two hooks on the top of the fan cover are securely inserted in the duct holes (Fig. 3).

Note: Position the tray with the front edge bent down (Fig. 4).

1. Position the center hole of the fan over the projection of the motor shaft and push it fully in.

2. Manually turn the fan lightly to check that it does not touch the rear wall.

3. Pull the fan lightly to check that it does not come off.

Fig. 1

Duct

Fig. 2

Fan cover

Duct

Fig. 3

Bent down
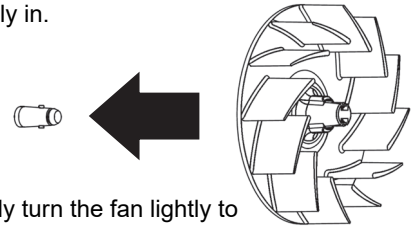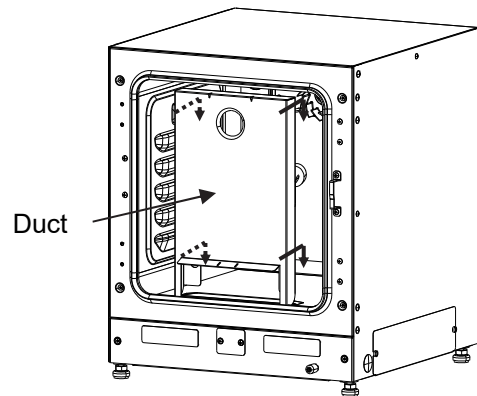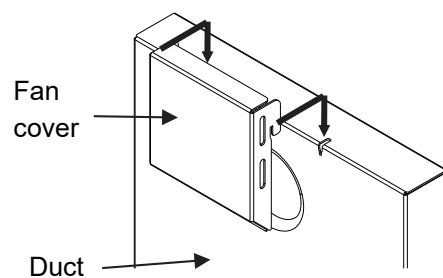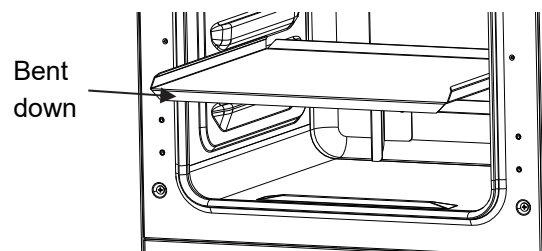
Fig. 4

BEFORE STARTING OPERATION

Filling the humidifying pan

Use the following procedure to fill the humidifying pan with water or to replace water in it.

1. Pull out the humidifying pan (Fig. 1).
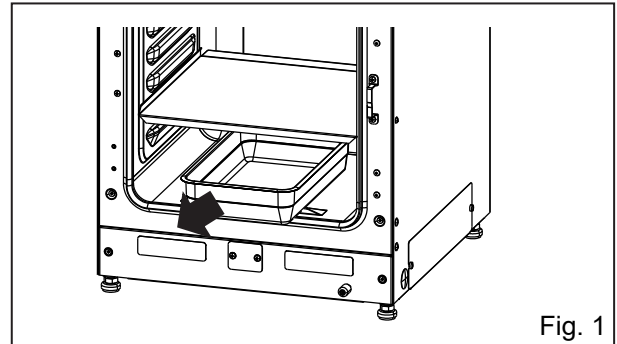
2. Dispose of the remaining water and clean the humidifying pan with a diluted detergent. Then rinse it thoroughly with distilled water and wipe it using alcohol for disinfection.

Fig. 1

3. Wipe all moisture from the bottom of the chamber.

4. Return the humidifying pan to the chamber and pour sterile distilled water (approx. 1.5 L, preheated to 37 °C) (Fig. 2).

Fig. 2
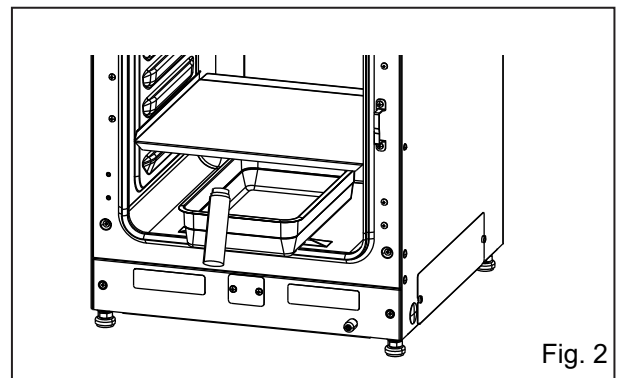
5. Place the humidifying pan flush against the rear wall in the chamber, and close the inner and outer doors.

Notes:
• Operation without water in the humidifying pan may temporarily increase the chamber temperature, resulting in higher temperature than the set temperature.
• Preheat the water to 37 °C. Adding cool water will lower the temperature and humidity in the chamber.
• Install the humidifying pan in a longitudinal direction with its shorter side placed at the back.
• Refill the humidifying pan with water promptly when the volume of water decreases.
• Mixing any reagent into the water for humidifying may have an adverse effect on the cultivation. Do not add any reagent to the water particularly when using the UV lamp since the UV light may cause the mixture to deteriorate.
• After cleaning, change the water in the humidifying pan. The alcohol may influence the correct control of the operation.
• The humidity control bar in the duct is always kept in low temperature and the moisture in the chamber is recondensed. Slide the humidifying pan down right under the humidity control bar, otherwise the recondensed water droplets will fall directly to the bottom of the chamber and form a pool.
• When the pooled water evaporates, it may leave a white mark on the bottom. This is not abnormal. Wipe it off with a piece of gauze or unwoven cloth moistened with alcohol for disinfection. If the mark cannot be removed, scrub it off using a cleansing cream.

FOR OPTIMAL CULTIVATION

Precautions for cultures

● **Leave space between culture containers.**

Always leave space for ventilation between culture containers (petri dishes, flasks, etc.). Inadequate spacing may result in uneven temperature distribution and CO_2 gas density.

● **Do not place harmful materials in the chamber.**

Never place samples that release acidic, alkaline, or corrosive gas into the chamber. Doing so may cause damage resulting from discoloration or corrosion.

● **Close the inner door.**

Always close the inner door before closing the outer door. Failure to close the inner door will adversely affect performance even if the outer door is closed.

● **Open and close the doors gently.**

Closing the doors forcefully may cause spillage of the culture medium, incomplete door closing, or damage to the gasket. Also, before opening the inner door, check through the glass to confirm that the UV lamp is OFF (When an optional UV system set MCO-170UVS is installed).

● **Be careful when closing the outer door.**

Use the handle when closing the outer door. Not doing so may cause injury by getting fingers caught in the door. Do not lean on the outer door. Doing so may result in injury from the outer door coming loose or the incubator falling over, or may cause current leakage or electric shock.

● **Be careful of the inside of the outer door.**

The inside of the outer door may become hot.

● **Avoid using excessive force on the inner door.**

Do not put your hand on the glass, poke it with sharp objects, or apply strong force. Doing so may result in injury from breaking the glass.

● **Check the cause of any alarm buzzer.**

If an alarm buzzer sounds while the incubator is in use, check the cause of the alarm immediately. For details on what may cause an alarm buzzer to sound, refer to pages 78–81.

● **Vibration of a shaker.**

When incubators are stacked, operation of a shaker in one chamber of the CO_2 incubator may adversely affect the other incubator.

FOR OPTIMAL CULTIVATION

Preventing contamination

To prevent contamination of the chamber, select a suitable installation site.

● **Avoid locations with high temperatures or humidity** where the air may contain more microorganisms.

● **Do not place the incubator near doors, air conditioners, fans, etc,** where draughts and passage of people may increase the risk of microorganisms entering the chamber.

● **If possible, use a cleanroom.**

● **Use clean containers.** Dirty containers are the greatest cause of contamination for cultures. Be careful not to get containers or trays dirty when taking them in and out.

● **Keep the chamber clean.** Wipe off any fingerprints. If water spills from the humidifying pan, or if the doors are left open for a long time, condensation may form on the inside of the doors. Wipe off condensation with a piece of dry sterile gauze. In particular, if the culture medium is spilled, clean and disinfect the chamber immediately.

● **Use sterile distilled water in the humidifying pan and change it once a week.** Do not use ultrapure water, which may cause red rust-like particles in the humidifying pan. Clean the humidifying pan once a month.

● **Keep the incubator out of direct airflows from air conditioners or fans.** Cool airflow from an air conditioner may cause condensation and lead to possible contamination.
* Condensation caused by the installation environment may be improved by changing the setting of the unit. Contact our sales representative or service personnel.

CORRECT OPERATION

Use the following procedure to start trial operation or actual operation of the incubator.

1. Install the incubator correctly, referring to pages 16–20.

2. Remove the packing materials from the chamber and inner attachments. Then, clean and disinfect the chamber and all the inner attachments, referring to page 21.

3. Add approximately 1.5 L of sterile distilled water to the humidifying pan (refer to page 24).

4. Connect the removable power supply cord to the port on the lower right side.

5. Connect the removable power supply cord to the outlet.

6. Turn ON the power switch on the lower right side of the incubator.

7. Attach the power supply cord cover plate, and then fix the switch cover.

Note: Use the power supply cord included with this product. Do not use other power supply cord. The included removable power supply cord is only for this product. Never use it for any other products.

HOME SCREEN

The display consists of two parts (right side and left side).
When the power is switched ON, the screen called "home screen" that shows the internal temperature, CO_2 density, etc. is displayed.

<Left side of the display>   <Right side of the display>
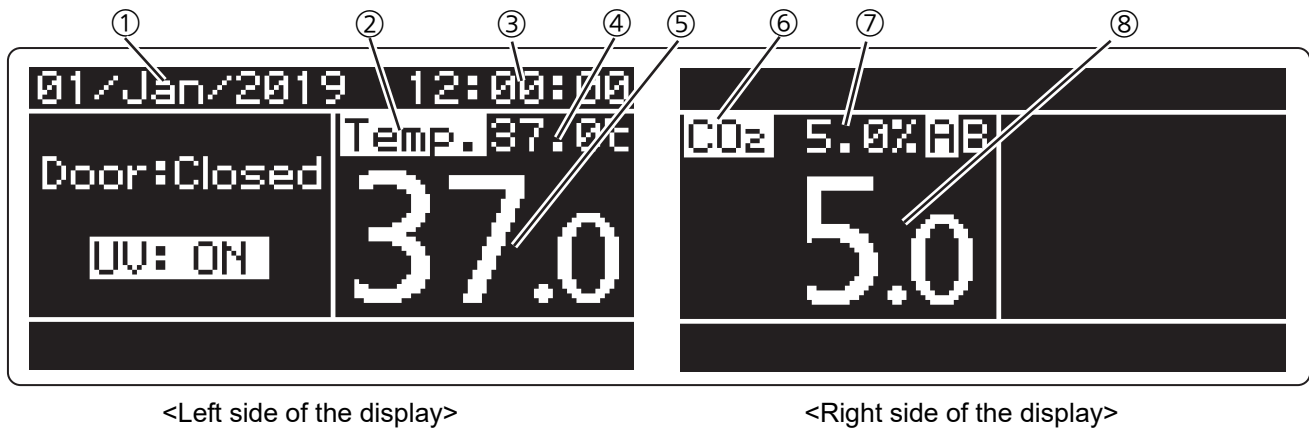
① **Date display area**
Displays the current date (see pages 70–71 for setting instructions).

② **Heating indicator**
Highlighted when the heater is on.

③ **Time display area**
Displays the current time (see page 72 for setting instructions).

④ **Set temperature display area**
Displays the value set for the temperature in the chamber (see page 32 for setting instructions).

⑤ **Current temperature display area**
Displays the current temperature value in the chamber. It blinks when the current temperature value in the chamber exceeds the set temperature alarm range.

⑥ **CO_2 gas injection indicator**
Highlighted when CO_2 gas is being injected into the chamber.

⑦ **Set CO_2 density level display area**
Displays the set CO_2 density in the chamber (see page 34 for setting instructions).
If the CO_2 gas control is set to OFF, it displays "OFF".

⑧ **Current CO_2 density display area**
Displays the current CO_2 density value in the chamber. The value is not displayed if the CO_2 control setting is set to OFF.
It blinks if the CO_2 control is set to ON and the current CO_2 density in the chamber deviates from the CO_2 control range.

HOME SCREEN

⑨   ⑩   ⑪

01/Jan/2019 12:00:00   CO₂:OFF A B
Door: Open   Temp.37.0℃
UV:OFF   55.0
◄05/10►   Warning: High Temp

⑫   ⑬   ⑭

\<Left side of the display\>   \<Right side of the display\>
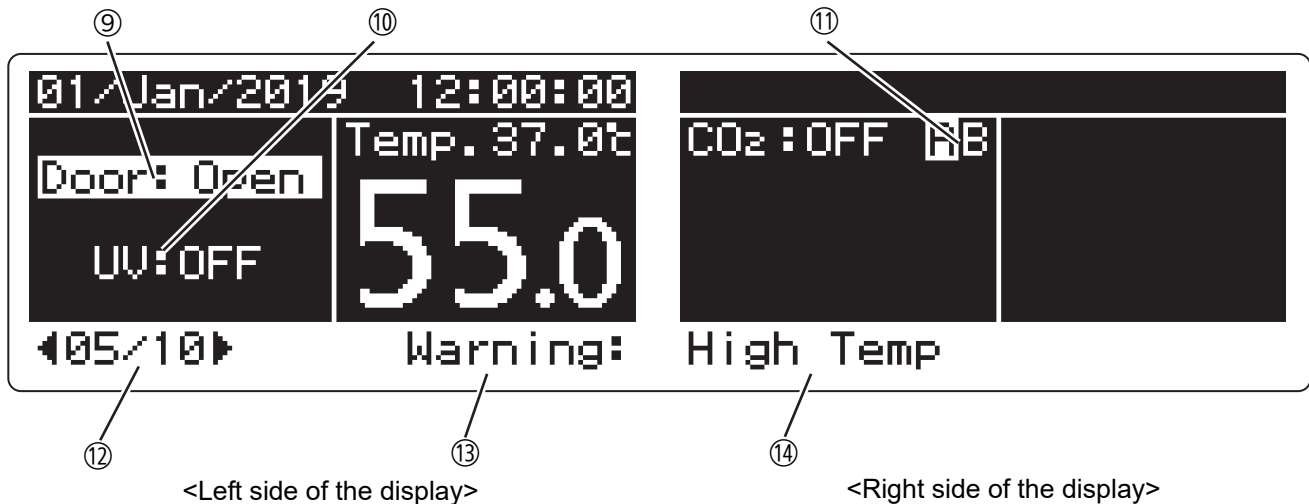
⑨ **Outer door status display area**
Open: "Door:Open" is highlighted.
Closed: "Door:Closed" is displayed.
Locked: "Door:Lock" is displayed. [1]

⑩ **UV lamp status display area**
This area is available when the optional UV lamp is used.
When UV lamp is ON: "UV:ON" is highlighted.
When UV lamp is OFF: "UV:OFF" is displayed.

⑪ **CO₂ gas supply line indicator A and B**
When the optional gas auto changer is used, the CO_2 gas supply line (CO_2 gas pipe connection port) currently in use is highlighted.
It blinks when the CO_2 cylinder is empty (see pages 67–69 for reference).

⑫ **Message count display area**
When the total number of messages is 1 or more, the number is displayed.
The display shows the "message number currently displayed in the screen/total number of the messages".
When the left/right marks (◁ ▷) are displayed, you can see the other messages using the left and right keys.

⑬ **Error/Warning display area**
Displays the current error/warning (See pages 78–81).
If there is an error: "Err XX" (XX is the error code) will be displayed.
If there is a warning: "Warning" will be displayed.

⑭ **Message display area**
Error/warning/other message is displayed (see pages 78 –81).

Notes:
When the unit meets the following all conditions, the display automatically starts scrolling from right to left.
•Not in an alarm condition (no error messages are displayed).
• The display areas for temperature and CO_2 density are not blinking.
• The outer door is closed.
• No keys have been pressed for 30 seconds or more.

Scrolling can be stopped in either one of the following conditions.
• In an alarm condition (error messages are displayed).
• Temperature display area or CO_2 density display area is blinking.
• The outer door is opened.
• Any key is pressed.

*1: When an optional Electric lock MCO-170EL is installed.

MENU SCREEN

While the home screen is displayed, pressing the menu key (MENU/HOME) displays the Menu screen on the left side. The Menu screen consists of the following items:

```
①          Menu
         ▶ Set Value
②          Data Log
③          Lock
④          Alarms & Controls
⑤
```
<Left side of the display>
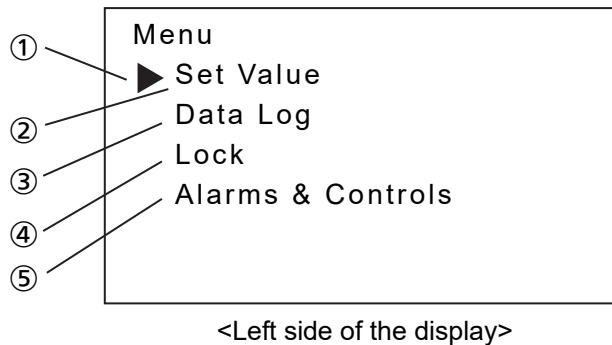
① **Cursor**
Used when selecting the menu items. You can move the cursor using the up and down keys ($\triangle \triangledown$).

② **Chamber temperature/CO$_2$ density/ high limit temperature alarm setting**
Select to change the settings of the chamber temperature/CO$_2$ density/high limit temperature alarm. Move the cursor to this item and press the enter key (ENTER) to go to the setting screen.

③ **Log display/output**
Select this when displaying various log data on the screen or to export it to a USB flash drive. Move the cursor to this item and press the enter key (ENTER) to go to the Data Log screen.

④ **Key lock/Door lock[*1] settings**
Select this when changing key lock/Door lock settings. Move the cursor to this item and press the enter key (ENTER) to go to the Lock screen.
✧The key lock can be set to prevent the setting from being incorrectly changed. If set to ON, the settings cannot be changed even if the keys on the control panel are pressed.

⑤ **Alarm settings and other settings**
Select for changing alarm settings or other settings. Move the cursor to this item and press the enter key (ENTER) to go to the Alarms & Controls screen.

*1: When an optional Electric lock MCO-170EL is installed.

MENU SCREEN

Following shows the screen display and function at each screen under Menu level.

Note: The unit will return from setting mode to the home screen automatically after 90 seconds if no key is operated (auto-return function). In this case, the setting is not changed.

Screen	Function	Page
Set Value screen		
Temperature	(Setting) chamber temperature	32
CO_2 ON/OFF	(Setting) CO_2 gas control mode	33
CO_2 Setting	(Setting) CO_2 density	34
Overtemp	(Setting) high limit temperature alarm	35
Data Log screen		
Data Log Chart	(Display) operation log graph (can be exported)	36–38
Data Log Export	(Export) operation log	39–40
Data Log Setting	(Setting) log interval, Unique ID	41–42
Alarm	(Display) alarm log	43
Alarm Export	(Export) alarm log	44–45
Lock screen		
Keypad Lock	(Setting) Key lock ON/OFF, password	46–47
Door Lock[*1]	(Setting) Door lock ON/OFF, password	48–54
Alarms & Controls screen		
Temp/Gas Alarm Set screen		
Temp Alarm	(Setting) temperature alarm	55
Temp Alarm Delay	(Setting) temperature alarm delay	56
CO_2 Alarm	(Setting) CO_2 density alarm	57
CO_2 Alarm Delay	(Setting) CO_2 density alarm delay	58
Other Alarm Set screen		
Door Alarm Delay	(Setting) door alarm delay	59
Ring Back Delay	(Setting) ring back delay	60
Remote Alarm	(Setting) remote alarm	61
UV Setting [*2]		
UV Lighting Time	(Setting) UV lamp ON period	63
UV Life Counter	(Display) UV lamp life indication	64
Auto-Extended Time	(Display) Automatic extension of UV lamp ON period	65
UV 24h Mode Start	(Setting) Lighting UV lamp for 24 hours	66
Gas Supply Setting [*3]		
CO_2 Supply	(Setting) Manual CO_2 gas supply line A/B switching	69
Date & Time screen		
Date Format	(Setting) date display format	70
Date	(Setting) date	71
Time	(Setting) time	72
Keypad Click Set screen		
Keypad Click Set	(Setting) keypad clicking sound	73
DAQ Setting screen [*4]	Don't push (Only for MTR-5000 user)	—
Calibration screen [*5]	Don't push (Qualified engineer only)	—

*1: When an optional Electric lock MCO-170EL is installed.
*2: When an optional UV system set MCO-170UVS is installed.
*3: When an optional gas auto changer MCO-50GC is installed.
*4: Only when using an optional software product Data acquisition system MTR-5000.
*5: Service key is not available. (Qualified engineer only)

BASIC PARAMETERS

Setting temperature

The chamber temperature during the normal operation of the incubator can be set as follows. The incubator automatically starts operation using these settings after power-on.

- ■ Settable range: 0.0 °C – 50.0 °C
- ■ Factory setting: 37.0 °C

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.
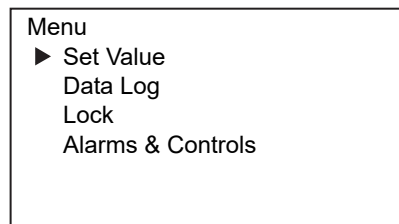
2. When the cursor on the menu screen is on Set Value [Fig. 1], press the enter key (ENTER).
▶ The display changes to the Set Value screen.

3. When the cursor on the Set Value screen is on Temperature [Fig. 2], press the enter key (ENTER).
▶ The right side of the display changes to the Temperature screen, and the current set value (37.0) is displayed [Fig. 3].

4. Move the cursor using the left/right keys (◁ ▷) and select the digit you want to change, and then use the up/down keys (△ ▽) to change the number.
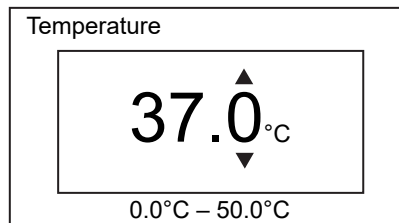
5. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Set Value screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Temperature screen [Fig. 3].

```
Menu
▶ Set Value
  Data Log
  Lock
  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Set Value
▶ Temperature    : 37.0°C
  CO2 ON/OFF     : ON
  CO2 Setting    : 5.0%
  Overtemp       : 53.0°C
```
<Left side of the display>   [Fig. 2]

```
Temperature

   37.0 °C

0.0°C – 50.0°C
```
<Right side of the display>   [Fig. 3]

```
Temperature

   Invalid Value
   Press Any Key

0.0°C – 50.0°C
```
<Right side of the display>

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

BASIC PARAMETERS

Setting CO$_2$ gas

The CO$_2$ gas control mode during the normal operation of the incubator can be set as follows. The incubator automatically starts operation using these settings after power-on.

■ Setting values: ON or OFF
■ Factory setting: OFF

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display will change to the Menu screen.

2. When the cursor on the menu screen is on Set Value [Fig. 1], press the enter key (ENTER).
▶ The display changes to the Set Value screen.

3. On the Set Value screen, move the cursor to CO$_2$ ON/OFF [Fig. 2] using the up/down keys ($\triangle\triangledown$), and press the enter key (ENTER).
▶ The left side of the display changes to the CO$_2$ ON/OFF screen, and the current set value (ON) is displayed [Fig. 3].

4. Use the up/down keys ($\triangle\triangledown$) to change the control setting value.
✧Each time the up/down key is pressed the value changes between ON and OFF.

5. Press the enter key (ENTER).
▶ If it is set to ON: the value is confirmed and the display changes to the CO$_2$ Setting screen.
   If it is set to OFF: the value is confirmed and the display changes to the Set Value screen.

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
 ▶ Set Value
   Data Log
   Lock
   Alarms & Controls


```
<Left side of the display>   [Fig. 1]

```
Set Value
   Temperature     : 37.0°C
 ▶ CO₂ ON/OFF      : ON
   CO₂ Setting     : 5.0%
   Overtemp        : 53.0°C

```
<Left side of the display>   [Fig. 2]

```
CO₂ ON/OFF

          ▲
       ON
          ▼
        ON / OFF
```
<Right side of the display>   [Fig. 3]

BASIC PARAMETERS

Setting CO_2 density

The CO_2 density during the normal operation of the incubator can be set as follows. The incubator automatically starts operation using these settings after power-on.

- Settable range: 0.0 % – 20.0 % (When the setting is 0.0 %, the CO_2 ON/OFF becomes "OFF")
- Factory setting: OFF

Note: When operating the incubator for the first time or after not using it for an extended period of time, set the chamber temperature to the desired temperature and CO_2 ON/OFF to "OFF", then operate it for at least about 4 hours until the chamber temperature and the CO_2 sensor become stable. After that, change the setting to the desired CO_2 density.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. When the cursor on the menu screen is on Set Value [Fig. 1], press the enter key (ENTER).
▶ The display changes to the Set Value screen.

3. On the Set Value screen, move the cursor, to CO_2 Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the CO_2 Setting screen, and the current setting value (05.0) is displayed [Fig. 3].

4. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

5. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Set Value screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the CO_2 Setting screen [Fig. 3].
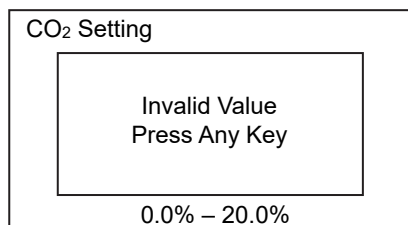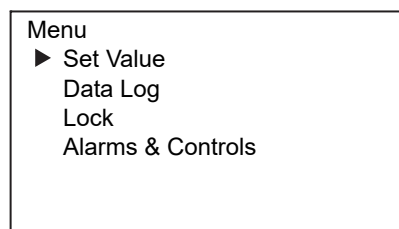
```
Menu
 ▶ Set Value
   Data Log
   Lock
   Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Set Value
   Temperature    : 37.0°C
   CO₂ ON/OFF     : ON
 ▶ CO₂ Setting    : 5.0%
   Overtemp       : 53.0°C
```
<Left side of the display>   [Fig. 2]

```
CO₂ Setting
        ▲
     05.0%
        ▼
   0.0% ─ 20.0%
```
<Right side of the display>   [Fig. 3]

```
CO₂ Setting

     Invalid Value
     Press Any Key

   0.0% – 20.0%
```
<Right side of the display>

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

BASIC PARAMETERS

Setting high limit temperature alarm

The high limit temperature alarm is different from the temperature alarm (page 55), and it is independent temperature alarm. When the chamber temperature exceeds the temperature set for the high limit temperature alarm, this alarm activates.
The high limit temperature for the normal incubator operation can be set as follows. The incubator automatically starts operation using these settings after power-on.

- Settable range: 20.0 °C – 53.0 °C
- Factory setting: 53.0 °C

Notes:
· Set the temperature of the high limit temperature alarm after the chamber temperature becomes stable at the set value.

· Set the high limit temperature alarm to at least 1 °C higher than the temperature set for the chamber.

1. On the home screen, press the menu key (MENU/HOME).
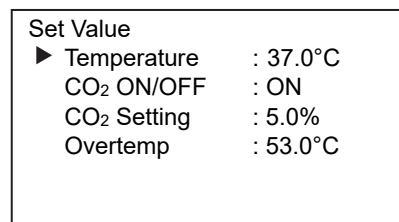▶ The left side of the display changes to the Menu screen.
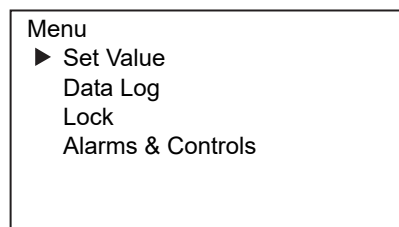
2. When the cursor on the menu screen is on Set Value [Fig. 1], press the enter key (ENTER).
▶ The display changes to the Set Value screen.
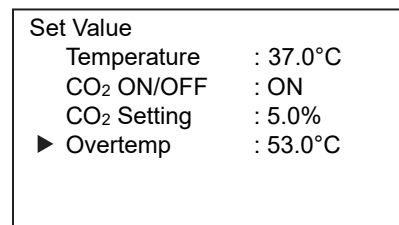
3. On the Set Value screen, move the cursor to Overtemp [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the screen changes to the Overtemp screen, and the current setting value (53.0) is displayed [Fig.3].

4. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.
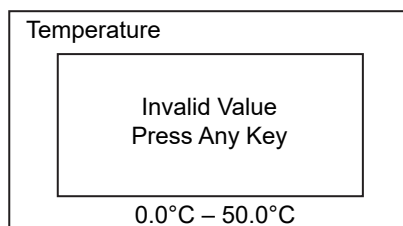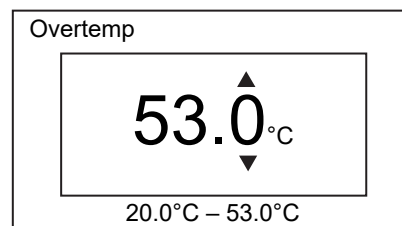
5. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Set Value screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display: Press any key on the control panel to change to the Overtemp screen [Fig. 3].

```
Menu
 ▶ Set Value
    Data Log
    Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Set Value
    Temperature    : 37.0°C
    CO2 ON/OFF     : ON
    CO2 Setting    : 5.0%
 ▶ Overtemp       : 53.0°C
```
<Left side of the display>   [Fig. 2]

```
Overtemp

        ▲
    53.0°C
        ▼

    20.0°C – 53.0°C
```
<Right side of the display>   [Fig. 3]

```
Overtemp

    Invalid Value
    Press Any Key

    20.0°C – 53.0°C
```
<Right side of the display>

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.
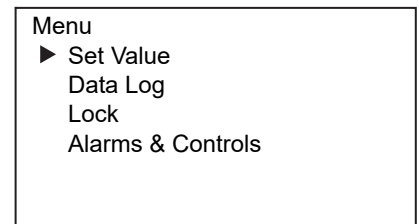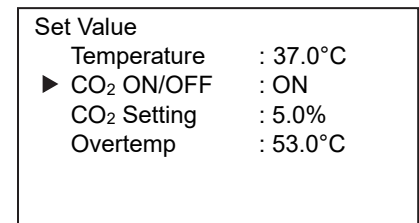
OPERATION/ALARM LOG

Displaying operation log

The product's operation history can be graphically displayed on the display. Furthermore, it is possible to output these records to USB memory.

■ Graph display setting: internal temperature, CO_2 density, and the door opening/closing records.
■ Initial display: Internal temperature display
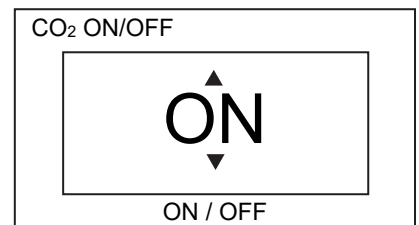
1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.
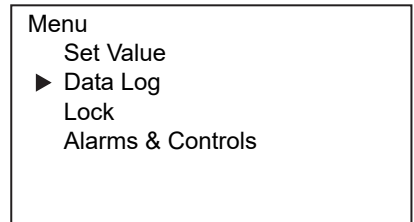
2. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys ($\triangle\triangledown$), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.
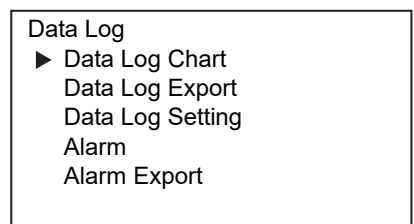
3. On the Data Log screen, move the cursor to Data Log Chart [Fig. 2] and press the enter key (ENTER).
▶ The right side of the display changes to the graph screen, and the current setting value (graph showing the temperature in the chamber) is displayed [Fig. 3].

4. With Temp on the upper left of the screen highlighted, press the enter key (ENTER).
▶ The display changes to the Data Select screen and the current setting value (TEMP) is displayed [Fig. 4].
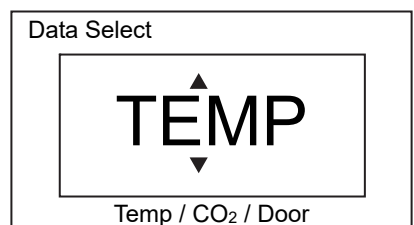
5. Use the up/down keys ($\triangle\triangledown$) to select the data item to be displayed in a graph.
✧Each time the up/down key is pressed the screen display will change between Temp, CO_2, and Door.
    Temp: the record of temperatures in the chamber
    CO_2:   the record CO_2 densities in the chamber
    Door: the door opening/closing record

6. Press the enter key (ENTER).
▶ A graph of the data is displayed [Fig. 5].
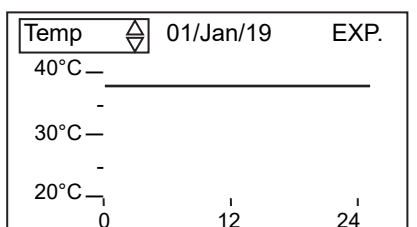
*Door opening/closing record graph display [Fig. 6]
    OP: Door opened
    CL: Door closed

<Left side of the display>   [Fig. 1]

<Left side of the display>   [Fig. 2]

<Right side of the display>   [Fig. 3]

<Right side of the display>   [Fig. 4]
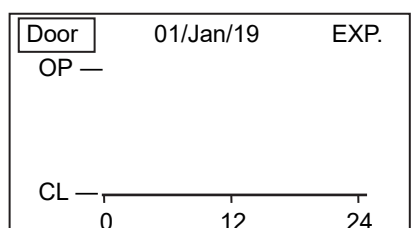
<Right side of the display>   [Fig. 5]

<Right side of the display>   [Fig. 6]

OPERATION/ALARM LOG

*When you press the up/down keys ($\triangle\triangledown$) while in the graph screen with the graph item on the upper left of the screen highlighted [Fig. 5], the range of the vertical axis of the graphs changes as shown in the table.

Graph item	Display range	
Temp	Default values	60°C – 50°C – 40°C ↑ ↓ 50°C – 40°C – 30°C ↑ ↓ 40°C – 30°C – 20°C ↑ ↓ 30°C – 20°C – 10°C ↑ ↓ 20°C – 10°C – 0°C
CO_2		25% – 20% – 15% ↑ ↓ 20% – 15% – 10% ↑ ↓ 15% – 10% – 5% ↑ ↓
	Default values	10% – 5% – 0%
Door	OP, CL	

7. With the data item (Temp, CO_2, or Door) on the upper left of the display highlighted [Fig. 5], press the right key ($\triangleright$).
▶ The date is highlighted. [Fig. 7]

8. Use the up/down keys ($\triangle\triangledown$) to select the date of the data to be displayed in a graph.
✧Each time the up/down key is pressed the date will go back or forth 1 day, and the data from the
selected date is displayed in a graph.
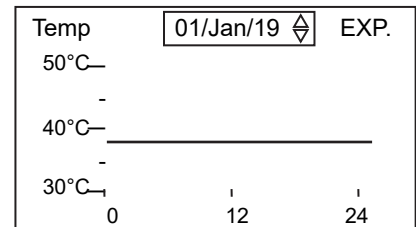
```
Temp     [01/Jan/19 ⇕]   EXP.
 50°C—
        -
 40°C—  _____
        -
 30°C—
        0        12       24
```
<Right side of the display>   [Fig. 7]

*If you press the enter key (ENTER) instead of the up/down keys ($\triangle\triangledown$), the display changes to the Date Select screen [Fig. 8], so after using the left/right keys ($\triangleleft\triangleright$) to move the cursor to the digit you want to change, change the numerical value using the up/down keys ($\triangle\triangledown$).

9. Press the enter key (ENTER).
▶ The log data on the selected date is displayed in a graph.
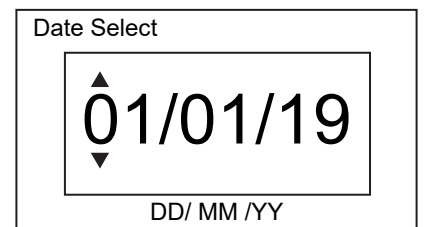
```
Date Select

      ▲
   01/01/19
      ▼

        DD/ MM /YY
```
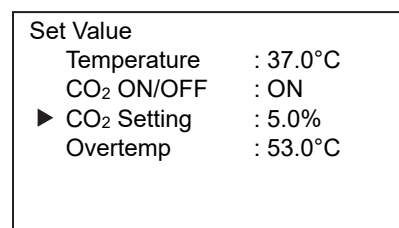<Right side of the display>   [Fig. 8]

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to display the Date Select screen [Fig. 8].

```
Date Select

      Invalid Value
      Press Any Key

        DD/ MM /YY
```
<Right side of the display>
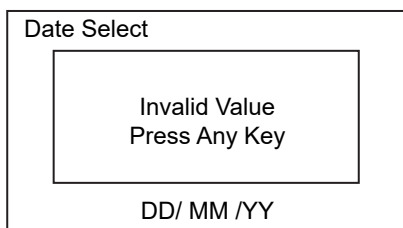
Note: The CO_2 sensor is not stable during the preparation for the gas control. Therefore, the CO_2 density log data may be different from the actual value.

OPERATION/ALARM LOG

<When exporting data to USB flash drive>

The operation history record of the selected date is exported as a CSV file.

10. With the date display highlighted in the graph [Fig. 9], press the right key ($\triangleright$).
▶ The EXP. in the upper right of the display is highlighted [Fig. 10].

11. Insert the USB flash drive into the USB port.

Note: USB flash drives that require passwords and USB hubs cannot be used. USB flash drives with capacity of 32 GB or less that employ the FAT16/FAT32 file system are supported.

12. Press the enter key (ENTER). The data will be exported.
▶ While the data is being exported, "Exporting" is displayed on the right side of the display [Fig. 11].

13. When export is complete, "Export complete" is displayed [Fig. 12]. Press any key to return to the graph display screen.

Note: Even after the export of operation log data is complete, operation log data saved in the incubator are not deleted.

*The following messages may come up on the right side of the display:
"USB flash drive is disconnected": USB flash drive is not inserted
"USB flash drive is full": there is no available space in the USB flash drive
"An error occurred": failed to export to USB flash drive
"No Data": there is no data to export
▶ Press any key on the control panel to return to the graph display screen.

14. Remove the USB flash drive from the USB port.
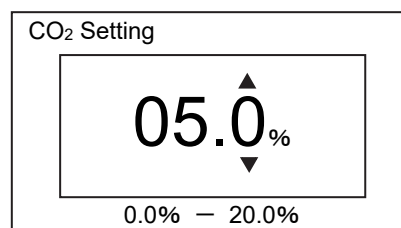
15. Press the menu key (MENU/HOME) to display the home screen.
◇The display returns to the home screen automatically when 90 seconds has passed without any key operation.

<Right side of the display> [Fig. 9]

<Right side of the display> [Fig. 10]

Exporting

<Right side of the display> [Fig. 11]

Export complete
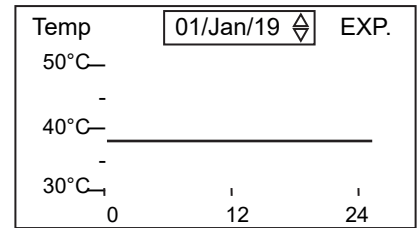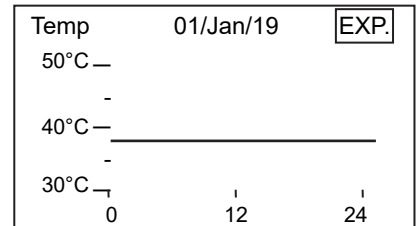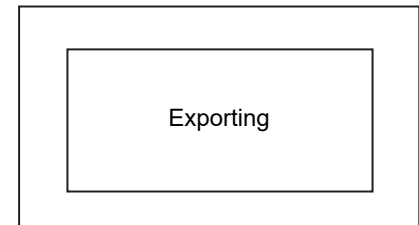
<Right side of the display> [Fig. 12]

OPERATION/ALARM LOG

Exporting operation log

The temperature in the chamber, CO_2 density, or door opening/closing records can be exported to a USB flash drive.

■ Setting values: All or Specified date (1 day only)

1. Insert the USB flash drive into the USB port.
Note: USB flash drives that require passwords and USB hubs cannot be used. USB flash drives with capacity of 32 GB or less that employ the FAT16/FAT32 file system are supported.

2. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

```
Menu
     Set Value
  ▶  Data Log
     Lock
     Alarms & Controls
```
<Left side of the display>   [Fig. 1]
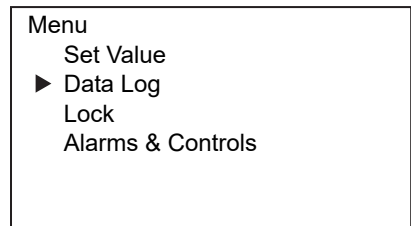
3. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.
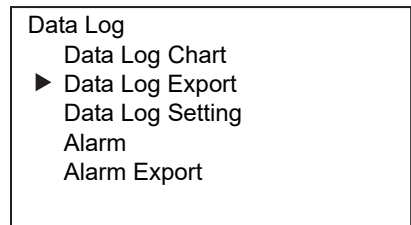
4. On the Data Log screen, move the cursor to Data Log Export [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log Export screen [Fig. 3].

```
Data Log
     Data Log Chart
  ▶  Data Log Export
     Data Log Setting
     Alarm
     Alarm Export
```
<Left side of the display>   [Fig. 2]

5. To export a record of a specific date, move the cursor to 24 Hours and press the enter key (ENTER).
▶ The right side of the display changes to the Date Select screen [Fig. 4].

6. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.
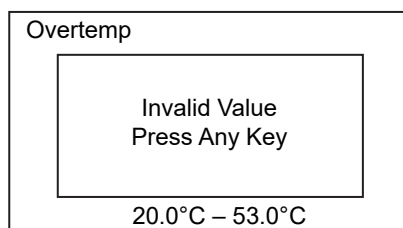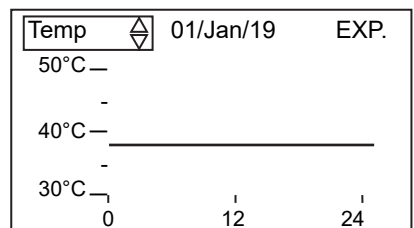
```
Data Log Export
  ▶  All
     24 Hours
```
<Left side of the display>   [Fig. 3]

7. Press the enter key (ENTER). The record took on the set date is exported to the USB flash drive.
▶ While the data is being exported, "Exporting" is displayed on the right side of the display [Fig. 5].

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Date Select screen [Fig. 4].

```
Date Select

     ▲
     01/01/19
     ▼

        DD/ MM /YY
```
<Right side of the display>   [Fig. 4]

```
Date Select

     Invalid Value
     Press Any Key

        DD/ MM /YY
```
<Right side of the display>

*To export all saved records, select ALL in step 5 and press the enter key (ENTER).

```
     Exporting
```
<Right side of the display>   [Fig. 5]

OPERATION/ALARM LOG

8. When the export is complete, "Export complete" is displayed [Fig. 6]. Press any key to return to the Data Log Export screen.

Note: The operation log data saved in the incubator is not deleted even after the completion of the export.

*The following messages may appear on the right side of the display:
    "USB memory is disconnected": USB flash drive is not inserted
    "USB memory is full": there is no available space in the USB flash drive
    "An error occurred": failed to export to USB flash drive
    "No Data": there is no data to export
▶ Press any key on the control panel to return to the Data Log Export screen.

Export complete

<Right side of the display>   [Fig. 6]

9. Remove the USB flash drive from the USB port.

Reference:
・ "log" folder is created in the USB flash drive and the export file is saved in the folder in CSV format. The export file name consists of the device ID, date of export, and data name. The date format can be changed in the settings (see page 70).

(Example) When the device is set to "A00001" and data during Jan. 1, 2019 to Apr. 1, 2019 is exported with "All" selected:

	YY/MM/DD	DD/MM/YY
The oldest operation log date - current date	A00001_20190101-20190401_DataLog.csv A00001_20190101-20190401_DoorLog.csv	A00001_01Jan2019-01Apr2019_DataLog.csv A00001_01Jan2019-01Apr2019_DoorLog.csv

(Example) When the device is set to "A00001" and the data on Jan. 1, 2019 is exported with "24 Hours" selected:

	YY/MM/DD	DD/MM/YY
Specified date	A00001_20190101_DataLog.csv A00001_20190101_DoorLog.csv	A00001_01Jan2019_DataLog.csv A00001_01Jan2019_DoorLog.csv

*The outer door opening/closing history data file is exported together.
*If the device ID is not set, the default setting "000000" is used.
*If duplicated file names are used, the data exported later will be overwritten.

10. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

OPERATION/ALARM LOG

Setting log interval

This product has a function for storing operation history data (records of temperatures in the chamber, CO_2 densities, and door openings/closings). The log recording interval is set in the following way:

- Setting range: every 2 – 15 minutes
- Factory setting: every 6 minutes (saves about 112 days of data)

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.

```
Menu
    Set Value
 ▶  Data Log
    Lock
    Alarms & Controls

```
<Left side of the display>   [Fig. 1]

3. On the Data Log screen, move the cursor to Data Log Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log Setting screen [Fig. 3].

```
Data Log
    Data Log Chart
    Data Log Export
 ▶  Data Log Setting
    Alarm
    Alarm Export
```
<Left side of the display>   [Fig. 2]

4. With the cursor on Data Log Interval [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the Data Log Interval screen [Fig. 4].

```
Data Log Setting
 ▶  Data Log Interval
    Unique File ID



```
<Left side of the display>   [Fig. 3]

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Data Log Interval screen [Fig. 4].

```
Date Log Interval

    ┌──────────────────┐
    │   Invalid Value  │
    │   Press Any Key  │
    └──────────────────┘

        2min – 15min
```
<Right side of the display>
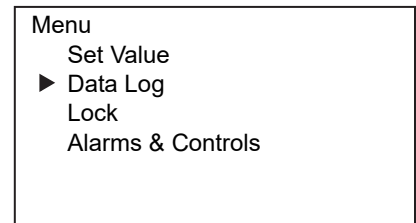
```
Data Log Interval

    ┌──────────────────┐
    │         ▲        │
    │      02min       │
    │         ▼        │
    └──────────────────┘
        2min – 15min
```
<Right side of the display>   [Fig. 4]

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Data Log Setting screen.

7. Press the menu key (MENU/HOME) to display the home screen.
◇ The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: Relation between log interval and the estimated amount of data that can be saved

     Log interval = every 2 minutes: Approx. 48 days

     Log interval = every 6 minutes: Approx. 112 days

     Log interval = every 15 minutes: Approx. 168 days

When saving the amount of data more than the above, the oldest data is deleted and new data is written.

OPERATION/ALARM LOG

Setting Unique ID

You can set the unique device ID that will be a part of the file name (CSV file) exported to the USB flash drive.

- ■ Setting values: 6 digits of alphanumeric characters (capital letters only if using letters)
- ■ Factory setting: 000000

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.

```
Menu
    Set Value
 ▶  Data Log
    Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]
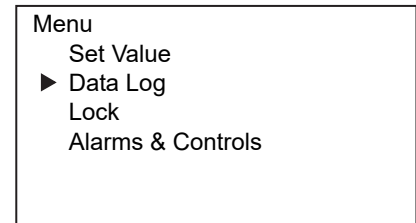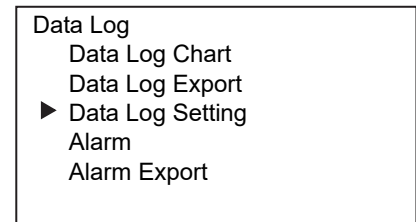
3. On the Data Log screen, move the cursor to Data Log Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
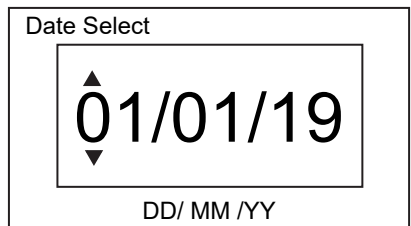▶ The display changes to the Data Log Setting screen.

4. On the Data Log Setting screen, move the cursor to Unique File ID [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Unique File ID screen [Fig. 4].
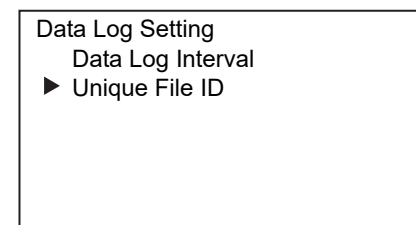
```
Data Log
    Data Log Chart
    Data Log Export
 ▶  Data Log Setting
    Alarm
    Alarm Export
```
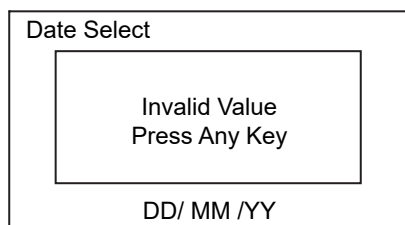<Left side of the display>   [Fig. 2]

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Data Log Setting screen.

```
Data Log Setting
    Data Log Interval
 ▶  Unique File ID
```
<Left side of the display>   [Fig. 3]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Unique File ID
       ▲
    000000
       ▼
```
<Right side of the display>   [Fig. 4]
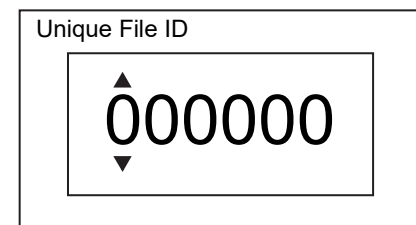
OPERATION/ALARM LOG

Displaying alarm log

This product has a function for storing alarm history (maximum 256 cases). The alarm history stored in this product can be displayed on the display.

Note: When the alarm history records reach to more than 256, the oldest record is deleted.

```
  Alarm                            CO₂ Gas Empty
① ▶ 02／Jan／19  22:00  E01  ▲─②     The CO₂ density does
    02／Jan／19  12:00  E02           not Increase when the
    02／Jan／19  02:00  E03           CO₂ valve is opened.
    01／Jan／19  12:34  E04
    01／Jan／19  12:00
    01／Jan／19  12:00        ▼─③
  <Left side of the display>      <Right side of the display>
```

Alarm screen (left side of the display)
① Up to 6 alarm records can be displayed on the screen at a time. The display shows the date and time of alarm and error code.
✧For details on error codes, see pages 78–80.
② Scroll up symbol
This symbol appears when scroll up is possible.
✧When ▲ is displayed, you can see the newer records by pressing the up key ($\triangle$).
③ Scroll down symbol
This symbol appears when scroll down is possible.
✧When ▼ is displayed, you can see the older records by pressing the down key ($\triangledown$).

Error message screen (right side of the display)
The error/alarm message for the record pointed by the cursor on the alarm screen is displayed.
✧For details on error messages, see pages 78–81.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys ($\triangle\triangledown$), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.

```
  Menu
      Set Value
    ▶ Data Log
      Lock
      Alarms & Controls

  <Left side of the display>    [Fig. 1]
```

3. On the Data Log screen, move the cursor to Alarm [Fig. 2] using the up/down keys ($\triangle\triangledown$), and press the enter key (ENTER).
▶ The display changes to the Alarm screen. [Fig. 3]
Left side of the display: Alarm screen
Right side of the display: error message screen

```
  Data Log
      Data Log Chart
      Data Log Export
      Data Log Setting
    ▶ Alarm
      Alarm Export

  <Left side of the display>    [Fig. 2]
```
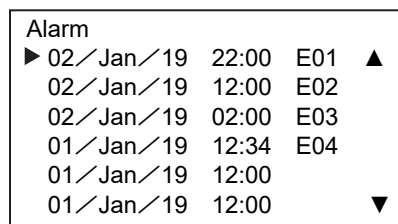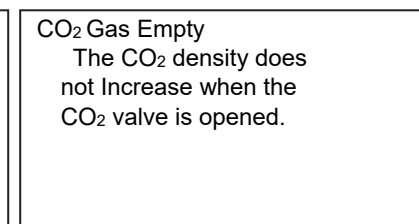
```
  Alarm                           CO₂ Gas Empty
▶ 02／Jan／19  22:00  E01  ▲        The CO₂ density does
  02／Jan／19  12:00  E02            not Increase when the
  02／Jan／19  02:00  E03            CO₂ valve is opened.
  01／Jan／19  12:34  E04
  01／Jan／19  12:00
  01／Jan／19  12:00        ▼
  <Left side of the display>      <Right side of the display>   [Fig. 3]
```

4. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.
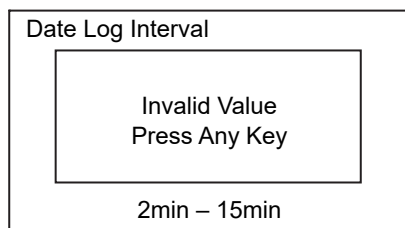
OPERATION/ALARM LOG

Exporting alarm log

The alarm history data stored in this product can be exported to a USB flash drive in CSV format.

■ Setting values: All or Specified date (1 day only)

1. Insert the USB flash drive into the USB port.
Note: USB flash drives that require passwords and USB hubs cannot be used. USB flash drives with capacity of 32 GB or less that employ the FAT16/FAT32 file system are supported.

2. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

```
Menu
    Set Value
 ▶  Data Log
    Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]

3. On the Menu screen, move the cursor to Data Log [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Data Log screen.
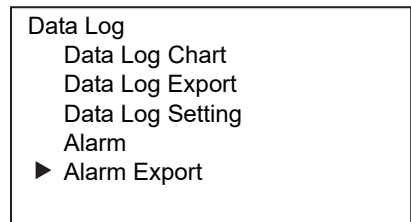
4. On the Data Log screen, move the cursor to Alarm Export [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarm Export screen [Fig. 3].

```
Data Log
    Data Log Chart
    Data Log Export
    Data Log Setting
    Alarm
 ▶  Alarm Export
```
<Left side of the display>   [Fig. 2]

5. To export a record of a specific date, move the cursor to 24 Hours and press the enter key (ENTER).
▶ The right side of the display changes to the Date Select screen [Fig. 4].

6. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

```
Alarm Export
 ▶  All
    24 Hours
```
<Left side of the display>   [Fig. 3]

7. Press the enter key (ENTER). The record took on the set date is exported to the USB flash drive.
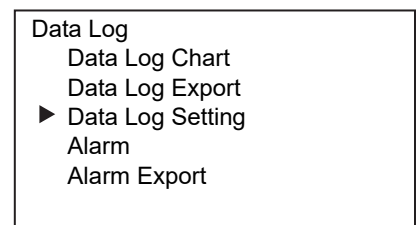▶ While the data is being exported, "Exporting" is displayed on the right side of the display [Fig. 5].

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display: Press any key on the control panel to change to the Date Select screen [Fig. 4].
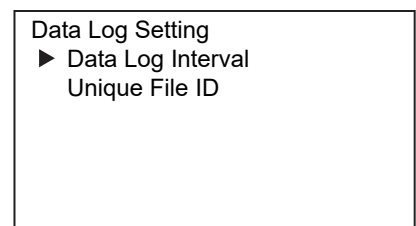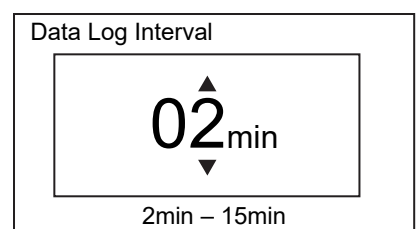
```
Date Select
      ▲
     01/01/19
      ▼
              DD/ MM /YY
```
<Right side of the display>   [Fig. 4]

```
Date Select
    Invalid Value
    Press Any Key

              DD/ MM /YY
```
<Right side of the display>

```
    Exporting
```
<Right side of the display>   [Fig. 5]

*To export all saved records, select ALL in step 5 and press the enter key (ENTER).

OPERATION/ALARM LOG

8. When the export is complete, "Export complete" is displayed [Fig. 6]. Press any key to return to the Alarm Export screen.

Note: The alarm log data saved in the incubator is not deleted even after the completion of the export.

```
┌─────────────────────────┐
│   ┌─────────────────┐    │
│   │                 │    │
│   │ Export complete │    │
│   │                 │    │
│   └─────────────────┘    │
└─────────────────────────┘
```
<Right side of the display>   [Fig. 6]

*The following messages may be displayed:
   "USB memory is disconnected": USB flash drive is not inserted
   "USB memory is full": there is no available space in the USB flash drive
   "An error occurred": failed to export to USB flash drive
   "No Data": there is no data to export
▶ Press any key on the control panel to return to the Alarm Export screen.

9. Remove the USB flash drive from the USB port.

Reference:
・ "log" folder is created in the USB flash drive and the export file is saved in the folder in CSV format. The export file name consists of the device ID, date of export, and data name. The date format can be changed in the settings (see page 70).

(Example) When the device is set to "A00001" and data during Jan. 1, 2019 to Apr. 1, 2019 is exported with "All" selected:

	YY/MM/DD	DD/MM/YY
The oldest alarm log date - current date	A00001_20190101-20190401_AlarmLog.csv	A00001_01Jan2019-01Apr2019_AlarmLog.csv

(Example) When the device is set to "A00001" and the data on Jan. 1, 2019 is exported with "24 Hours" selected:

	YY/MM/DD	DD/MM/YY
Specified date	A00001_20190101_AlarmLog.csv	A00001_01Jan2019_AlarmLog.csv

*If the device ID is not set, the default setting "000000" is used.
*If duplicated file names are used, the data exported later will be overwritten.

10. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

KEY LOCK FUNCTION

Setting key lock

The keys can be locked to prevent the setting from being incorrectly changed. If the key lock is set to ON, the settings cannot be changed even if the keys on the control panel are pressed.

- ■ Setting values: ON or OFF
- ■ Factory setting: OFF

1. On the home screen, press the menu key (MENU/HOME).
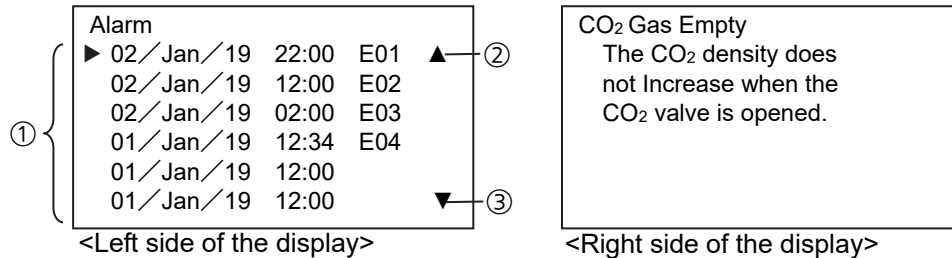▶ The left side of the display changes to the Menu screen.

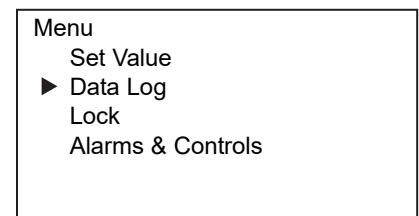2. On the Menu screen, move the cursor to Lock [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
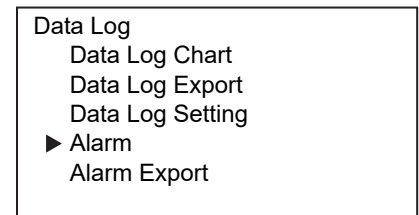▶ The display changes to the Lock screen [Fig. 2].

3. When the cursor in the Lock screen is on Keypad Lock [Fig. 2], press the enter key (ENTER).
▶ The right side of the display changes to the Keypad Lock ON/OFF setting screen, and the current setting value (OFF) is displayed [Fig. 3].

4. Press the up/down keys (△▽) to change it to ON.
✧Each time the up/down key is pressed, the value toggles between ON and OFF.

5. Press the enter key (ENTER).
▶ The Password screen is displayed [Fig. 4].

6. Enter a password (6 digits) by using the left/right keys (◁▷) to move the cursor on the digits to be changed and using the up/down keys (△▽) to set the numerical values, and then press the enter key (ENTER).
▶ The Confirm Password screen is displayed [Fig. 5].

7. Enter the password (6 digits) again by using the left/right keys (◁▷) to move the cursor on the digits to be changed and using the up/down keys (△▽) to set the numerical values, and then press the enter key (ENTER).
▶ The display returns to the Lock screen and LOCK is displayed on the upper right of the screen [Fig. 6].

*If the password does not match the initially entered password, the following message is displayed on the right side of the display. Pressing any of the up/down/left/right keys (△▽◁▷) returns to the Lock screen, so return to Step 3 and set the password again.

```
Confirm Password
  ┌─────────────────┐
  │                 │
  │   Incorrect PW  │
  │   Press Any Key │
  │                 │
  └─────────────────┘
```
<Right side of the display>

Note: To prevent unauthorized use of the password, the password should be properly managed by qualified administrators only.

```
Menu
    Set Value
    Data Log
  ▶ Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Lock
  ▶ Keypad Lock
```
<Left side of the display>   [Fig. 2]

```
Keypad Lock
           ▲
      OFF
           ▼
       ON / OFF
```
<Right side of the display>   [Fig. 3]

```
Password
  ▲
  0 * * * * *
  ▼
```
<Right side of the display>   [Fig. 4]

```
Confirm Password
  ▲
  0 * * * * *
  ▼
```
<Right side of the display>   [Fig. 5]
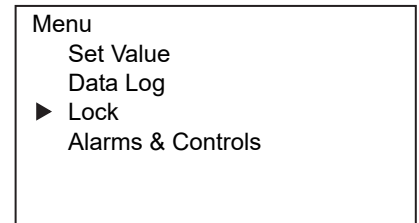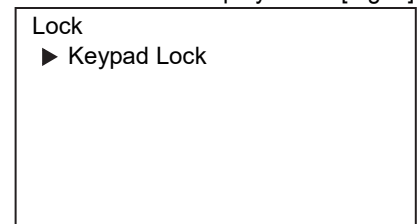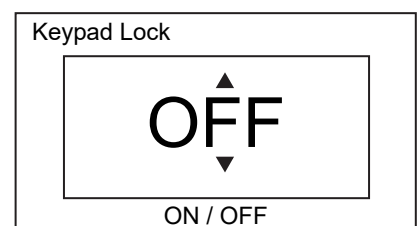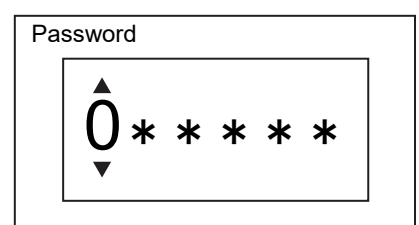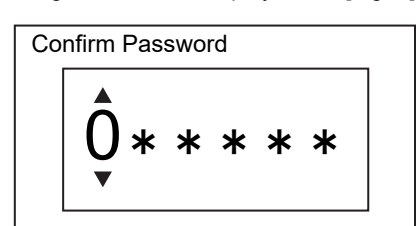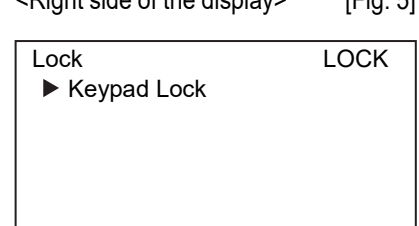
```
Lock                    LOCK
  ▶ Keypad Lock
```
<Left side of the display>   [Fig. 6]

KEY LOCK FUNCTION

8. Press the menu key (MENU/HOME) to return to the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Cancelling key lock

When the key lock is set to OFF, it is possible to change the settings.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Lock [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Lock screen [Fig. 2].

3. When the cursor in the Lock screen is on Keypad Lock [Fig. 2], press the enter key (ENTER).
▶ The right side of the display changes to the Keypad Lock ON/OFF setting screen and the current setting value (ON) is displayed [Fig. 3].

4. Press the up/down keys (△▽) to change it to OFF.
✧Each time the up/down key is pressed, the value toggles between ON and OFF.

5. Press the enter key (ENTER).
▶ The Confirm Password screen is displayed [Fig. 4].

6. Enter the password (6 digits) by using the left/right keys (◁▷) to move the cursor on the digits to be changed and using the up/down keys (△▽) to set the numerical values, and then press the enter key (ENTER).
▶ The display returns to the Lock screen and LOCK on the upper right of the screen disappears [Fig. 5].
Reference: The key lock release password is deleted.

*If the password does not match the password entered when setting the key lock to ON, the following message is displayed on the right side of the display. Pressing any of the up/down/left/right keys (△▽◁▷) returns to the Lock screen, so return to Step 3 and follow the procedure again.
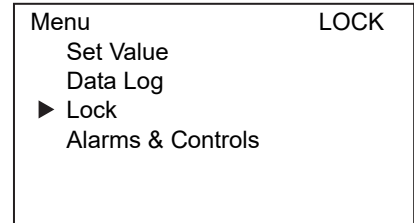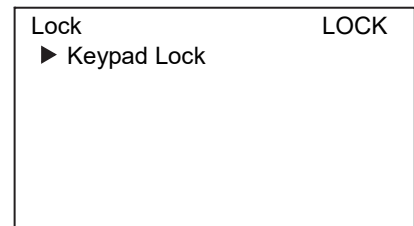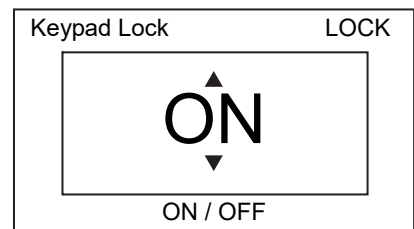
```
Confirm Password       LOCK
   ┌─────────────────┐
   │   Incorrect PW  │
   │   Press Any Key │
   └─────────────────┘
```
<Right side of the display>

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu                  LOCK
     Set Value
     Data Log
  ▶  Lock
     Alarms & Controls
```
< Left side of the display>   [Fig. 1]

```
Lock                  LOCK
  ▶ Keypad Lock
```
< Left side of the display>   [Fig. 2]

```
Keypad Lock           LOCK
        ▲
      ON
        ▼
       ON / OFF
```
<Right side of the display>   Fig. 3]

```
Confirm Password      LOCK
    ▲
    0 * * * * *
    ▼
```
<Right side of the display>   [Fig. 4]

```
Lock
  ▶ Keypad Lock
```
<Left side of the display>   [Fig. 5]

ELECTRIC LOCK (OPTION)

The outer door can be automatically locked by the electric lock when specified amount of time has elapsed after closing the outer door. To use this door lock function, the electric lock MCO-170EL (optional accessory) should be installed on the unit.

Setting door lock

The setting of the door lock function is as follows.

- ■ Setting values: ON or OFF
- ■ Factory setting: ON

1. Press the Menu key (MENU/HOME) while the Home screen is displayed.
▶ The left side of the display switches to the Menu screen.
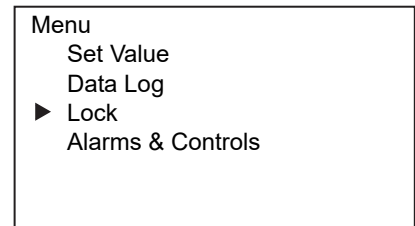
2. Move the cursor in the Menu screen to Lock using the up/down keys (△▽) [Fig. 1], and then press the Enter key (ENTER).
▶ The screen switches to the Lock screen [Fig. 2].
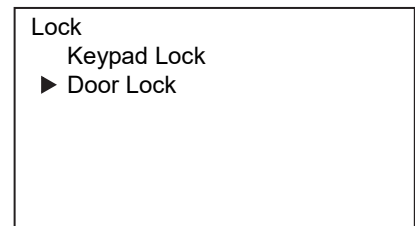
3. Move the cursor in the Menu screen to Door Lock using the up/down keys (△▽) [Fig. 2], and then press the Enter key (ENTER).
▶ The left side of the display switches to the Door Lock screen [Fig. 3].
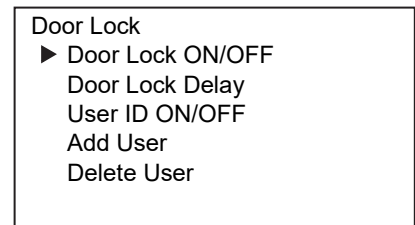
4. While the cursor is on Door Lock ON/OFF in the Door Lock screen [Fig. 3], press the Enter key (ENTER).
▶ The right side of the display switches to the Door Lock ON/OFF screen and the current setting is displayed [Fig. 4].
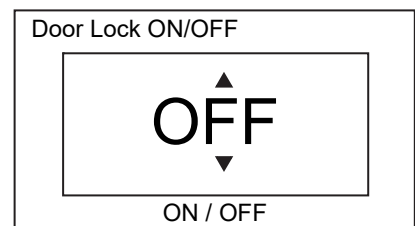
5. Press the up/down keys (△▽) to change the setting to ON/OFF.
✧The setting toggles between ON and OFF each time the up/down key is pressed.

6. Press the Enter key (ENTER).
▶ When set to ON: The Door Lock Delay screen is displayed.
When set to OFF: The Door Lock screen is displayed.

7. Press the menu key (MENU/HOME) to display the home screen.
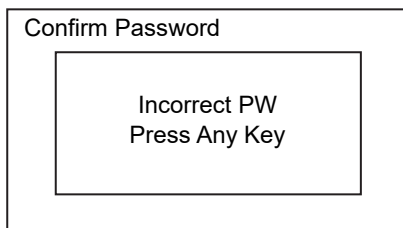✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
      Set Value
      Data Log
 ▶   Lock
      Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Lock
      Keypad Lock
 ▶   Door Lock
```
<Left side of the display>   [Fig. 2]

```
Door Lock
 ▶   Door Lock ON/OFF
      Door Lock Delay
      User ID ON/OFF
      Add User
      Delete User
```
<Left side of the display>   [Fig. 3]

```
Door Lock ON/OFF

         ▲
      OFF
         ▼

      ON / OFF
```
<Right side of the display>   [Fig. 4]

ELECTRIC LOCK (OPTION)

Setting door lock delay time

You can specify the amount of time until the outer door is automatically locked after closing the door (door lock delay time).

- ■ Settable range: 0 – 60 minutes (when the setting is 0 minutes, the Door Lock ON/OFF becomes "OFF.")
- ■ Factory setting: 1 minute

1. Press the Menu key (MENU/HOME) while the Home screen is displayed.
▶ The left side of the display switches to the Menu screen.

2. Move the cursor in the Menu screen to Lock using the up/down keys (△▽) [Fig. 1], and then press the Enter key (ENTER).
▶ The screen switches to the Lock screen [Fig. 2].
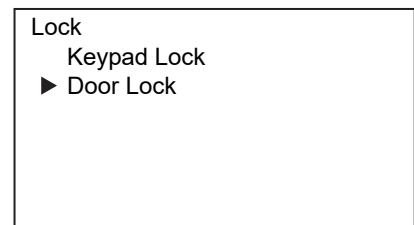
3. Move the cursor in the Lock screen to Door Lock using the up/down keys (△▽) [Figure 2], and then press the Enter key (ENTER).
▶ The left side of the display switches to the Door Lock screen [Fig. 3].
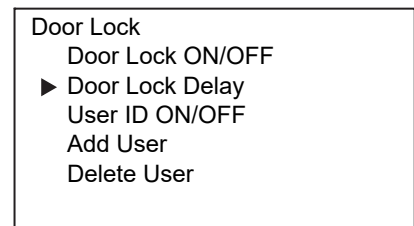
4. Move the cursor in the Door Lock screen to Door Lock Delay using the up/down keys (△▽) [Fig. 3], and then press the Enter key (ENTER).
▶ The right side of the display switches to the Door Lock Delay screen and the current setting (01) is displayed [Fig. 4].
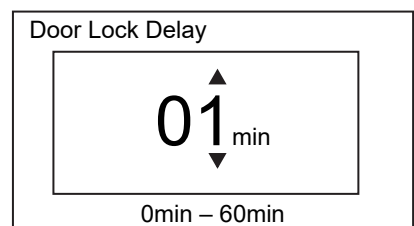
5. Move the cursor with the left/right keys (◁▷) and select the digit to change, and then change the numerical value using the up/down keys (△▽).

6. Press the Enter key (ENTER).
▶ The Door Lock screen is displayed.

*If the specified value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the Control Panel to display the Door Lock Delay screen [Fig. 4].
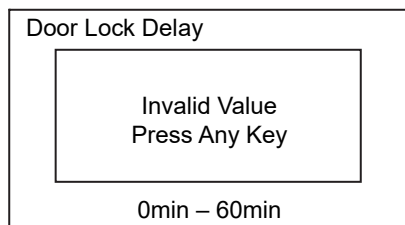
```
Door Lock Delay
┌─────────────────────┐
│                     │
│     Invalid Value   │
│     Press Any Key   │
│                     │
└─────────────────────┘
      0min – 60min
```
<Right side of the display>

7. Press the menu key (MENU/HOME) to display the home screen.
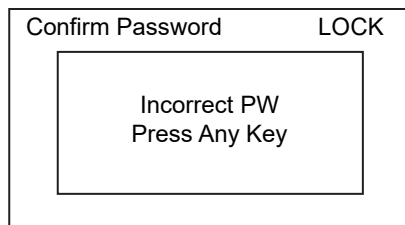✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
    Set Value
    Data Log
 ▶  Lock
    Alarms & Controls

```
<Left side of the display>   [Fig. 1]

```
Lock
    Keypad Lock
 ▶  Door Lock

```
<Left side of the display>   [Fig. 2]

```
Door Lock
    Door Lock ON/OFF
 ▶  Door Lock Delay
    User ID ON/OFF
    Add User
    Delete User
```
<Left side of the display>   [Fig. 3]

```
Door Lock Delay
┌─────────────────┐
│        ▲        │
│    01 min       │
│        ▼        │
└─────────────────┘
    0min – 60min
```
<Right side of the display>   [Fig. 4]

ELECTRIC LOCK (OPTION)

Specifying the method to unlock the outer door

The User ID ON/OFF setting specifies the method for unlocking the outer door when it is locked.

      Method 1. When the User ID is set to ON: Press the Unlock key (UNLOCK), and then enter the user ID and the password to unlock the outer door.
           See the operational procedure for more information (page 51).
      Method 2. When the User ID is set to OFF: Press the Unlock key (UNLOCK) to unlock the outer door.

Use the following steps to set the User ID ON or OFF.

■ Setting values: ON or OFF
■ Factory setting: OFF

1. Press the Menu key (MENU/HOME) while the Home screen is displayed.
▶ The left side of the display switches to the Menu screen.

2. Move the cursor in the Menu screen to Lock using the up/down keys (△▽) [Fig. 1], and then press the Enter key (ENTER).
▶ The screen switches to the Lock screen [Fig. 2].

```
Menu
     Set Value
     Data Log
  ▶  Lock
     Alarms & Controls


<Left side of the display>        [Fig. 1]
```
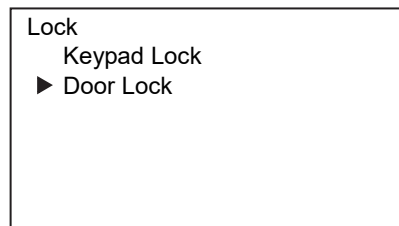
3. Move the cursor in the Lock screen to Door Lock using the up/down keys (△▽) [Fig. 2], and then press the Enter key (ENTER).
▶ The left side of the display switches to the Door Lock screen [Fig. 3].
Note: If the User ID is set to ON, the user ID and password to release the outer door lock is required when "Door Lock" is selected.

```
Lock
     Keypad Lock
  ▶  Door Lock



<Left side of the display>        [Fig. 2]
```

4. Move the cursor in the Door Lock screen to User ID ON/OFF using the up/down keys (△▽) [Fig. 3], and then press the Enter key (ENTER).
▶ The right side of the display switches to the User ID ON/OFF screen and the current setting (OFF) is displayed [Fig. 4].
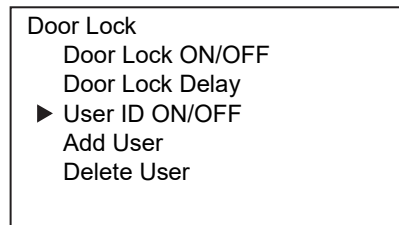
5. Press the up/down keys (△▽) to change the setting to ON.
✧The setting toggles between ON and OFF each time an up/down key is pressed.
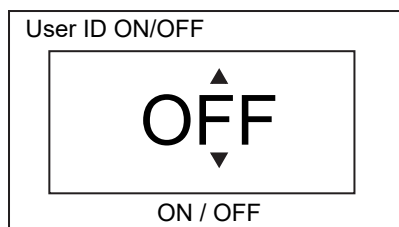
```
Door Lock
     Door Lock ON/OFF
     Door Lock Delay
  ▶  User ID ON/OFF
     Add User
     Delete User

<Left side of the display>        [Fig. 3]
```

6. Press the Enter key (ENTER).
▶ The Door Lock screen is displayed.

*If there are no user IDs registered, the following message is displayed on the right side of the display. Press any key on the Control Panel to display the User ID ON/OFF screen [Fig. 4].
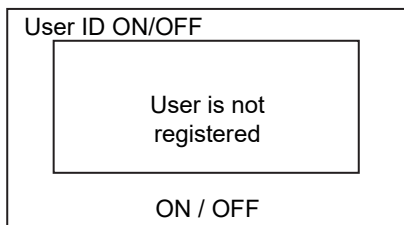
```
User ID ON/OFF
     ┌─────────────────┐
     │                 │
     │    User is not  │
     │    registered   │
     │                 │
     └─────────────────┘
          ON / OFF

<Right side of the display>
```

```
User ID ON/OFF

          ▲
    OFF
          ▼

        ON / OFF

<Right side of the display>       [Fig. 4]
```
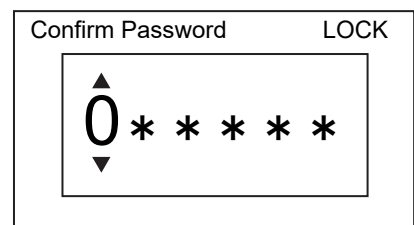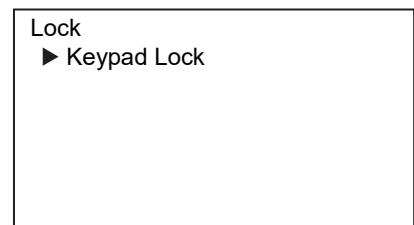
7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

ELECTRIC LOCK (OPTION)

Unlocking the outer door with a User ID

Press the Unlock key (UNLOCK), and then enter the user ID to unlock the outer door. This procedure is as follows.
*The User ID must be set to ON to use this method for unlocking the outer door.

1. Press the Unlock key (UNLOCK) while the Home screen is displayed.
▶ The right side of the display switches to the User ID screen [Fig. 1].

```
User ID
┌─────────────────────────┐
│            ▲            │
│      000000            │
│            ▼            │
└─────────────────────────┘
```
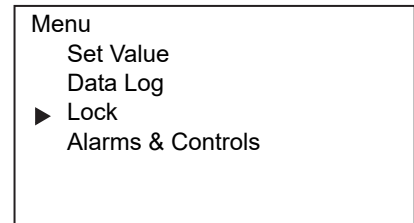<Right side of the display>   [Fig. 1]

2. Move the cursor to select each digit of the User ID (6 digits) with the left/right keys (◁▷), enter the alphanumerical values using the up/down keys (△▽), and then press the Enter key (ENTER) (for setting the user ID, see pages 52 – 53).
▶ The Confirm Password window is displayed [Fig. 2].
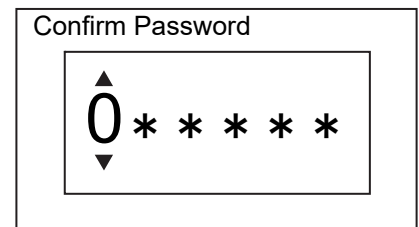
3. Move the cursor to select each digit of the password (6 digits) with the left/right keys (◁▷), enter the numerical values using the up/down keys (△▽), and then press the Enter key (ENTER) (for the password settings, see pages 52 – 53).
▶ The door is unlocked and the Home screen is displayed.

```
Confirm Password
┌─────────────────────────┐
│     ▲                   │
│     0 * * * * *         │
│     ▼                   │
└─────────────────────────┘
```
<Right side of the display>   [Fig. 2]

*If the password does not match the existing password, the following message is displayed on the right side of the display. Press either of the up/down/left/right key to return to the Home screen, and then repeat the procedure from Step 1 above.

```
Confirm Password
┌─────────────────────────┐
│                         │
│      Incorrect PW       │
│      Press Any Key      │
│                         │
└─────────────────────────┘
```
<Right side of the display>

4. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Unlocking the outer door during a power outage or malfunction

A key to open the lock in the event of a power outage or lock malfunction is included with the electric lock. Usually, this key should be kept in a safe place and managed carefully. It is recommended to make a note of the symbols and serial number of the key in case the key is lost.

● **Unlocking the outer door during a power outage**
The outer door is locked by the electric lock if the power is cut. In such a case, use the key included with the electric lock to open the lock. To lock the door again, turn the key to the lock position while the outer door is open, and then close the outer door.

Note: The key cannot lock the outer door when it is closed. Forcefully turning the key in the lock may damage the electric lock. Always lock the outer door while the door is open.

ELECTRIC LOCK (OPTION)

Registering user ID/password

You can register user IDs and passwords for unlocking the outer door. Use the following steps to set the values.

■ Setting value
        User ID: 6-digit alphanumeric characters (only capital letters are available for alphabetic characters).
    Password: 6-digit number
■ Factory setting: Not registered

1. Press the Menu key (MENU/HOME) while the Home screen is displayed.
▶ The left side of the display switches to the Menu screen.

```
Menu
    Set Value
    Data Log
 ▶  Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]

2. Move the cursor in the Menu screen to Lock using the up/down keys (△▽) [Fig. 1], and then press the Enter key (ENTER).
▶ The screen switches to the Lock screen [Fig. 2].

3. Move the cursor in the Lock screen to Door Lock using the up/down keys (△▽) [Fig. 2], and then press the Enter key (ENTER).
▶ The left side of the display switches to the Door Lock screen [Fig. 3].

```
Lock
    Keypad Lock
 ▶  Door Lock
```
<Left side of the display>   [Fig. 2]

4. Move the cursor in the Door Lock screen to Add User using the up/down keys (△▽) [Fig. 3], and then press the Enter key (ENTER).
▶ The right side of the display switches to the Add User screen [Fig. 4].

5. Move the cursor to select each digit of the user ID (6 digits) with the left/right keys (◁▷), enter the alphanumerical values using the up/down keys (△▽), and then press the Enter key (ENTER).
▶ The Password screen is displayed [Fig. 5].

```
Door Lock
    Door Lock ON/OFF
    Door Lock Delay
    User ID ON/OFF
 ▶  Add User
    Delete User
```
<Left side of the display>   [Fig. 3]

*A maximum of 99 user IDs can be set.
*When you try to register the 100th user ID, the following message is displayed on the right side of the display.
Delete an unnecessary user ID referring to page 54, and then register a new user ID.

```
Add User

    ▲
    000000
    ▼
```
<Right side of the display>   [Fig. 4]

```
User ID is full.
Please delete
Registered ID.
```
<Right side of the display>

```
Password

    ▲
    0 * * * * *
    ▼
```
<Right side of the display>   [Fig. 5]
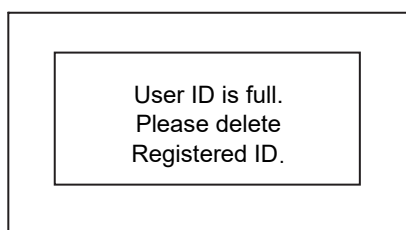
*If the user ID is already registered, the following message is displayed on the right side of the display. Press any key on the Control Panel to display the Add User screen [Fig. 4].

```
Add User

    The User ID is
    already
    registered
```
<Right side of the display>
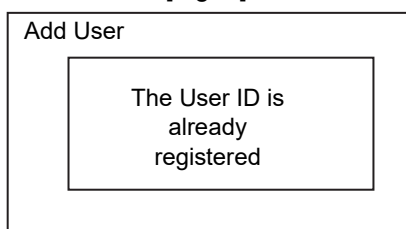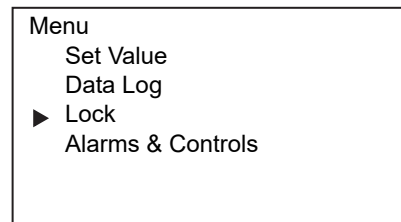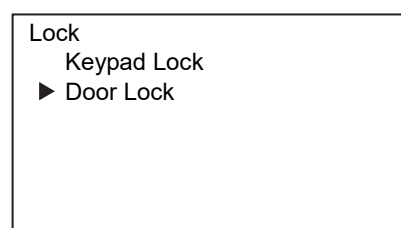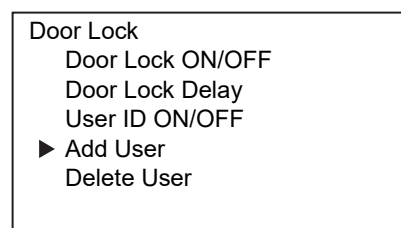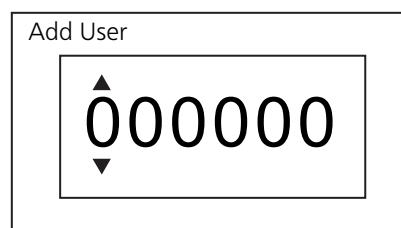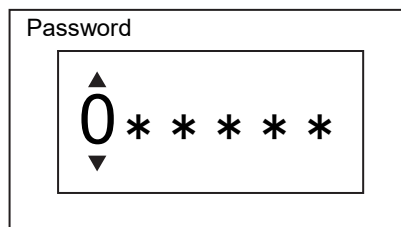
ELECTRIC LOCK (OPTION)

6. Move the cursor to select each digit of the password (6 digits) with the left/right keys (◁▷), set the numerical values using the up/down keys (△▽), and then press the Enter key (ENTER).

▶ The Confirm Password screen is displayed [Fig. 6].

```
Confirm Password

  ▲
  0̂ * * * * *
  ▼
```
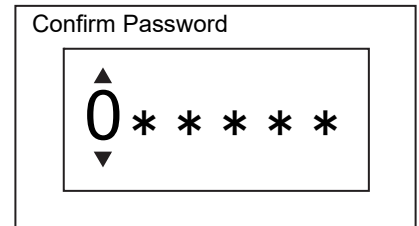
<Right side of the display>   [Fig. 6]

7. For confirming the password, move the cursor to select each digit of the password (6 digits) with the left/right keys (◁▷) again, set the same numerical values using the up/down keys (△▽), and then press the Enter key (ENTER).

▶ The setting is specified and the Door Lock screen is displayed.

*If the password in Confirm Password does not match the password that was first entered, the following message is displayed on the right side of the display. Press either the up/down/left/right key to return to the Door Lock screen, and then repeat the procedure from Step 4 above.

```
Confirm Password

    Incorrect PW
    Press Any Key
```

<Right side of the display>
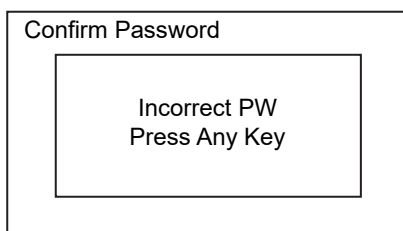
Reference:
- This outer door unlock password is used when opening the outer door when it is locked. This password differs from the key lock password (pages 46 – 47).

8. Press the menu key (MENU/HOME) to display the home screen.

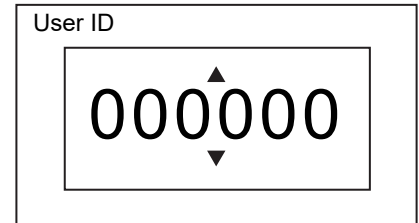✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: To prevent unauthorized use of the password, the password should be properly managed by only qualified administrators.

ELECTRIC LOCK (OPTION)

Deleting User IDs

The user ID registered to unlock the outer door can be deleted. Use the following steps to delete the user ID.

1. Press the Menu key (MENU/HOME) while the Home screen is displayed.
▶ The left side of the display switches to the Menu screen.
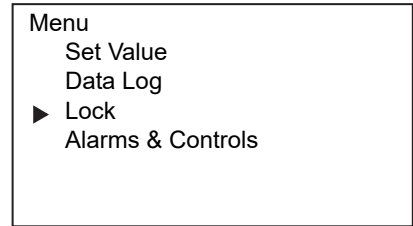
2. Move the cursor in the Menu screen to Lock using the up/down keys (△▽) [Fig. 1], and then press the Enter key (ENTER).
▶ The screen switches to the Lock screen [Fig. 2].
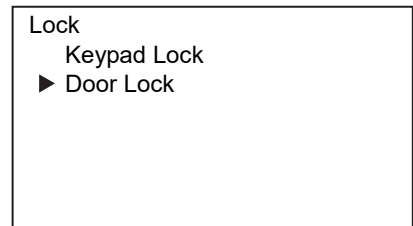
3. Move the cursor in the Lock screen to Door Lock using the up/down keys (△▽) [Fig. 2], and then press the Enter key (ENTER).
▶ The left side of the display switches to the Door Lock screen [Fig. 3].
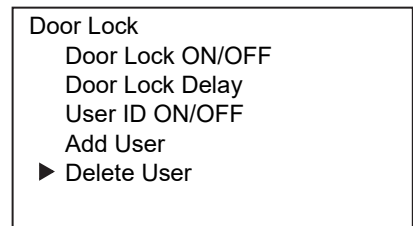
4. Move the cursor in the Door Lock screen to Delete User using the up/down keys (△▽) [Fig. 3], and then press the Enter key (ENTER).
▶ The right side of the display switches to the Delete User screen [Fig. 4].
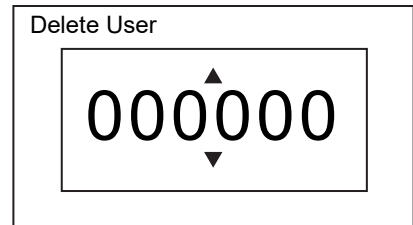
*If there are no user IDs registered, the following message is displayed on the right side of the display.

```
User is not
registered
```
<Right side of the display>
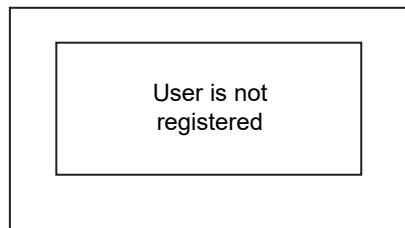
5. Enter the User ID (6 digits) using the left/right keys (◁▷) and the up/down keys (△▽), and then press the Enter key (ENTER).
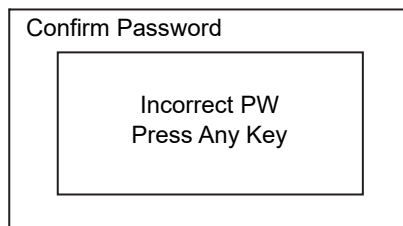▶ The Confirm Password window is displayed [Fig. 5].
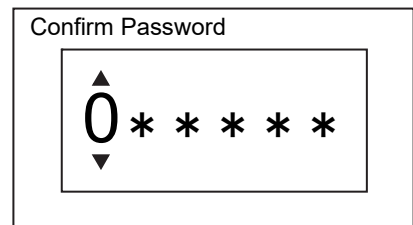
6. Move the cursor to select each digit of the password (6 digits) with the left/right keys (◁▷), enter the numerical values using the up/down keys (△▽), and then press the Enter key (ENTER).
▶ The user ID is deleted and the Door Lock screen is displayed.
Reference: If the number of user IDs that have registered falls to zero, the user ID setting is set to OFF.

*If the password does not match the existing password, the following message is displayed on the right side of the display. Press either the up/down/left/right key to return to the Door Lock screen, and then repeat the procedure from Step 4 above.

```
Confirm Password

    Incorrect PW
    Press Any Key
```
<Right side of the display>

7. Press the menu key (MENU/HOME) to display the home screen.
✧ The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
    Set Value
    Data Log
  ▶ Lock
    Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Lock
    Keypad Lock
  ▶ Door Lock
```
<Left side of the display>   [Fig. 2]

```
Door Lock
    Door Lock ON/OFF
    Door Lock Delay
    User ID ON/OFF
    Add User
  ▶ Delete User
```
<Left side of the display>   [Fig. 3]

```
Delete User

        ▲
   000000
        ▼
```
<Right side of the display>   [Fig. 4]

```
Confirm Password

   ▲
   0 * * * * *
   ▼
```
<Right side of the display>   [Fig. 5]
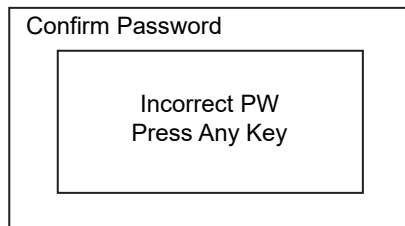
ALARM PARAMETERS

Setting temperature alarm

When the temperature goes out of the preset range (the set chamber temperature ± the set temperature alarm value), the alarm activates. The temperature alarm value can be set as follows.

- Settable range: ±1.0 ºC – ±5.0 ºC
- Factory setting: ±1.0 ºC

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.
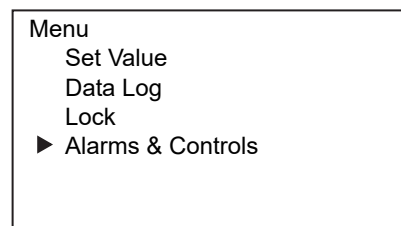
2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.
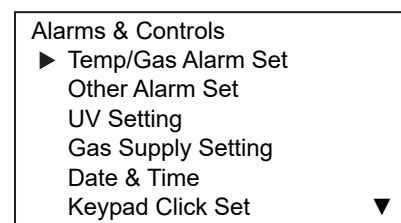
3. When the cursor in the Alarms & Controls screen is on Temp/Gas Alarm Set [Fig. 2], press the enter key (ENTER).
▶ The display changes to the Temp/Gas Alarm Set screen.

4. When the cursor in the Temp/Gas Alarm Set screen is on Temp Alarm [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the Temp Alarm screen, and the current setting value (±1.0) is displayed [Fig. 4].

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Temp/Gas Alarm Set screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Temp Alarm screen [Fig. 4].

```
Temp Alarm

    Invalid Value
    Press Any Key

    ±1.0°C – ±5.0°C
```
<Right side of the display>

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
 ▶  Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
Temp/Gas Alarm Set
 ▶  Temp Alarm
    Temp Alarm Delay
    CO₂ Alarm
    CO₂ Alarm Delay
```
<Left side of the display>   [Fig. 3]

```
Temp Alarm

       ±1.0 °C

    ±1.0°C – ±5.0°C
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

ALARM PARAMETERS

Setting temperature alarm delay

This function delays the activation of the temperature alarm for the preset amount of time.

- ■ Settable range: 0 – 15 minutes
- ■ Factory setting: 15 minutes

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.
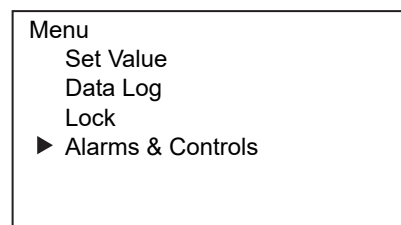
2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.
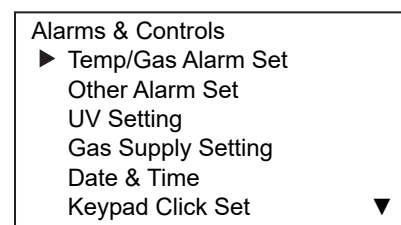
3. When the cursor in the Alarms & Controls screen is on Temp/Gas Alarm Set [Fig. 2], press the enter key (ENTER).
▶ The display changes to the Temp/Gas Alarm Set screen.

4. On the Temp/Gas Alarm Set screen, move the cursor to Temp Alarm Delay [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Temp Alarm Delay screen, and the current setting value (15) is displayed [Fig. 4].

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Temp/Gas Alarm Set screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Temp Alarm Delay screen [Fig. 4].

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
 ▶  Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set        ▼
```
<Left side of the display>   [Fig. 2]

```
Temp/Gas Alarm Set
    Temp Alarm
 ▶  Temp Alarm Delay
    CO₂ Alarm
    CO₂ Alarm Delay
```
<Left side of the display>   [Fig. 3]

```
Temp Alarm Delay

        ▲
       15 min
        ▼

     0min – 15min
```
<Right side of the display>   [Fig. 4]

```
Temp Alarm Delay

      Invalid Value
     Press Any Key

     0min – 15min
```
<Right side of the display>

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: When the incubator is recovered from the alarm state within the set alarm delay time, the buzzer doesn't sound after the elapse of the set alarm delay time.

ALARM PARAMETERS

Setting CO_2 density alarm

When the CO_2 density goes out of the preset range (the set CO_2 density ± the set CO_2 density alarm value), the alarm activates.

- Settable range: ±0.5 % – ±5.0 %
- Factory setting: ±1.0 %

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]
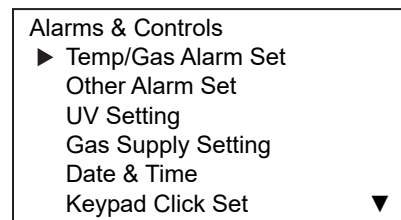
3. When the cursor in the Alarms & Controls screen is on Temp/Gas Alarm Set [Fig. 2], press the enter key (ENTER).
▶ The display changes to the Temp/Gas Alarm Set screen.

4. On the Temp/Gas Alarm Set screen, move the cursor to CO_2 Alarm [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the CO_2 Alarm screen, and the current setting value (±1.0) is displayed [Fig. 4].

```
Alarms & Controls
 ▶  Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set        ▼
```
<Left side of the display>   [Fig. 2]

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Temp/Gas Alarm Set screen.

```
Temp/Gas Alarm Set
    Temp Alarm
    Temp Alarm Delay
 ▶  CO₂ Alarm
    CO₂ Alarm Delay
```
<Left side of the display>   [Fig. 3]

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the CO_2 Alarm screen [Fig. 4].

```
CO₂ Alarm
    ┌─────────────────┐
    │                 │
    │  Invalid Value  │
    │  Press Any Key  │
    │                 │
    └─────────────────┘
        ±0.5% – ±5.0%
```
<Right side of the display>

```
CO₂ Alarm
    ┌─────────────────┐
    │        ▲        │
    │     ±1.0 %      │
    │        ▼        │
    └─────────────────┘
        ±0.5% – ±5.0%
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

ALARM PARAMETERS

Setting CO₂ density alarm delay

This function delays the activation of the CO_2 density alarm for the preset amount of time.

- ■ Settable range: 0 – 15 minutes
- ■ Factory setting: 15 minutes

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
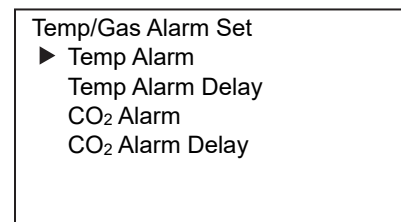▶ The display changes to the Alarms & Controls screen.

3. When the cursor in the Alarms & Controls screen is on Temp/Gas Alarm Set [Fig. 2], press the enter key (ENTER).
▶ The display changes to the Temp/Gas Alarm Set screen.

4. On the Temp/Gas Alarm Set screen, move the cursor to CO_2 Alarm Delay [Fig. 3], and press the enter key (ENTER).
▶ The right side of the display changes to the CO_2 Alarm Delay screen, and the current setting value (15) is displayed [Fig. 4].
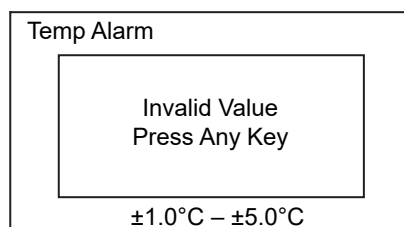
5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.
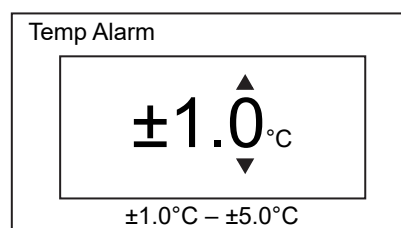
6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Temp/Gas Alarm Set screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the CO_2 Alarm Delay screen [Fig. 4].

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls

```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
 ▶  Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
Temp/Gas Alarm Set
    Temp Alarm
    Temp Alarm Delay
    CO₂ Alarm
 ▶  CO₂ Alarm Delay

```
<Left side of the display>   [Fig. 3]

```
CO₂ Alarm Delay

      Invalid Value
      Press Any Key

      0min – 15min
```
<Right side of the display>

```
CO₂ Alarm Delay

        ▲
      15min
        ▼

      0min – 15min
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: When the incubator is recovered from the alarm state within the set alarm delay time, the buzzer doesn't sound after the elapse of the set alarm delay time.

ALARM PARAMETERS

Setting door alarm delay

This function delays the activation of the door alarm for the preset amount of time.
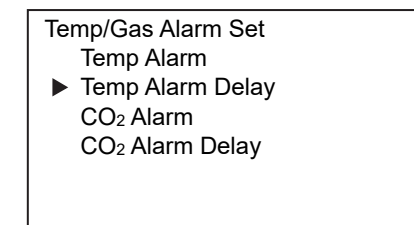
- ■ Settable range: 1 – 30 minutes
- ■ Factory setting: 2 minutes

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]
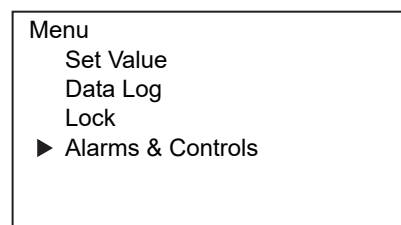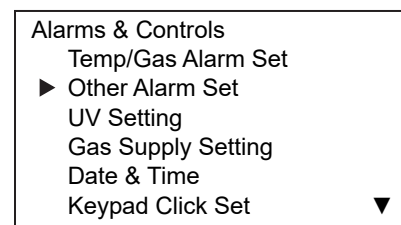
3. On the Alarms & Controls screen, move the cursor to Other Alarm Set [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Other Alarm Set screen.
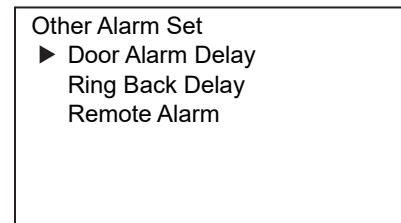
4. When the cursor in the Other Alarm Set screen is on Door Alarm Delay [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the Door Alarm Delay screen, and the current setting value (02) is displayed
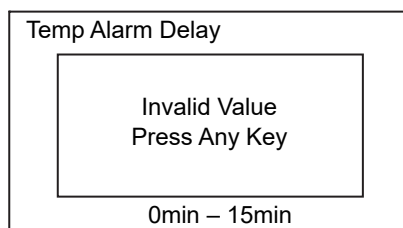[Fig. 4].
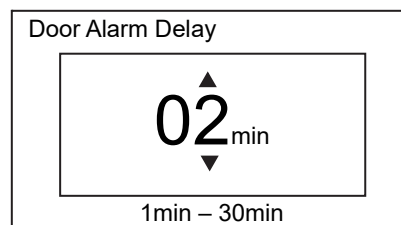
```
Alarms & Controls
     Temp/Gas Alarm Set
 ▶   Other Alarm Set
     UV Setting
     Gas Supply Setting
     Date & Time
     Keypad Click Set        ▼
```
<Left side of the display>   [Fig. 2]

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
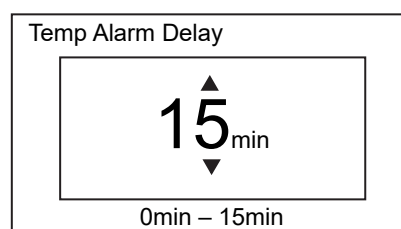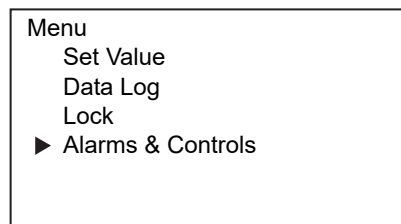▶ The value is confirmed and the display returns to the Other Alarm Set screen.

```
Other Alarm Set
 ▶  Door Alarm Delay
    Ring Back Delay
    Remote Alarm
```
<Left side of the display>   [Fig. 3]
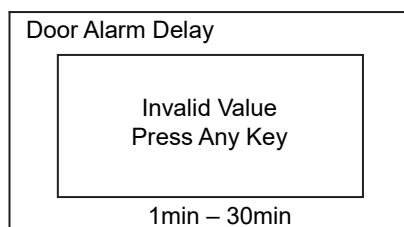
*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Door Alarm Delay screen [Fig. 4].

```
Door Alarm Delay

       Invalid Value
       Press Any Key

         1min – 30min
```
<Right side of the display>

```
Door Alarm Delay
          ▲
        02 min
          ▼
         1min – 30min
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: When the incubator is recovered from the alarm state within the set door alarm delay time, the buzzer doesn't sound after the elapse of the set door alarm delay time.

ALARM PARAMETERS

Setting ring back delay

This function reactivates the alarm when the alarm state still continues and preset amount of time has elapsed after the BUZZER STOP key was pressed to stop the alarm buzzer.

■ Settable range: 0 – 99 minutes (when the setting is 0 minutes, the Ring Back Delay becomes "OFF.")
■ Factory setting: 30 minutes

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.
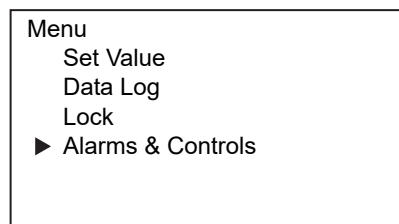
2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
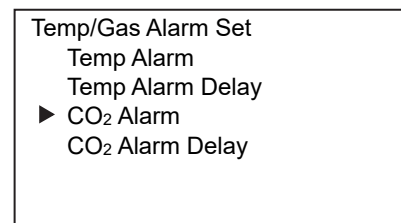▶ The display changes to the Alarms & Controls screen.
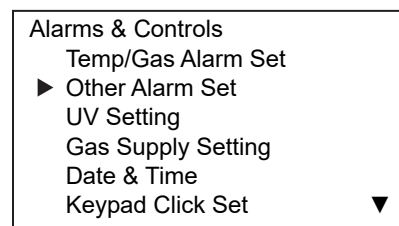
3. On the Alarms & Controls screen, move the cursor to Other Alarm Set [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Other Alarm Set screen.

4. On the Other Alarm Set screen, move the cursor to Ring Back Delay [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Ring Back Delay screen, and the current setting value (30) is displayed [Fig. 4].
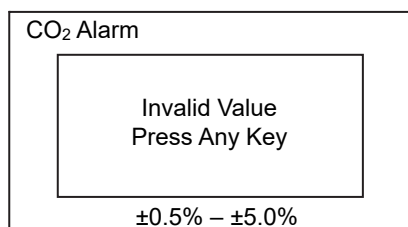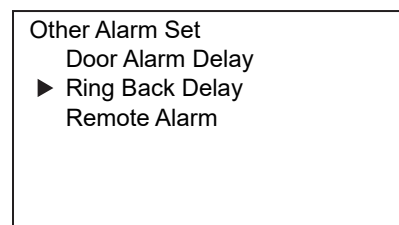
5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.
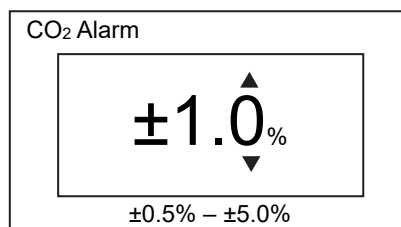
6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Other Alarm Set screen.
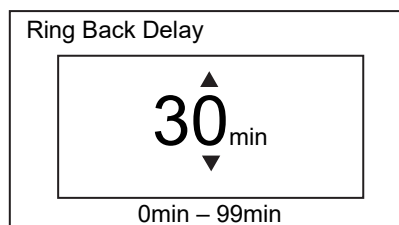
7. Press the menu key (MENU/HOME) to display the home screen.
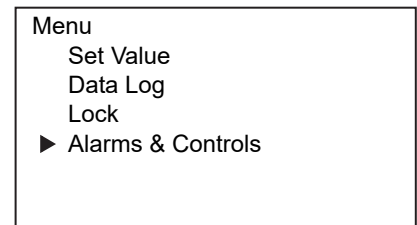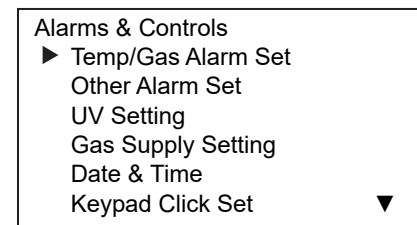✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Note: In the case of Err01 (CO_2 gas cylinder empty), Err11 and Err12 (CO_2 sensor error) or Door alarm, the alarm does not reactivate because the alarm itself is canceled by pressing the BUZZER STOP key. Also, in the case of Err18 (UV lamp failure), the alarm does not reactivate if the BUZZER STOP key is pressed after the UV lamp ON period is over (refer to page 82).

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
     Temp/Gas Alarm Set
 ▶   Other Alarm Set
     UV Setting
     Gas Supply Setting
     Date & Time
     Keypad Click Set         ▼
```
<Left side of the display>   [Fig. 2]

```
Other Alarm Set
     Door Alarm Delay
 ▶   Ring Back Delay
     Remote Alarm
```
<Left side of the display>   [Fig. 3]

```
Ring Back Delay
            ▲
         30min
            ▼
       0min – 99min
```
<Right side of the display>   [Fig. 4]

ALARM PARAMETERS

Setting remote alarm

You can set the behavior of the remote alarm when the BUZZER STOP key on the incubator unit is pressed.
When set to ON (not linked): The alarm on the remote alarm device does not stop even when the alarm BUZZER STOP key is pressed during the alarm buzzer activation.
When set to OFF (linked): The alarm on the remote alarm device stops when the alarm BUZZER STOP key is pressed during the alarm buzzer activation.

- ■ Setting value: ON (not linked) or OFF (linked)
- ■ Factory setting: ON

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

```
Menu
     Set Value
     Data Log
     Lock
  ▶ Alarms & Controls


```
<Left side of the display>   [Fig. 1]

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to Other Alarm Set [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Other Alarm Set screen.

```
Alarms & Controls
     Temp/Gas Alarm Set
  ▶ Other Alarm Set
     UV Setting
     Gas Supply Setting
     Date & Time
     Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

4. On the Other Alarm Set screen, move the cursor to Remote Alarm [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Remote Alarm screen, and the current setting value (ON) is displayed [Fig. 4].

5. Use the up/down keys (△▽) to change the remote alarm setting value.
✧Each time the up/down key is pressed the value changes between ON and OFF.

```
Other Alarm Set
     Door Alarm Delay
     Ring Back Delay
  ▶ Remote Alarm


```
<Left side of the display>   [Fig. 3]

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Other Alarm Set screen.

7. Press the menu key (MENU/HOME) to display the home screen.
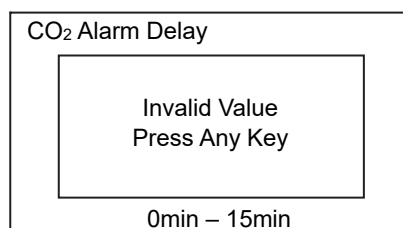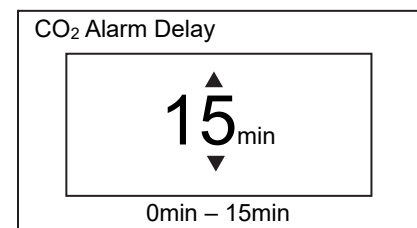✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Remote Alarm
        ▲
      ON
        ▼
      ON / OFF
```
<Right side of the display>   [Fig. 4]

UV LAMP (OPTION)

When the optional UV System MCO-170UVS is installed on the model MCO-50AICL, the UV lamp lights for preset amount of time after closing the outer door to disinfect the water in the humidifying pan and the air circulating in the chamber.

Using UV lamp

1. Set all inner attachments in the chamber properly, and place the cultivation samples on the trays.
Note: Improper setting of the inner attachments adversely affects the chamber temperature distribution and humidity recovery performance.

2. Close the outer door. The UV lamp will light for the preset amount of time[*1].
Notes:
• If you open the outer door while the UV lamp is ON, the lamp will be turned OFF. When you close the door again, the lamp will light for the preset amount of time[*1].
• Repeated opening and closing of the outer door may adversely affect the condensation in the chamber and the chamber temperature distribution because the UV lamp generates heat for a long time. It may also shorten the service life of the UV lamp.
• UV lamp ON period can be changed (refer to page 63).
• UV light is harmful to the eyes. Do not turn the UV lamp ON when the inner door is open.

3. If the outer door is not opened for at least 12 consecutive hours, then the UV lamp lights every 12 hours for the preset amount of time[*1].
Note: Opening the outer door will reset the 12-hour period.

● The recommended replacement time for the UV lamp (i.e., when the UV output ratio drops to 60 %–70 % of its initial value) is when the accumulated ON time reaches 5,000 hours. The message "Warning: UV Bulb Life" then appears in the message display area. Replace the UV lamp promptly at this point. Contact our sales representative or agent for replacement.

● If the UV lamp burns out, "Err18: UV Lamp Abnormal" is displayed in the message display area. Replace the UV lamp, and replace the glow starter (type FG-7P or FG-7PL) at the same time. Contact our sales representative or agent for replacement.

*1: The time set for UV Lighting Time + the time extended by the Auto-Extended Time. Refer to pages 63 and 65.

UV LAMP (OPTION)

Setting UV lamp ON period

To change the UV lamp ON period, follow the procedure below.

- ■ Settable range: 0 – 30 minutes
- ■ Factory setting: 10 minutes

Notes:
・The recommended UV lighting time (UV Lighting Time) is 10 minutes. Less than 10 minutes may reduce the bactericidal effect.
・When set to 0 minutes, the UV lamp does not light up.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to UV Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the UV Setting screen.

4. With the cursor in the UV Setting screen on UV Lighting Time [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the UV Lighting Time screen, and the current setting value (10) is displayed [Fig. 4].

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the UV Setting screen.

*If the entered setting value is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to return to the UV Lighting Time screen [Fig. 4].
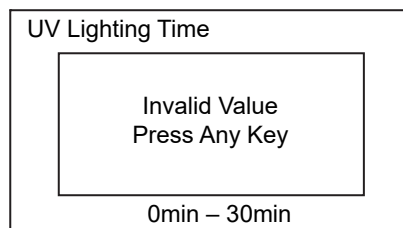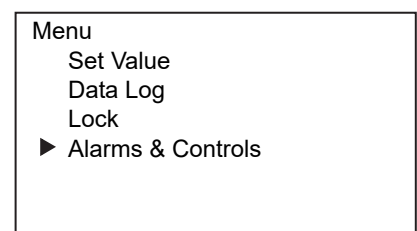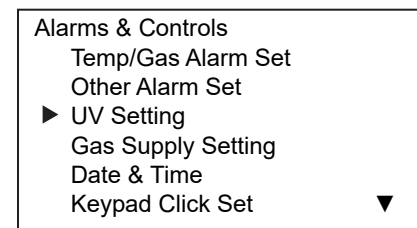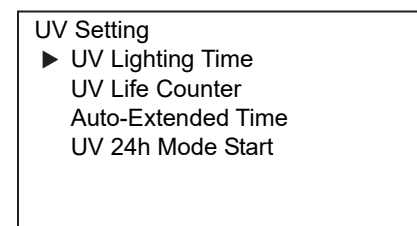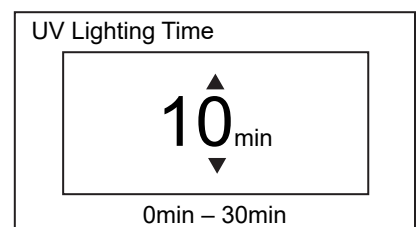
```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
 ▶  UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
UV Setting
 ▶  UV Lighting Time
    UV Life Counter
    Auto-Extended Time
    UV 24h Mode Start
```
<Left side of the display>   [Fig. 3]

```
UV Lighting Time

    Invalid Value
    Press Any Key

    0min – 30min
```
<Right side of the display>

```
UV Lighting Time

    ▲
  10 min
    ▼

    0min – 30min
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

UV LAMP (OPTION)

UV lamp life indication

The amount of time the UV lamp has been used up to now relative to the total amount of time recommended for the replacement of the UV lamp (5,000 hours) is displayed in percentage (%).

1. On the home screen, press the menu key (MENU/HOME).
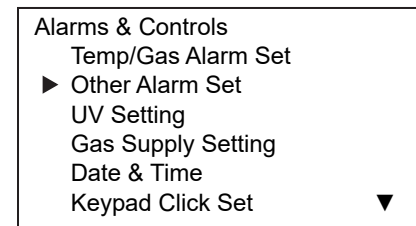▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
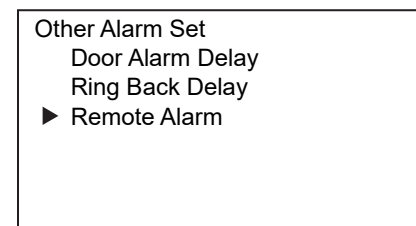▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to UV Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
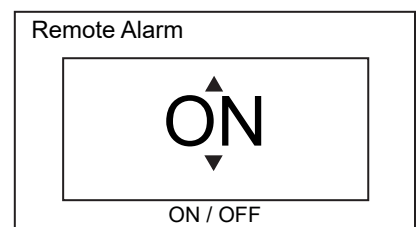▶ The display changes to the UV Setting screen.

4. On the UV Setting screen, move the cursor to UV Life Counter [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the UV Life Counter screen, and the current cumulative UV lighting time is displayed [Fig. 4].

5. Press the enter key (ENTER).
▶ The display returns to the UV Setting screen.

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
    Set Value
    Data Log
    Lock
 ▶ Alarms & Controls

```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
 ▶ UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
UV Setting
    UV Lighting Time
 ▶ UV Life Counter
    Auto-Extended Time
    UV 24h Mode Start

```
<Left side of the display>   [Fig. 3]

```
UV Life Counter

        100%

```
<Right side of the display>   [Fig. 4]
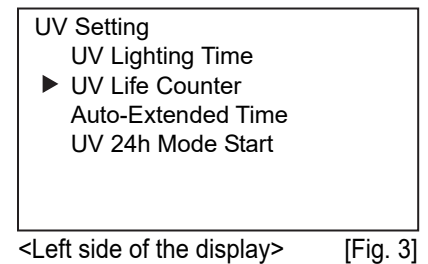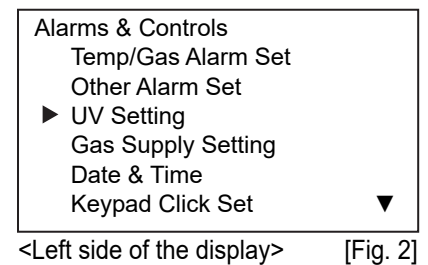
UV LAMP (OPTION)

Automatic extension of UV lamp ON period

The amount of UV irradiation decreases as the total UV lamp ON period increases. To compensate for this, UV lamp ON period is automatically extended as the total UV lamp ON period increases (the value set for UV Lighting Time is not changed).

- ■ Settable range: 0% – 40% (cannot be set)

Example) UV Lighting Time: 10 minutes plus Auto-Extended Time: 10 % → UV lamp lights for 11 minutes.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to UV Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the UV Setting screen.

4. On the UV Setting screen, move the cursor to Auto-Extended Time (Fig. 3) using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Auto-Extended Time screen, and the current UV lighting time's automatic extension ratio is displayed [Fig. 4].

5. Press the enter key (ENTER).
▶ The display returns to the UV Setting screen.

6. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
    Set Value
    Data Log
    Lock
 ▶ Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
 ▶ UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
UV Setting
    UV Lighting Time
    UV Life Counter
 ▶ Auto-Extended Time
    UV 24h Mode Start
```
<Left side of the display>   [Fig. 3]

```
Auto-Extended Time

        10 %
```
<Right side of the display>   [Fig. 4]
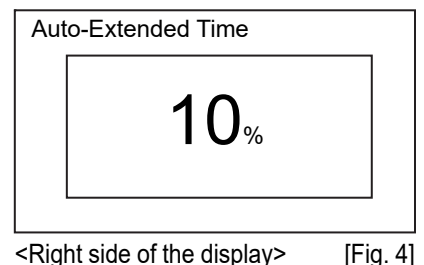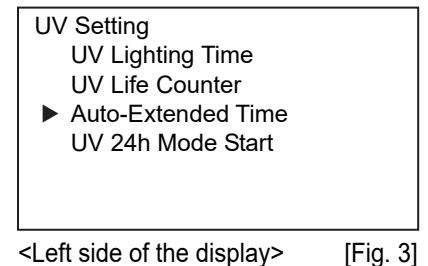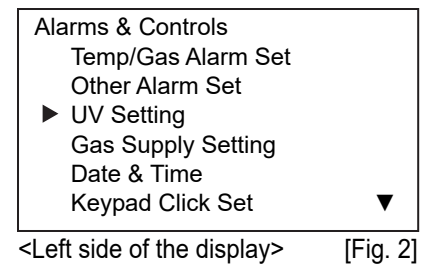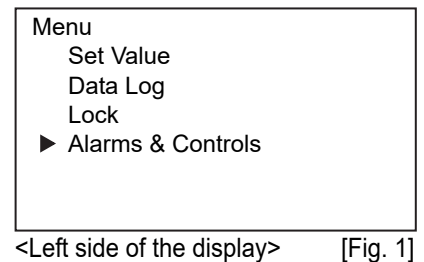
UV LAMP (OPTION)

Lighting UV lamp for 24 hours

If contamination occurs in the chamber due to accumulation of dirt or the culture medium being scattered etc., sterilize it by 24-hour continuous UV irradiation as described in the following procedure:

- Setting values: ON or OFF
- Factory setting: OFF

1. Remove the inner attachments (trays, fan cover, duct, fan, and humidifying pan). Clean the internal items with autoclave sterilization or alcohol for disinfection and wipe off the contaminant.

2. Clean the interior with alcohol for disinfection, wipe off the contaminant and close the outer door.

3. Set the CO_2 density to OFF (see page 33).

4. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

5. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

```
Menu
    Set Value
    Data Log
    Lock
  ▶ Alarms & Controls

```
<Left side of the display>   [Fig. 1]

6. On the Alarms & Controls screen, move the cursor to UV Setting [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the UV Setting screen.

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
  ▶ UV Setting
    Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

7. On the UV Setting screen, move the cursor to UV 24h Mode Start [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the UV 24h Mode Start setting screen, and the current setting value (OFF) is displayed [Fig. 4].

8. Use the up/down keys (△▽) to change the UV 24h lighting mode setting value to ON.
✧Each time the up/down key is pressed the value changes between ON and OFF.

```
UV Setting
    UV Lighting Time
    UV Life Counter
    Auto-Extended Time
  ▶ UV 24h Mode Start

```
<Left side of the display>   [Fig. 3]

9. Press the enter key (ENTER).
▶ The value is confirmed, the display returns to the UV Setting screen, and the UV 24 hour lighting mode will start.
Reference: When the UV lamp is lit. "UV:ON" is displayed on the UV lamp status display.

10. Press the menu key (MENU/HOME) to display the home screen.
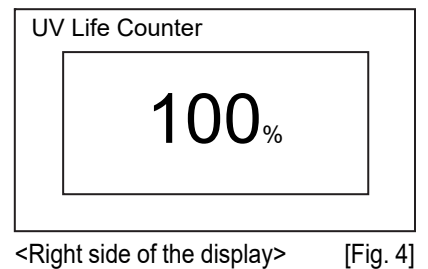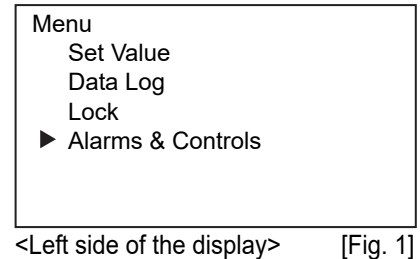✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
UV 24h Mode Start
          ▲
      OFF
          ▼
       ON / OFF
```
<Right side of the display>   [Fig. 4]

Notes:

· During the UV 24-hour mode, the temperature alarm may activate due to the rising temperature in the chamber.

· If you open the outer door after the step **9** when UV lamp is ON, UV lamp is turned OFF and UV 24-hour mode is canceled. Follow the procedure again from step **4** to start the UV 24-hour mode again.

11. After 24 hours, the UV lamp turns off automatically and you can reinstall the removed interior items.
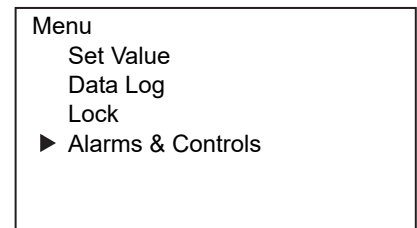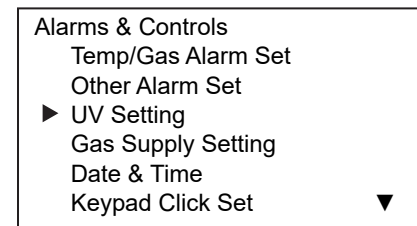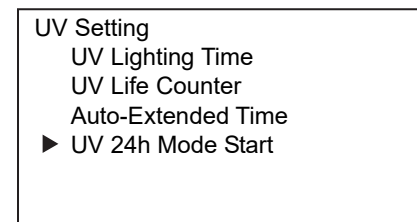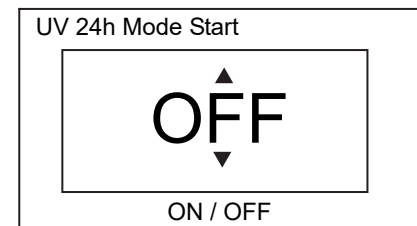
GAS AUTO CHANGER (OPTION)

When the optional gas auto changer MCO-50GC is installed, two connecting ports for CO_2 gas pipes, A and B are available. If two CO_2 gas cylinders are connected, the CO_2 gas supply line can be switched when one of the CO_2 gas cylinders becomes empty.

Connecting CO_2 gas cylinders

1. Prepare two CO_2 gas cylinders (CO_2 gas cylinder A and B) and attach the optional gas regulators MCO-010R to both of the CO_2 gas cylinders.
Notes:
· Use a liquefied CO_2 gas cylinder (at least 99.5 % pure). The siphon (dip tube) type cannot be used.
· When MCO-010R is not available, attach gas regulators rated at 25 MPa(G) (250 kgf/cm^2(G), 3,600 psi(G)) for the primary side, and 0.25 MPa(G) (2.5 kgf/cm^2(G), 36 psi(G)) for the secondary side.

2. Connect the connecting port A for CO_2 gas pipe and the gas regulator for the CO_2 gas cylinder A using the included gas tube.

3. Connect the connecting port B for CO_2 gas pipe and the gas regulator of the CO_2 gas cylinder B using the included gas tube.
Note: For connecting and removing the tube and for connecting to the gas regulator MCO-010R, refer to pages 19-20.
Note: If the CO_2 gas is supplied to multiple CO_2 incubators from a single gas cylinder, a CO_2 solid will be formed in the gas regulator. The gas regulator safety valve will operate, and it may make an explosive sound.

Lower right side

Connecting port B for CO_2 gas pipe

Connecting port A for CO_2 gas pipe
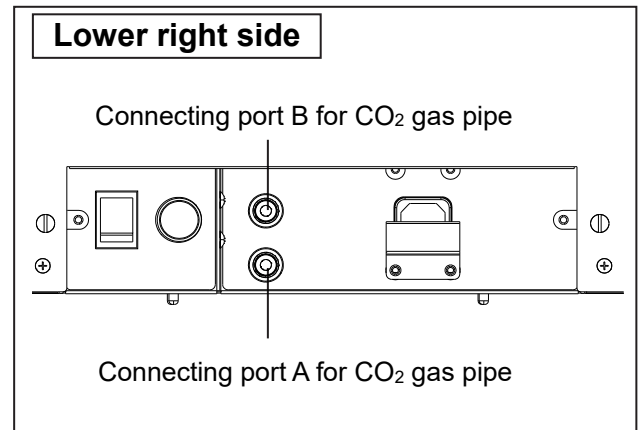
4. After connecting the gas tube, make sure that no gas is leaking (ex. by using a gas leak detection spray).

5. For both CO_2 gas cylinders A and B, adjust the secondary side pressure of the gas regulator to 0.03MPa(G) −0.1 MPa(G) (0.3 kgf/cm^2(G) −1 kgf/cm^2(G), 4.4 psi(G) −14.5 psi(G)) while CO_2 gas is injecting.
Recommended pressure: 0.03 MPa (0.3 kgf/cm^2(G), 4.4 psi(G)).
Notes:
· As the pressure increases, the CO_2 gas density control range will increase. Excessive pressure may cause gas supply lines inside the incubator to come loose, which may result in gas poisoning or oxygen deprivation due to the escaping of gas. If gas lines come loose, the incubator must be repaired.
· Close the valve of the CO_2 gas cylinder when the CO_2 gas is not in use.

Automatic CO_2 gas supply line switching

When an optional gas auto changer MCO-50GC is installed, CO_2 gas supply line indicator A and B is displayed in the home screen. The CO_2 gas supply line currently in use is highlighted.

CO_2 gas supply line indicator A and B (CO_2 gas supply line which is used now)

CO₂ 5.0% A B

5.0

<Right side of the display>
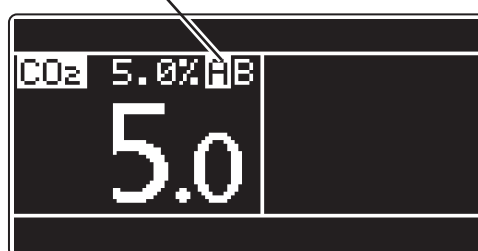
GAS AUTO CHANGER (OPTION)

When the CO_2 density level in the chamber remains unchanged even though the CO_2 gas valve in the unit is open, the unit assumes the currently connected CO_2 gas cylinder to be empty and automatically switches the CO_2 gas supply line to the other one. The behavior in that case is shown in Table 2.

1. When there is gas remaining in cylinder A, the unit operates using CO_2 gas supplied from the CO_2 gas cylinder A (Situation **1**).

2. When the CO_2 gas cylinder A is empty, the level of CO_2 density in the unit does not increase because gas is not supplied into the unit even though the gas valve in the unit is open (Situation **2**).

3. When Situation **2** continues for 2 to 3 minutes, the gas supply line is automatically switched assuming the gas cylinder to be empty. At this time, the CO_2 gas empty alarm is activated, the buzzer sounds, and gas supply indicator A is displayed in reverse video and blinks (Situation **3**).

4. Press the BUZZER STOP key to stop the CO_2 gas empty alarm. The gas supply indicator A stops blinking (Situation **4**).

5. Replace the empty gas cylinder A with a new one immediately after the Situation **4** (Situation **5**).

6. When the cylinder B becomes empty, the supply line is again switched to the cylinder A.

Table 2. CO_2 gas supply line automatic switching

	Situation	CO_2 gas			CO_2 gas supply line indicator		Message display area
		Supply line	Cylinder A	Cylinder B	A	B	
1	CO_2 gas is being supplied from cylinder A.	A	Remaining	Remaining	A Reverse video and light on	B Light on	-----
2	CO_2 density in the chamber does not increase even if CO_2 gas valve is open.	A	Empty	Remaining	A Reverse video and light on	B Light on	-----
3	CO_2 gas supply line is automatically switched to cylinder B.	B	Empty	Remaining	A Blink	B Reverse video and light on	Err01: CO_2 Gas Empty (and buzzer sound)
4	The BUZZER STOP key is pressed.	B	Empty	Remaining	A Light on	B Reverse video and light on	-----
5	Empty gas cylinder A is replaced with a new one.	B	Remaining	Remaining	A Light on	B Reverse video and light on	-----

Notes:

· When the BUZZER STOP key is not pressed in the Situation **4** and the CO_2 gas cylinder B gets empty without the CO_2 gas cylinder A being replaced in the Situation **5**, the switch operation between CO_2 gas supply lines A and B will be repeated. In this case, replace the both CO_2 gas cylinders A and B with new ones immediately, and press the BUZZER STOP key.

· The switching of CO_2 cylinders is determined by an increase of CO_2 density in the chamber. The switching of CO_2 gas cylinders may also occur in the situations where the gas tube is clogged, the gas is leaking, the gas pressure has dropped down, or the valve on the gas cylinder is insufficiently open etc., even though the CO_2 gas cylinder being used is not empty.

GAS AUTO CHANGER (OPTION)

Manual CO₂ gas supply line A/B switching

The CO_2 gas supply lines A and B can be switched manually at any time.

- Setting values: A or B
- Factory setting: A

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to Gas Supply Setting [Fig. 2] using the up/down key (△▽), and press the enter key (ENTER).
▶ The display changes to the Gas Supply Setting screen.

4. With the cursor on the Gas Supply Setting screen on CO_2 Supply [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the CO_2 Supply setting screen, and the current setting value (A) is displayed [Fig. 4].

5. Use the up/down keys (△▽) to change the CO_2 gas supply setting values.
✧Each time the up/down key is pressed the value changes between A and B.

6. Press the enter key (ENTER).
▶ The value is confirmed and the display returns to the Gas Supply Setting screen.

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.
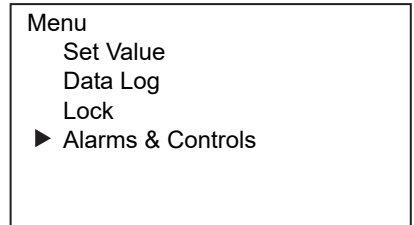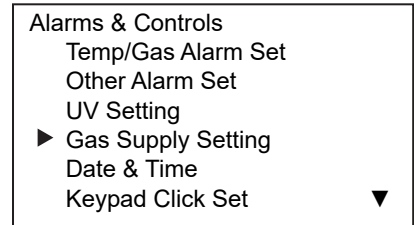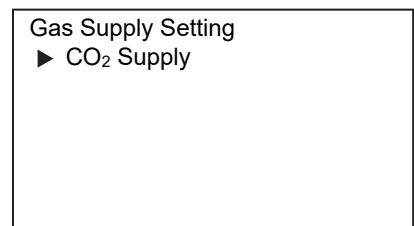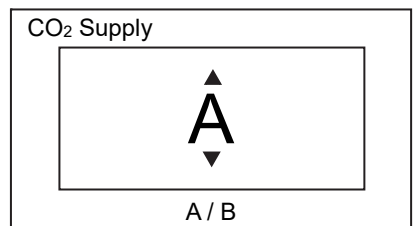
Note: Table 3 shows the behavior when the CO_2 gas supply line is switched using the CO_2 gas automatic switching function and then manually switched back to the empty CO_2 gas supply line before pressing the BUZZER STOP key.

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls
```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
 ▶  Gas Supply Setting
    Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

```
Gas Supply Setting
 ▶  CO₂ Supply
```
<Left side of the display>   [Fig. 3]

```
CO₂ Supply
        ▲
        A
        ▼
        A / B
```
<Right side of the display>   [Fig. 4]

Table 3. Manual switching from cylinder B to empty cylinder A

	Situation	CO₂ gas			CO₂ gas supply line indicator		Message display area
		Supply line	Cylinder A	Cylinder B	A	B	
1	Automatically switched to the supply line B.	B	Empty	Remaining	A — Blink	B Reverse video and Light on	Err01: CO₂ Gas Empty (and buzzer sound)
2	The BUZZER STOP key is not pressed and CO₂ gas supply line was manually switched.	A	Empty	Remaining	A — Reverse video and blink	B Light on	

OTHER PARAMETERS

Setting date display format

The date display format can be set as follows.

- ■ Setting values: DD/MM/YY (Day/Month/Year) or YY/MM/DD (Year/Month/Day)
- ■ Factory setting: DD/MM/YY

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls

```
<Left side of the display>   [Fig. 1]

3. On the Alarms & Controls screen, move the cursor to Date & Time [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Date & Time screen.

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
 ▶  Date & Time
    Keypad Click Set        ▼
```
<Left side of the display>   [Fig. 2]
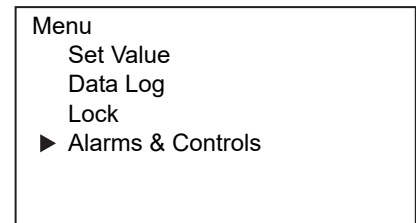
4. With the cursor in the Date & Time screen on Date Format [Fig. 3], press the enter key (ENTER).
▶ The right side of the display changes to the Date Format screen, and the current setting value (DD/MM/YY) is displayed [Fig. 4].
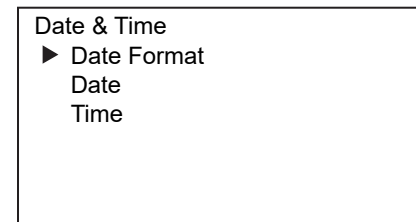
5. Use the up/down keys (△▽) to change the date format setting values.
✧Each time the up/down key is pressed the value changes between YY/MM/DD and DD/MM/YY.

```
Date & Time
 ▶  Date Format
    Date
    Time

```
<Left side of the display>   [Fig. 3]

6. Press the enter key (ENTER).
▶ The input is confirmed and the display returns to the Date & Time screen.

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Date Format

        ▲
   DD/MM/YY
        ▼
   YY/MM/DD / DD/MM/YY
```
<Right side of the display>   [Fig. 4]

OTHER PARAMETERS

Setting date

The date setting can be changed as follows.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to Date & Time [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Date & Time screen.

4. On the Date & Time screen, move the cursor to Date [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Date screen, and the current date (Year/Month/Date) is displayed [Fig. 4].
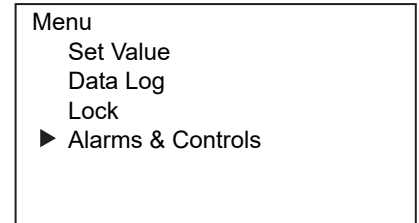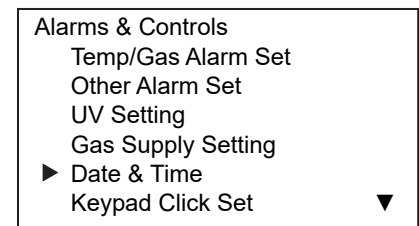
5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.
Even when the date display format is DD/MM/YY, the numerical values can be changed in the same way.
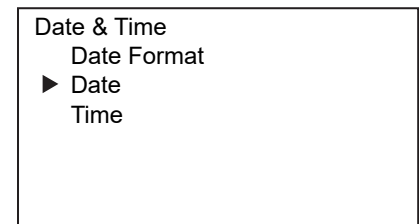
6. Press the enter key (ENTER).
▶ The input is confirmed and the display returns to the Date & Time screen.

*When the entered date is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Date screen [Fig. 4].
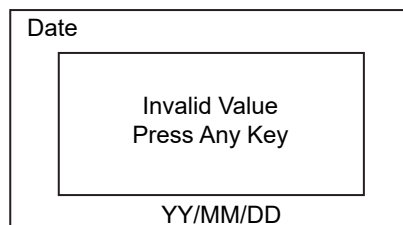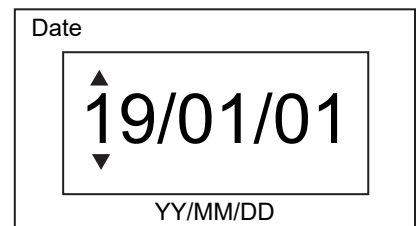
```
Date
    ┌─────────────────────┐
    │                     │
    │    Invalid Value    │
    │   Press Any Key     │
    │                     │
    └─────────────────────┘
          YY/MM/DD
```
<Right side of the display>

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

```
Menu
    Set Value
    Data Log
    Lock
 ▶  Alarms & Controls


```
<Left side of the display>   [Fig. 1]

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
 ▶  Date & Time
    Keypad Click Set        ▼
```
<Left side of the display>   [Fig. 2]

```
Date & Time
    Date Format
 ▶  Date
    Time


```
<Left side of the display>   [Fig. 3]

```
Date
      ▲
    19/01/01
      ▼
          YY/MM/DD
```
<Right side of the display>   [Fig. 4]

OTHER PARAMETERS

## Setting time

The time setting can be change as follows.

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

```
Menu
    Set Value
    Data Log
    Lock
 ▶ Alarms & Controls

```
<Left side of the display>   [Fig. 1]

3. On the Alarms & Controls screen, move the cursor to Date & Time [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Date & Time screen.

```
Alarms & Controls
    Temp/Gas Alarm Set
    Other Alarm Set
    UV Setting
    Gas Supply Setting
 ▶ Date & Time
    Keypad Click Set          ▼
```
<Left side of the display>   [Fig. 2]

4. On the Date & Time screen, move the cursor to Time [Fig. 3] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The right side of the display changes to the Time screen, and the current time is displayed [Fig. 4].

```
Date & Time
    Date Format
    Date
 ▶ Time

```
<Left side of the display>   [Fig. 3]

5. Move the cursor using the left/right keys (◁▷) and select the digit you want to change, and then use the up/down keys (△▽) to change the number.

6. Press the enter key (ENTER).
▶ The input is confirmed and the display returns to the Date & Time screen.

*When the entered time is out of the settable range, the following message is displayed on the right side of the display. Press any key on the control panel to change to the Time screen [Fig. 4].
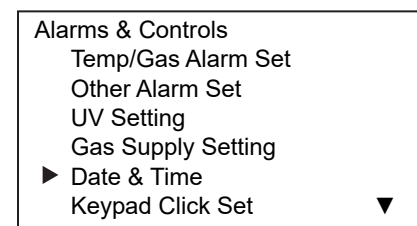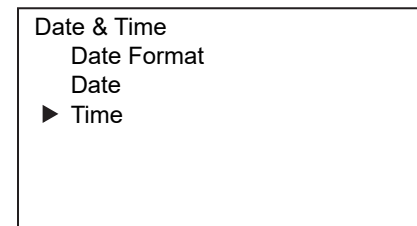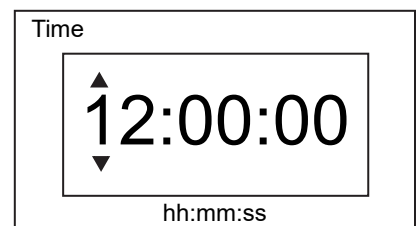
```
Time

    Invalid Value
    Press Any Key


        hh:mm:ss
```
<Right side of the display>

```
Time

    ▲
   12:00:00
    ▼

        hh:mm:ss
```
<Right side of the display>   [Fig. 4]

7. Press the menu key (MENU/HOME) to display the home screen.
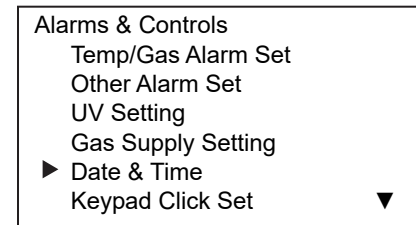✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.

Notes:

· 24-hour clock.

· It is recommended to set the time periodically since the error of about 1 minute a month may be observed.

OTHER PARAMETERS

Setting keypad clicking sound

The key operation sound can be set as follows.

- ■ Setting values: ON or OFF
- ■ Factory setting: ON

1. On the home screen, press the menu key (MENU/HOME).
▶ The left side of the display changes to the Menu screen.

```
Menu
    Set Value
    Data Log
    Lock
▶ Alarms & Controls
```
<Left side of the display>   [Fig. 1]

2. On the Menu screen, move the cursor to Alarms & Controls [Fig. 1] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Alarms & Controls screen.

3. On the Alarms & Controls screen, move the cursor to Keypad Click Set [Fig. 2] using the up/down keys (△▽), and press the enter key (ENTER).
▶ The display changes to the Keypad Click Set screen.

```
Alarms & Controls
    UV Setting                    ▲
    Gas Supply Setting
    Date & Time
▶ Keypad Click Set
    DAQ Setting
    Calibration
```
<Left side of the display>   [Fig. 2]

4. With the cursor in the Keypad Click Set screen on Keypad Click Set [Fig. 3], press the enter key (ENTER).
The right side of the display changes to the Keypad Click Set screen, and the current setting value (ON) is displayed [Fig. 4].
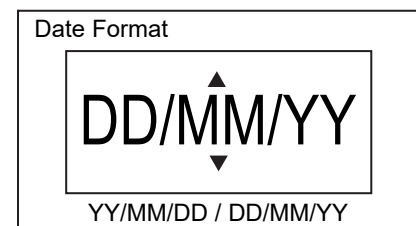
5. Use the up/down keys (△▽) to change the key operation sound setting value.
✧Each time the up/down key is pressed the value changes between ON and OFF.

```
Keypad Click Set
▶ Keypad Click Set
```
<Left side of the display>   [Fig. 3]

6. Press the enter key (ENTER).
▶ The input is confirmed and the display returns to the Keypad Click Set screen.

7. Press the menu key (MENU/HOME) to display the home screen.
✧The display returns to the home screen automatically when 90 seconds has passed without any key operation.
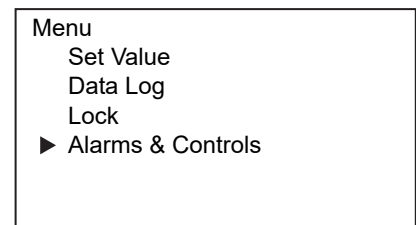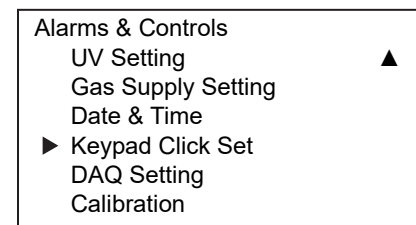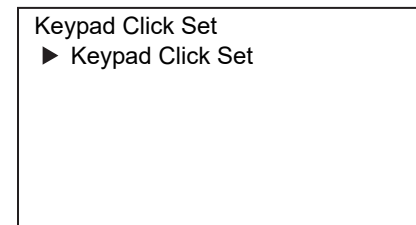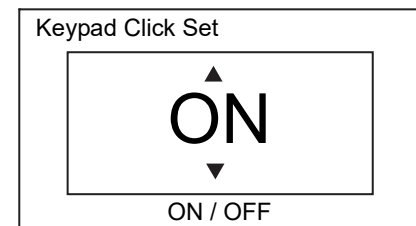
```
Keypad Click Set

        ▲
      ON
        ▼
      ON / OFF
```
<Right side of the display>   [Fig. 4]

H$_2$O$_2$ DECONTAMINATION (OPTION)

When the chamber is contaminated or when cleaning the chamber prior to starting a culture, H$_2$O$_2$ decontamination can be performed.

Prior to the H$_2$O$_2$ decontamination work, make sure that MCO-170UVS (UV system set), MCO-50HP (H$_2$O$_2$ generator), MCO-50HB (H$_2$O$_2$ decon kit), and MCO-170EL (electric lock) are all installed on your incubator.

Notes:
● Before performing decontamination, read the precautions for safe operation on pages 5–9.
● The door is locked by the electric lock during decontamination. However, if the key included with the electric lock has been inserted into the key hole and left in the position, the door cannot be locked. When performing decontamination, be sure to take the key out of the key hole and store and manage the key in a safe place.

H$_2$O$_2$ decontamination

1. Remove the trays, fan cover, duct, and humidifying pan from the chamber.

2. Pour off the water in the humidifying pan, and then wipe clean the removed inner attachments with alcohol for disinfection.
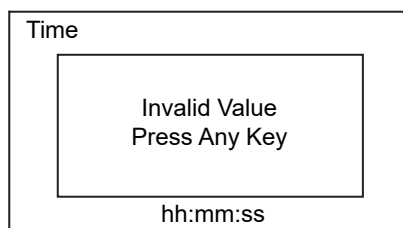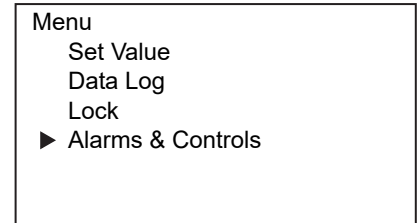
3. Wipe clean the chamber with alcohol for disinfection.

4. Attach the duct and fan cover.

5. Pour a bottle of MCO-5H2O2 H$_2$O$_2$ reagent (designated by our company) into the MCO-50HP H$_2$O$_2$ generator and then, cover it with the lid.
Note: H$_2$O$_2$ reagent cannot be stored after opening.

Notes: Follow the cautions below when using the optional MCO-5H2O2 (H$_2$O$_2$ reagent).
● Cautions in handling
- Wear protective equipment such as protective glasses and rubber gloves when handling the H$_2$O$_2$ reagent.
- Do not recklessly use fire in an area where H$_2$O$_2$ reagent is handled.
- Do not leave H$_2$O$_2$ reagent in the container after or during use.
- Do not place combustible or inflammable objects near areas where the H$_2$O$_2$ reagent is handled.
● Cautions in storage
- Store the H$_2$O$_2$ reagent in a cool, dark place.
- Always tighten the cap to the container to prevent contamination by adulterants.
- Make sure the container is free of damage such as corrosion or cracking.
- Store the containers with the mouth facing upwards, and make sure it cannot topple or fall.
● Cautions in disposal
- Dilute the H$_2$O$_2$ reagent with a large volume of tap water for disposal.

---

6. Connect one end of the waterproof cable (included with the H$_2$O$_2$ generator) with the H$_2$O$_2$ generator and set the positioning fittings of the H$_2$O$_2$ generator into the slits of the duct (Fig. 1).

Ensure that the H$_2$O$_2$ generator is properly set. An improper setting may cause inadequate decontamination.

---

7. Remove the waterproof connector cap from the connector on the rear right of the chamber, and then connect the other end of waterproof cable to the connector (Fig. 2).
Note: Make sure not to lose the waterproof connector cap.

Fig. 1

Fig. 2
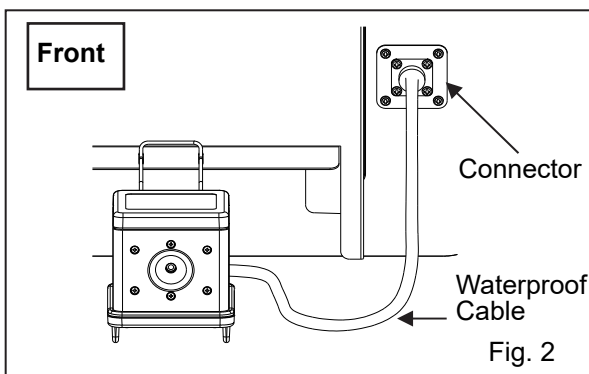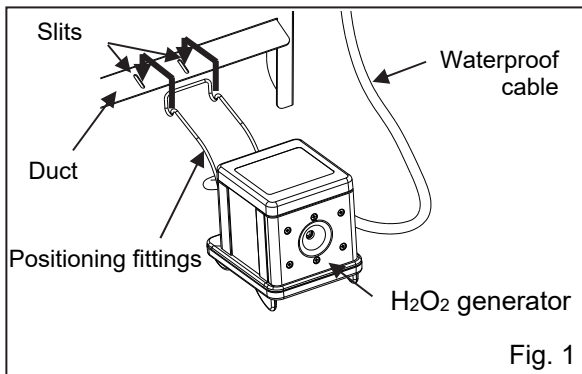
H₂O₂ DECONTAMINATION (OPTION)

8. Set the humidifying pan removed in step 1 by leaning it against the flange of the duct. Set the trays on the first and third tray catches from the top (Fig. 3).
Note: H_2O_2 decontamination function decontaminates the chamber and inner attachments. Do not place anything other than the designated inner attachments into the chamber during decontamination.

Humidifying pan

Duct flange

H_2O_2 generator

Fig. 3
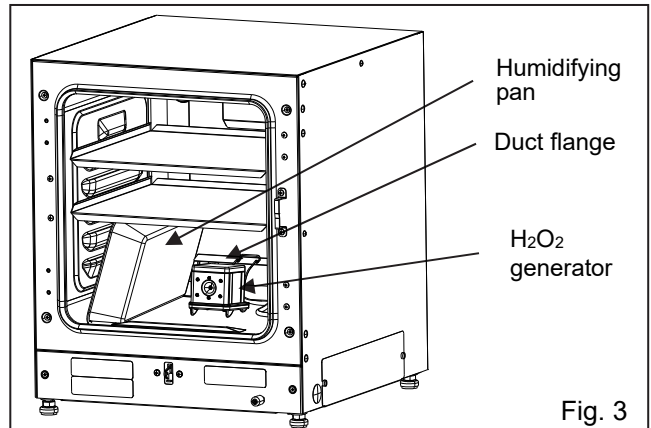
9. Make sure the duct, chamber fan, and H_2O_2 generator are attached correctly, and then close the inner door and outer door, referring Figures 1 - 3 on page 84.

10. Press and hold the H_2O_2 key (H_2O_2) while the Home screen is displayed.
▶ The display switches to the H_2O_2 Decontamination screen [Fig. 4]. Make sure the H_2O_2 reagent/ H_2O_2 generator are properly set.

H₂O₂ Decontamination
1. Pour the H₂O₂ reagent into the H₂O₂ generator.
2. Set the H₂O₂ generator.

<Left side of the display>

NO
▲ ▼
YES / NO

<Right side of the display>   [Fig. 4]
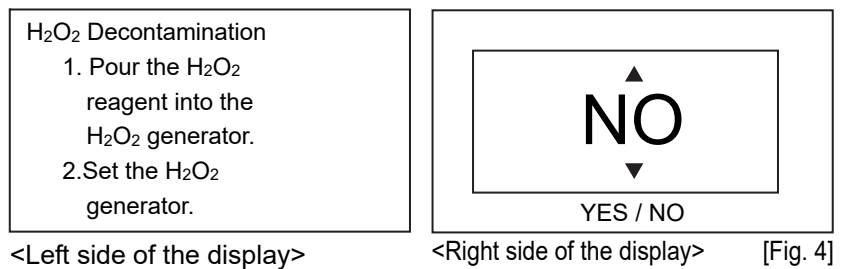
11. Press the up/down keys (△▽) to change the setting to YES.
◇The setting toggles between YES and NO each time the up/down keys are pressed.

H₂O₂ Decontamination

H₂O₂ Decon
System Check...

<Left side of the display>
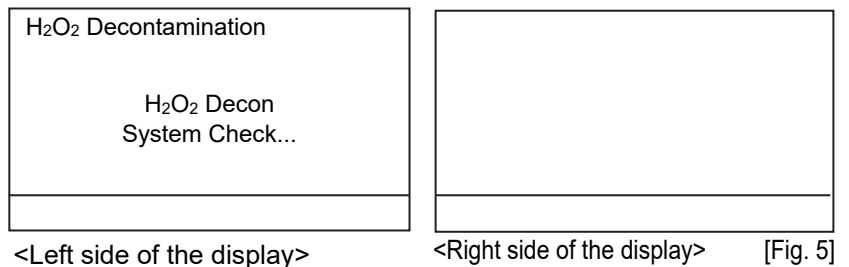
<Right side of the display>   [Fig. 5]

12. Press the Enter key (ENTER).
▶ The message indicating the system check execution is displayed on the left side of the display [Fig. 5] while the system check is performed.

H₂O₂ Decontamination

Door : Look   Step 1
                     Step 2
   UV : OFF   Step 3

<Left side of the display>

Step 1 : Warm Up

48.0°C
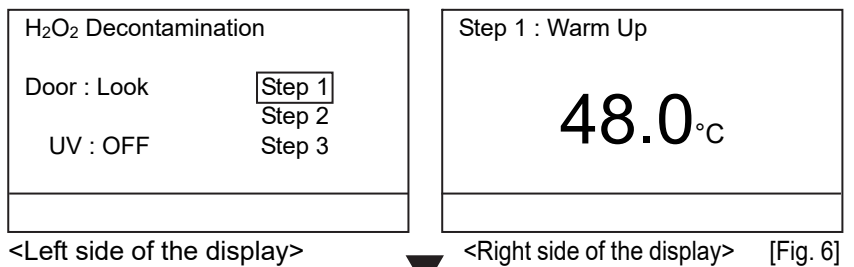
<Right side of the display>   [Fig. 6]

13. When the system check has completed successfully, H_2O_2 decontamination starts, and then Step 1 to Step 3 are sequentially displayed.

Step 1: Preparing for H_2O_2 decontamination [Fig. 6]
In this process, the chamber is heated to 48 °C.

H₂O₂ Decontamination

Door : Look   Step 1
                     Step 2
   UV : OFF   Step 3

<Left side of the display>

Step 2 : H₂O₂ Decon

60 min
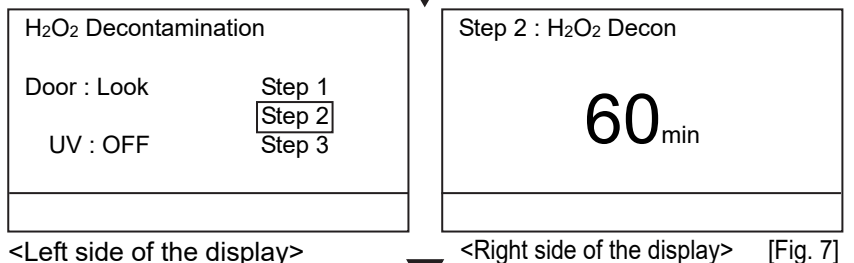
<Right side of the display>   [Fig. 7]

Step 2: H_2O_2 decontamination [Fig. 7]
In this process, H_2O_2 vapor is generated from the H_2O_2 generator to decontaminate the chamber by H_2O_2.

Step 3: UV resolve [Fig. 8]
This process breaks down the H_2O_2 vapor through UV irradiation.

H₂O₂ Decontamination

Door : Look   Step 1
                     Step 2
   UV : ON   Step 3

<Left side of the display>

Step 3 : UV Resolve

90 min

<Right side of the display>   [Fig. 8]
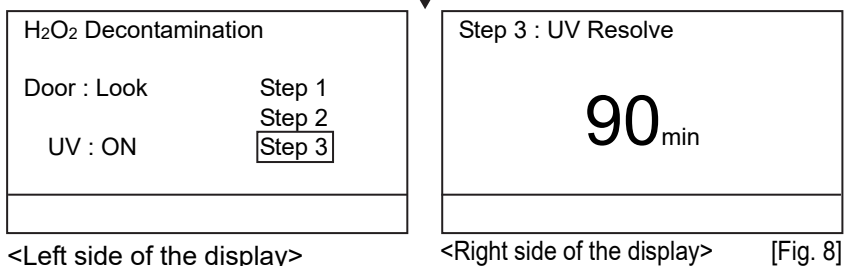
H2O2 DECONTAMINATION (OPTION)

*If an error occurs during the system check, the error screen is displayed [Fig. 9].
Check the error, and then stop the product and contact our sales representative or agent, unless the cause of the error is clear and recovery is expected.

```
H2O2 Decontamination
                    Temp.
Door : Closed
                    37.0
UV : OFF
─────────────────────────────
◄05/10►              Err35 :
```
<Left side of the display>

```
Decon Failed.
Please Remove
H2O2 Unit.
─────────────────────────────
Power Failure
```
<Right side of the display>   [Fig. 9]
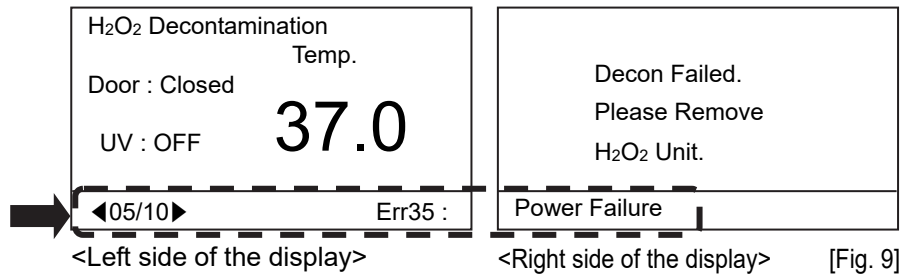
14. When H_2O_2 decontamination is complete, the Decon Finished message is displayed [Fig. 10]. Open the outer door and inner door, remove the power connector of the H_2O_2 generator from the connector of the main unit, and then remove the H_2O_2 generator. The right side of the display switches to the screen shown in Fig. 11.
Note: Always wear protective glasses and rubber gloves when performing this procedure.

15. Press the Enter key (ENTER).
▶ The Home screen is displayed.

```
H2O2 Decontamination
                    Temp.
Door : Closed
                    48.0
UV : OFF
```
<Left side of the display>

```
Decon Finished.
Please Remove
H2O2 Unit.
```
<Right side of the display>   [Fig. 10]

▼

```
H2O2 Decontamination
                    Temp.
Door : Closed
                    48.0
UV : OFF
```
<Left side of the display>

```
Decon Finished.
Please Press Enter Key.
```
<Right side of the display>   [Fig. 11]
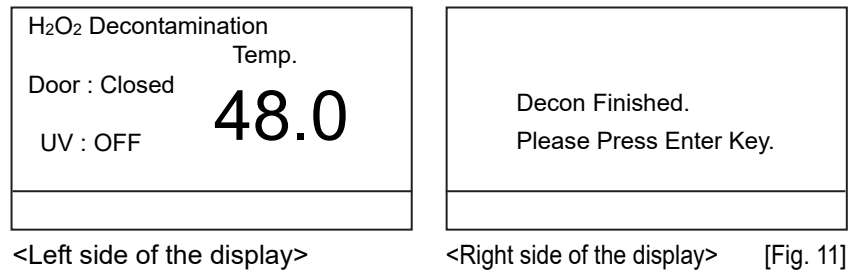
16. Dilute the remaining H_2O_2 reagent in the H_2O_2 generator with a large amount of water for disposal, and then rinse and wash the H_2O_2 generator with distilled water. Store the H_2O_2 generator outside of the incubator in a clean environment.
Note: Secure the waterproof connector cap firmly to the connector for the H_2O_2 generator to protect the connector part from getting wet [Fig. 12].
Do not clean inside and outside of the H_2O_2 generator with alcohol for disinfection.
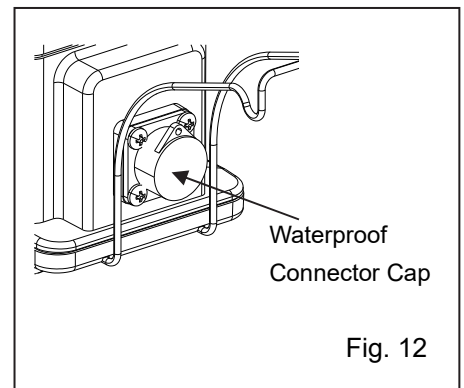
17. After the H_2O_2 decontamination work, the H_2O_2 liquid will remain in the bottom of the chamber and the lower part of the H_2O_2 generator. Therefore, wear protective glasses and rubber gloves and then, wipe clean these parts with a non-woven cloth.

18. Ventilate the chamber sufficiently, and then set the inner attachments back in their original positions in the chamber.
Notes:
・ After the H_2O_2 decontamination work, secure the waterproof connector cap firmly to the connector of the incubator [Fig. 13].
・ Make sure not to lose the lid of the H_2O_2 generator.
Caution: Wait at least one hour before starting the cultivation until the culture environment is stable.

Waterproof Connector Cap

Fig. 12

Waterproof Connector Cap

Fig. 13
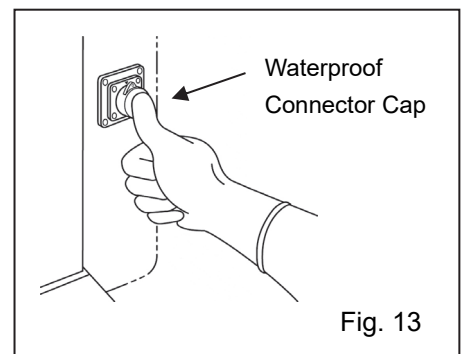
H2O2 DECONTAMINATION (OPTION)

*If the H2O2 decontamination is terminated or ends in error, the error number, error code, and error message is displayed after H2O2 decontamination [Fig. 14].

◇You can see the error information by pressing the left/right keys.

```
H2O2 Decontamination

Door : Look          Step 1
                     Step 2
     UV : ON         [Step 3]

◄05/10►              Err35 :
```
<Left side of the display>

```
Step 3 : UV Resolve


      90 min


Power Failure
```
<Right side of the display>   [Fig. 14]
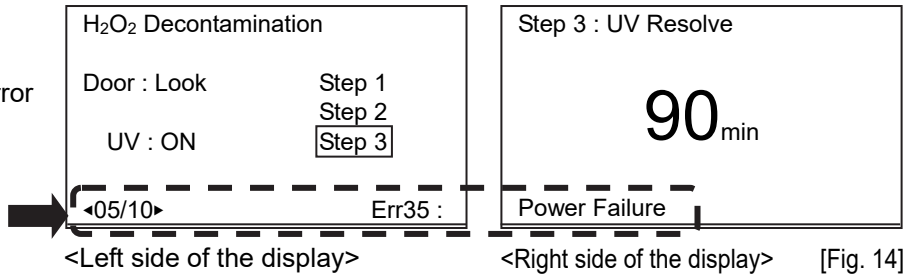
*If the Cancel key (CANCEL) is pressed to stop the decontamination process during Step 1 or Step 2, a confirmation screen is displayed on the right side of the display [Fig. 15]. Change the setting to YES using the up/down keys (△▽), and then press the Enter key (ENTER).
Caution: H2O2 decontamination cannot be stopped during Step 3 (UV resolve).

```
H2O2 Decontamination

Door : Look          [Step 1]
                     Step 2
     UV : OFF        Step 3
```
<Left side of the display>

```
Abort?
              ▲
      NO
              ▼
              YES / NO
```
<Right side of the display>   [Fig. 15]
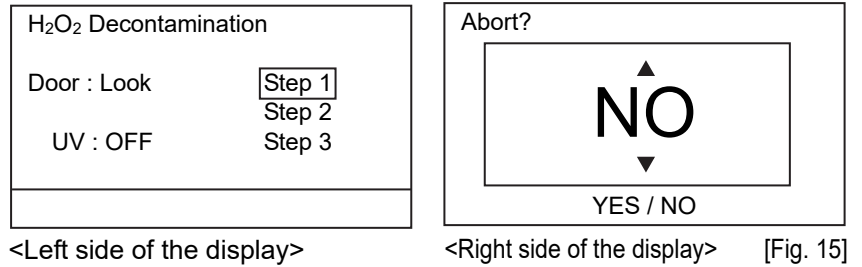
If decontamination is canceled during Step 1, the screen in Fig. 16 is displayed. Open the outer door and inner door, remove the power connector of the H2O2 generator from the connector of the main unit, and then remove the H2O2 generator to complete the decontamination work.

```
H2O2 Decontamination
                    Temp.
Door : Closed
                 37.0
     UV : OFF
```
<Left side of the display>

```
Decon Aborted.
Please Remove
H2O2 Unit.
```
<Right side of the display>   [Fig. 16]
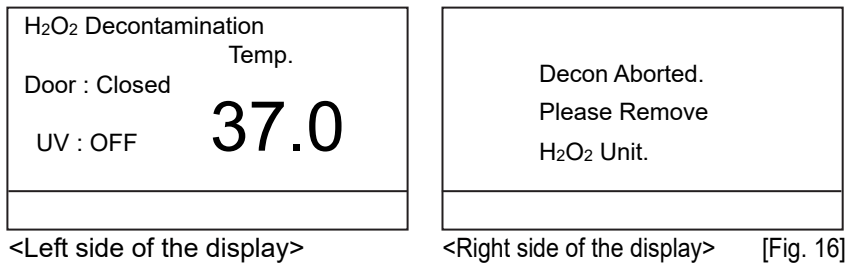
If decontamination is canceled during Step 2, the screen in Fig. 17 is displayed, Step 3: UV resolve starts, and then the screen in Fig. 18 is displayed after the H2O2 vapor has been broken down. Open the outer door and inner door, remove the power connector of the H2O2 generator from the connector of the main unit, and then remove the H2O2 generator to complete the decontamination work.

```
H2O2 Decontamination

Door : Look          Step 1
                     Step 2
     UV : ON         [Step 3]
```
<Left side of the display>

```
Step 3 : UV Resolve


      90 min
```
<Right side of the display>   [Fig. 17]

▼

```
H2O2 Decontamination
                    Temp.
Door : Closed
                 48.0
     UV : OFF
```
<Left side of the display>

```
Decon Aborted.
Please Remove
H2O2 Unit.
```
<Right side of the display>   [Fig. 18]
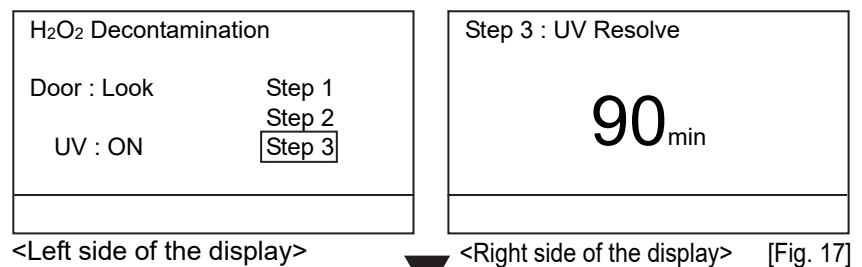
ALARMS, SAFETY, AND SELF-DIAGNOSIS

This product has the following warning, safety, and self diagnosis functions.
When the alarm function or the self-diagnosis function activates, an error code and error message will be displayed on the display.

Error: Performance for culture and decontamination has decreased sharply. Stop the product and contact our sales representative or agent unless you know the cause of the error and you can expect the recovery.

Error codes during normal operation

OLED Display		Alarm type	Buzzer	Remote alarm	Safety operation
Error code	Message				
Err 01: CO_2 Gas Empty	The CO_2 density does not increase when the CO_2 valve is opened.	CO_2 gas cylinder empty	Intermittent tone	ON	-----
Err 05: Temp Sensor Open	The chamber temperature sensor is disconnected.	Chamber temperature sensor error			Heater OFF
Err 06: Temp Sensor Short	The chamber temperature sensor is short-circuited.				
Err 07: CO_2 Box Sensor Open	The sensor box temperature sensor is disconnected.	Sensor box temperature sensor error			CO_2 valve is closed.
Err 08: CO_2 Box Sensor Short	The sensor box temperature sensor is short-circuited.				
Err 09: AT Sensor Open	The ambient temperature sensor is disconnected.	Ambient temperature sensor error			-----
Err 10: AT Sensor Short	The ambient temperature sensor is short-circuited.				
Err 11: CO_2 Sensor Vref Error	The Vref output voltage for the CO_2 sensor is abnormal.	CO_2 sensor error			CO_2 valve is closed.
Err 12: CO_2 Sensor Vgas Error	The Vgas output voltage for the CO_2 sensor is abnormal.				
Err 13: Main Heater Error	Main heater burnout occurs or the main heater SSR is short-circuited.	Main heater error			-----
Err 14: Humidity Heater Error	Bottom heater burnout occurs or the bottom heater SSR is short-circuited.	Bottom heater error			
Err 15: Door Heater Error	Door heater burnout occurs or the door heater SSR is short-circuited.	Door heater error			

ALARMS, SAFETY, AND SELF-DIAGNOSIS

OLED Display		Alarm type	Buzzer	Remote alarm	Safety operation
Error code	Message				
Err 16: CO_2 Box Heater Error	Overheat alarm is activated, or the sensor box heater burnout occurs or the sensor box heater SSR is short-circuited.	Sensor box heater error	Intermittent tone	ON	-----
Err 17: Heater SSR Open	Overheat alarm is activated, or any heater SSR burnout occurs.	SSR disconnection for heater			
Err 18: UV Lamp Abnormal[1]	The UV lamp is burnt out.	UV lamp failure			
Err 20: Door Lock Failure[2]	The outer door is open during autolocked by electric lock.	Door lock error			UV lamp OFF
Err 39: Fan Motor Error	Rotational speed of fan motor is abnormal.	Fan motor failure			CO_2 valve is closed.
Err 56: Communication Failure	Communication between display and control is unstable.	Communication error	-----	-----	-----
Err 65: Peltier Fan Error	Rotational speed of peltier fan motor is abnormal.	Peltier fan motor error	Intermittent tone	ON	

[1]: When the optional UV system set MCO-170UVS is installed.

[2]: When the optional electric lock MCO-170EL is installed.

ALARMS, SAFETY, AND SELF-DIAGNOSIS

Error codes during H_2O_2 decontamination[*1]

OLED Display		Alarm type	Buzzer	Remote alarm	Safety operation
Error code	**Message**				
Err 31:H_2O_2 Unit Not Found	The H_2O_2 generator is not connected.	System check error at start of H_2O_2 decontamination	-----	-----	H_2O_2 decontamination is cancelled.
Err 32:Low H_2O_2 Level	There is no H_2O_2 solution or the H_2O_2 level sensor has failed (or is disconnected).				
Err 33:Outer Door Open	The door is not closed.				
Err 34:H_2O_2 Volume Error	The volume of H_2O_2 generated is abnormal.	Failure during H_2O_2 decontamination	Intermittent tone	ON	Moves to UV resolve.
Err 35:Power Failure	Power was interrupted during H_2O_2 decon cycle.				· During power failure, outer door is locked by electric lock. ·H_2O_2 decontamination is cancelled (if the cancellation is after H_2O_2 spray, it is stopped after decontamination process is performed.)
Err 36:UV Lamp Failure	UV lamp failed during H_2O_2 decon cycle.	Failure during H_2O_2 gas resolve by UV.			Resolve time is extended.
Err 38:Door Lock Failure	The outer door is open during H_2O_2 decon cycle.	When the outer door is open during H_2O_2 decontamination.	Continuous tone (when the outer door is open.)	ON (when the outer door is open.)	*2

*1: When the optional UV system set MCO-170UVS, H_2O_2 generator MCO-50HP, H_2O_2 decon kit MCO-50HB and electric lock MCO-170EL are all installed.

*2: Each safety operation for Err38

Failure during warming-up	H_2O_2 decontamination is cancelled.
Failure during H_2O_2 decontamination	Cancel the generation of H_2O_2 mist and move to UV resolve. Resolve time is extended.
Failure during H_2O_2 gas resolve by UV	Resolve time is extended.

ALARMS, SAFETY, AND SELF-DIAGNOSIS

Warning: Performance for culture may decrease. If it is a temporary situation due to operations, wait for recovery. Otherwise, contact our sales representative or agent.

OLED Display		Alarm type	Buzzer	Remote alarm	Safety operation
Warning	**Message**				
Warning: Over Heat	The chamber's Temperature exceeds the high limit alarm temperature set value.	High limit temperature alarm*1	Continuous tone	ON	Heater OFF.
Warning: High Temp or Warning: Low Temp	The chamber's Temperature is out of the automatic setting range (±1.0 °C to ±5.0 °C).	Temperature alarm*2	Intermittent tone after set time of alarm delay has elapsed	ON after set time of alarm delay has elapsed	-----
Warning: High CO_2 Density or Warning: Low CO_2 Density	The chamber's CO_2 density is out of the automatic setting range (±0.5% to ±5.0%).	CO_2 density alarm*2			-----
Warning: UV Bulb Life	The accumulated ON time has reached approx. 5,000h.	New UV lamp replacement	-----	-----	-----
Warning: USB Over Current	The USB output current is abnormal (over 0.5A, or Short-circuit to 0V).	USB overcurrent alarm	-----	-----	-----

*1: Err 16 (Sensor Box Heater Error) and Err17 (SSR disconnection for heater) are generated when a certain period of time has elapsed after the high-limit temperature alarm activated.
*2: When the fan motor speed is lowered due to malfunction or the end of its life, these alarms may activate because of uneven temperature distribution or CO_2 density in the chamber.

Status: The status of the equipment is notified. Check the situation and take appropriate measures.

OLED Display		Alarm type	Buzzer	Remote alarm	Safety operation
Status information	**Message**				
Preparing Gas Control	-----	Waiting for the temperature to be stable and the gas to be controllable after the power switch has been turned ON.	-----	-----	-----
"Door:Open" is displayed in reverse video.	-----	The outer door is open.	Intermittent tone after set time of door alarm delay (1 min to 30 min) has elapsed	-----	The CO_2 valve is closed. The heater turns OFF after 1 min.
"A" or "B" of the CO_2 gas supply line indicator blinks.	-----	CO_2 cylinder is empty	-----	-----	-----

ALARMS, SAFETY, AND SELF-DIAGNOSIS

● Tables 4–6 show the behaviour of the alarm (buzzer) and ring back function when pressing the BUZZER STOP key.

Table 4. In cases other than those covered in Tables 5 and 6

Remote Alarm setting	Ring Back setting	Buzzer from CO_2 incubator		Remote Alarm	
		When pressing the BUZZER STOP key	When the Ring Back set time passes	When pressing the BUZZER STOP key	When the Ring Back set time passes
ON: Remote alarm setting not linked with	ON	OFF (Alarm is not cancelled)	ON	ON	ON (Under continuation)
BUZZER STOP key	OFF		OFF		
OFF: Remote alarm setting linked with	ON		ON	OFF (Alarm is not cancelled)	ON
BUZZER STOP key	OFF		OFF		OFF

Note: Resolve the cause of the alarm, as the alarm itself is not deactivated by pressing the BUZZER STOP key.

Table 5. In the case of high limit temperature alarm or Err38

Remote Alarm setting	Ring Back setting	Buzzer from CO_2 incubator		Remote Alarm	
		When pressing the BUZZER STOP key	When the Ring Back set time passes	When pressing the BUZZER STOP key	When the Ring Back set time passes
ON: Remote alarm setting not linked with	ON	ON	ON (Under continuation)	ON (Continue)	ON (Under continuation)
BUZZER STOP key	OFF				
OFF: Remote alarm setting linked with	ON				
BUZZER STOP key	OFF				

Note: Close the outer door when Err38 is activated.

Table 6. In cases of Err01, Err11, Err12, Err18, or door alarm[1]

Remote Alarm setting	Ring Back setting	Buzzer from CO_2 incubator		Remote Alarm	
		When pressing the BUZZER STOP key	When the Ring Back set time passes	When pressing the BUZZER STOP key	When the Ring Back set time passes
ON: Remote alarm setting not linked with	ON	OFF (Alarm is cancelled)	OFF (Alarm is already cancelled)	OFF (Alarm is cancelled[1])	OFF (Alarm is already cancelled[1])
BUZZER STOP key	OFF				
OFF: Remote alarm setting linked with	ON				
BUZZER STOP key	OFF				

[1]: The remote alarm does not work for the door alarm.
Note: When Err01 is activated, connect the new CO_2 gas cylinder and press the BUZZER STOP key to stop the buzzer. In addition, when the optional MCO-50GC is installed and the gas supply is switched to the reserve gas cylinder, press the BUZZER STOP key and replace the gas cylinder.

ROUTINE MAINTENANCE

To use this unit in a clean condition, clean the chamber and all the inner attachments at least once a month.

1. Remove all the inner attachments by the procedures shown on page 22.

2. Clean the chamber and all the inner attachments by the procedures shown on page 21.

3. Install all the inner attachments by the procedures shown on page 23.

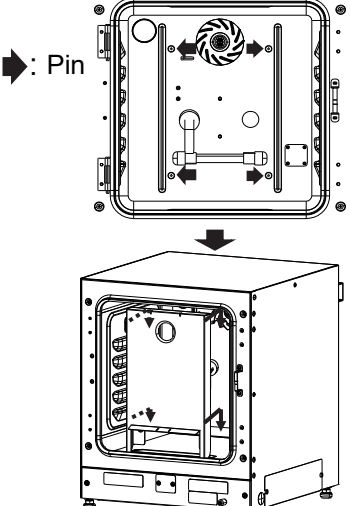●When there is excessive dirt, contact our sales representative or agent.

TROUBLESHOOTING

If the incubator does not seem to be working properly, check the following items before calling a service engineer:

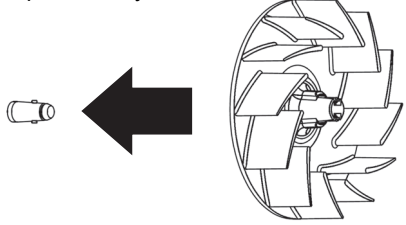| Problem	Items to be checked and countermeasures
The incubator does not operate at all.	• Is the incubator plugged in? • Is there a power outage, or has a circuit breaker interrupted the power? • Is the removable power supply cord connected to the port on the lower right side of the cabinet?
An alarm is activated.	[When starting operation] • Does the chamber temperature match the set value? • Does the CO_2 gas density in the chamber match the set value? (1) Is the secondary pressure for the gas regulator at the specified value of 0.03 MPa(G)–0.1 MPa(G) (0.3 kgf/cm^2(G)–1 kgf/cm^2(G), 4.4 psi(G)–14.5 psi(G))? (2) Is the gas tube properly connected? [During operation] • Has the high-limit alarm temperature been set at least 1 °C higher than the temperature set for the chamber? • Has the temperature setting been changed? Has the outer door been left open for a long time? Has a low-temperature object been placed in the chamber? If any of these is the case, the alarm will clear automatically after a short time. • Has the gas tube come loose, or is there a gas leak? • Has the CO_2 gas density setting been changed? • Is the gas cylinder empty? Check the primary pressure of the gas cylinder once a week (A primary pressure reading of 3.8 MPa(G) (38 kgf/cm^2(G), 551 psi(G)) or lower is a sign that there is little gas remaining. Replace the cylinder soon). • Is the incubator operating beside an appliance that generates electromagnetic waves?
The chamber temperature does not match the set value.	• Is the ambient temperature at least 5 °C lower than the temperature set for the chamber? • Is the outer door closed with the inner door left open? • Is the incubator operating beside an appliance that generates electromagnetic waves?
The chamber humidity does not rise.	• Is there enough water in the humidifying pan (be sure to use sterile distilled water)?
The CO_2 gas density does not match the set value.	• Is the secondary pressure for the gas regulator at the specified value of 0.03 MPa(G)–0.1 MPa(G) (0.3 kgf/cm^2(G)–1 kgf/cm^2(G), 4.4 psi(G)–14.5 psi(G))? • Is the gas tube blocked? • Is the duct securely attached? (See page 84) • Is the fan attached properly? (See page 84) • Is the incubator operating beside an appliance that generates electromagnetic waves?
A large quantity of gas is being consumed.	• Are the outer and inner doors being frequently opened and closed? • Check whether gas is leaking from connectors due to deterioration of the gas tube, or whether there may be any pinhole leaks. The gas tube is a consumable part, and it is recommended to replace the tube once a year. • Is the packing seal for the inner door defective? • Is the access hole open?
Cannot culture properly and the gas density in the chamber may be the cause.	• Is the air environment around the incubator normal? Is there a source of polluted gas in the vicinity?
CO_2 gas is not being injected.	• CO_2 control for the incubator follows the ON-OFF method. CO_2 gas is intermittently injected as the gas density in the chamber approaches the set value. Injections may be stopped for periods of approximately 15 seconds, but that is not an error. • The gas is not injected until the temperature of the CO_2 sensor becomes sufficiently stable, approximately 1 hour after turning ON the power switch or recovering from power failure.

TROUBLESHOOTING

Problem	Items to be checked and countermeasures
The CO_2 gas density is slow to recover.	• A HEPA filter is used for the incubator CO_2 gas piping. If gas density is slow to recover when the CO_2 gas pressure is normal, it is possible that the HEPA filter may be clogged. Contact our sales representative or agent. • Is there little gas remaining in the CO_2 gas cylinder? • Is the secondary pressure for the gas regulator at the specified value of 0.03 MPa(G)–0.1 MPa(G) (0.3 kgf/cm^2(G)–1 kgf/cm^2(G), 4.4 psi(G)–14.5 psi(G))? • Is the gas tube blocked? • Is the duct securely attached? (Fig. 1) • Is the fan attached properly? (Fig. 2)
The outer door does not open.	(When the optional MCO-170EL is installed) • When the power switch is OFF, the electric lock is locked and the outer door does not open. Either turn ON the power switch or use the accessory unlock key to override the electric lock. • During decontamination, the outer door is electrically locked and does not open.
Cannot start H_2O_2 decontamination (Cannot select "YES" in Fig.4 on page 75).	• Contact our sales representative or agent when you cannot start H_2O_2 decontamination even if the H_2O_2 decon kit MCO-50HB is installed.
H_2O_2 decontamination error is generated.	• Are optional MCO-170UVS, MCO-50HP, MCO-50HB and MCO-170EL installed? • Has the UV lamp burned out? If the UV lamp has burned out, you cannot perform H_2O_2 decontamination. • Is the H_2O_2 generator cable properly connected? • Has a bottle of MCO-5H2O2 H_2O_2 reagent been poured?
In H_2O_2 decontamination cycle, "Err34: H_2O_2 Volume Error" is activated.	• Is the duct securely attached? Attach the duct properly to the 4 pins (Fig. 1). • Is the fan attached properly? Check if the fan hole securely fits with the motor shaft (Fig. 2). • Is the H_2O_2 generator securely installed? Set the positioning fittings of the H_2O_2 generator into the slits of the duct (Fig. 3). • Is it the end-of-life of the H_2O_2 generator? Replace the H_2O_2 generator after approximately 1,100 uses.

➡ : Pin

Fig.1

1. Position the center hole of the fan over the projection of the motor shaft and push it fully in.

2. Manually turn the fan lightly to check that it does not touch the rear wall.

3. Pull the fan lightly to check that it does not come off.

Fig.2

Slits

Waterproof Cable

Duct

Positioning fittings

H_2O_2 generator
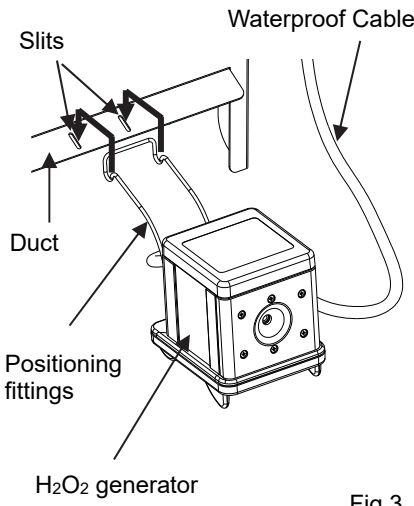
Fig.3

Note: If the problem still has not been solved after trying the above checks and countermeasures, or for any problems not covered here, contact our sales representative or agent.

Keep an electric product which emits an electromagnetic wave away from this product. A noise from an electromagnetic wave may cause this product to malfunction.

DISPOSAL OF UNIT

Before disposal of this CO_2 incubator, contact our sales representative or agent for further information. Improper handling of biohazardous waste can result in accidental exposure to infectious agents. If there is a danger of biohazard, decontaminate the incubator as thoroughly as possible before disposal.

廢電池 請回收 ■ Label indication is obliged to comply with Taiwanese battery regulation.

SPECIFICATIONS

Product name	CO_2 Incubator MCO-50AIC
Model number	MCO-50AIC-PK
External dimensions	W 480 mm x D 550 mm x H 585 mm
Internal dimensions	W 370 mm x D 363 mm x H 385 mm
Interior volume	50 L
Exterior	Painted steel (Back cover has no paint)
Interior	Stainless steel containing copper
Outer door	Painted steel
Inner door	Tempered glass
Trays	2 trays made of stainless steel containing copper W 353 mm x D 308 mm x H 12 mm Maximum load: 7 kg/tray
Access port	Inner diameter: 30 mm ; on the back side
Insulation	Styrene AcryloNitrile copolymer
Heating system	DHA system (heater jacket + air jacket system)
Heater	165 W
Humidifying system	Natural evaporation with humidifying pan
Temperature controller	PID control system
Temperature display	Digital display
CO_2 controller	PID control system
CO_2 density display	Digital display
Air circulation	Fan-assisted
Gas line filter	0.01 μm, Efficiency: 99.99 % or higher
Alarms	Temperature alarm, CO_2 density alarm, High-limit temperature alarm, CO_2 gas alarm, heater alarm, fan stop alarm
Remote alarm contacts	Allowable contact capacity: DC 30 V, 2 A [*1]
CO_2 inlet connection	Soft Polyurethane tube can be connected. (ID 4 mm, OD 6 mm)
CO_2 inlet pressure	0.03 MPa(G)–0.1 MPa(G) (0.3 kgf/cm^2(G)–1 kgf/cm^2(G), 4.4 psi(G)–14.5 psi(G))
Weight	45 kg
Accessories	1 power supply cord cover plate, 2 trays, 1 gas tube, 1 humidifying pan, 1 conversion Joint 1 removable power supply cord

*1: It is recommended to use standard signal and interface cables with a maximum length of 30 meters.

SPECIFICATIONS

Table 7. Optional accessories

For UV disinfection	UV system set (MCO-170UVS)
For H$_2$O$_2$ decontamination	UV system set (MCO-170UVS) Electric lock (MCO-170EL) H$_2$O$_2$ generator (MCO-50HP) H$_2$O$_2$ decon kit (MCO-50HB) H$_2$O$_2$ reagent (MCO-5H2O2)
For locking the outer door	Electric lock (MCO-170EL)
Other options	Double-stacking bracket (MCO-170PS) [1] Stacking plate (MCO-50SB) [1] Roller base (MCO-50RB) Gas regulator (MCO-010R) Gas auto changer (MCO-50GC) Tray (MCO-50ST: same as that of standard accessory) Interface board (MCO-420MA) Interface board (MTR-L03) [2, 3]; for LAN Interface board (MTR-480) [2]; for RS-232C/RS-485

[1]: Refer to Table 8,9.

[2]: • Only for the Data acquisition system MTR-5000 user.

    • It is recommended to use standard signal and interface cables with a maximum length of 30 meters.

[3]: Use an STP cable for the LAN cable.

Notes:

• Refer to the updated catalogue when ordering an optional component.

• Designs and specifications are subject to change without notice.

Table 8. Bracket/plate required for each combination of double-stacking incubators

(Any other configurations are not recommended.)

		Upper product	
		MCO-50AIC/M	MCO-5AC/M
Lower product	MCO-50AIC/M	Double-stacking bracket MCO-170PS	—
	MCO-5AC/M	Stacking plate MCO-50SB	2 pair of stacking plates included with MCO-5AC / M

Table 9. Bracket/plate required for each combination of triple-stacking incubators

(Any other configurations are not recommended.)

Upper product	MCO-50AIC/M	
	Stacking plate MCO-50SB	Double-stacking bracket MCO-170PS
Middle product	MCO-5AC/M	MCO-50AIC/M
	2 pair of stacking plates included with MCO-5AC / M	Stacking plate MCO-50SB	Double-stacking bracket MCO-170PS
Lower product	MCO-5AC/M	MCO-50AIC/M

PERFORMANCE

Product name	CO_2 Incubator MCO-50AIC
Model number	MCO-50AIC-PK
Temperature control range	Ambient temperature plus 5 °C to max. 50 °C[*1] (ambient temperature: 5 °C to 35 °C)
Temperature distribution	±0.25 °C (ambient temperature: 23 °C, setting: 37 °C, CO_2: 5 %, no load)
Temperature variation	±0.1 °C (ambient temperature: 23 °C, setting: 37 °C, CO_2: 5 %, no load)
CO_2 setting range	0 % to 20 %
CO_2 variation	±0.15 % (ambient temperature: 23 °C, setting: 37 °C, CO_2: 5 %, no load)
Chamber humidity	95 %R.H.±5 %R.H.
Applicable environmental condition	Temperature: 5 °C to 35 °C, Humidity: 80 %R.H. max. (The optimum performance may not be obtained if the ambient temperature is not above 15 °C)
Noise level	29 dB (A scale)
Power consumption	Max. 208 W
Heat emission	Max. 650 kJ/h
Rated voltage, frequency	AC 220 V, 60 Hz
Amperage	Max. 1.0 A

[*1]: When set temperature is 37 °C, ambient temperature must be 32 °C or less. Regardless of ambient temperature, the maximum value of the temperature control range is always 50 °C.

Notes:

• Based on our measuring method.

• Default calibration conditions: 37 °C, CO_2: 5 %

When using under other conditions, we recommend calibration under the conditions of use.

• We recommend calibration every year.

SAFETY CHECK SHEET

<div style="border:1px solid">

⚠ CAUTION
Please fill in this form before servicing.
Hand over this form to the service engineer for their and your safety.

</div>

Safety check sheet

1. Unit contents:

Risk of infection:	☐Yes	☐No
Risk of toxicity:	☐Yes	☐No
Risk from radioactive sources:	☐Yes	☐No

(List all potentially hazardous materials that have been stored in this unit.)
Notes:

2. Contamination of the unit
   Unit interior

No contamination	☐Yes	☐No
Decontaminated	☐Yes	☐No
Contaminated	☐Yes	☐No

Others:

3. Instructions for safe repair/maintenance/disposal of the unit

a) The unit is safe to work on	☐Yes	☐No
b) There is some danger (see below)	☐Yes	☐No

Procedure to be adhered to in order to reduce safety risk indicated in b) below.

Date:
Signature:
Address, Division:
Telephone:

Product name:	Model No.	Serial number:	Date of Installation:
CO_2 incubator	MCO-		

Please decontaminate the unit yourself before calling the service engineer.

MEMO

MEMO